

OVERVIEW of THORN SOLO BIKES + THORN BIKE RECIPES

PLEASE NOTE:-

If you open the quick
link to this pdf file,
you're looking at a
Lo-Resolution pdf.

To view a
Hi-Resolution pdf,
please click on the link
at the bottom of
this page.



Recipe Bikes - work in progress.

Weights are accurate when
there's a photo.

RED PRICES are APPROX.

BLACK PRICES are CORRECT



To ORDER – please contact us:-

Phone 01278 441505

email sales@thorncycles.co.uk

**Or complete an order form - this can be found on
page 62 of the Mega Brochure.**

**For sizing - please read
Pages 22 to 25 of the Mega Brochure
or contact us - please see details above.**

CLICK HERE

For a **HI RESOLUTION**
THORN OVERVIEW with
THORN MEGA BROCHURE
PARTS 1 and 2

This is a very large file (30Mb)
it may take considerable time to open
please be patient.

Thorn Audax Mk3 700c

Derailleur equipped, ultra-light touring bike.

Available in

5 colours and 6 sizes
Complete bikes from £1239

Bike shown is THORN special spec @ £1299 (frame and fork kit only £425)

Size 570



The Mk3 represents two decades of work, manufacturing and developing, what many people tell us are the finest frames for sporty, lightweight touring, that have ever been built.

The Audax frames and steel forks run with tyres which measure 30mm and mudguards. Several owners of exotic racing bikes have reported that their Mk3, which was purchased for training, is practically as fast and handles better than their race bike - as well as obviously being able to carry a load!

We say that, for occasional use, the Mk3 will cope with 30Kg of luggage, spread between the front and rear, including 3 cages and a small bar bag. But it's much happier to carry up to 8Kg at the rear and 3Kg at the front.

If you regularly carry more than 8kg, we strongly advise that you look at the Club Tour.

Size 495



WARNING! The Audax Mk3 is aimed at experienced cyclists.

Whilst there is plenty of clearance for "larger than average sized feet" wearing "proper" cycling shoes and system pedals (or steel toe clips) there may not be clearance between "trainers" and the front mudguard.

Thorn Club Tour Mk4 700c

Derailleur equipped TRADITIONAL TOURING BIKE

Available in

2 colours and 8 sizes, with 3 steel forks to choose from, including a steel disc fork.
Complete Bikes from:- £1349

Many spec options are available



Available in **Gunmetal** (Above)



DROP or STRAIGHT BAR BUILDS AVAILABLE

The Club Tour Mk4 is very competitively priced, many customers told us that, with the recommended upgrades, the Mk3 was:-

"The finest traditional touring bike available, regardless of price!"

We know that the Club Tour Mk4 is an even better bike!

The **Thorn Club Tour Mk4**, was designed without compromise, to show exactly how good a **Traditional British Touring Bike** can be. It may be used throughout the week to commute to work, it can complete a 200Km Audax (or CTC reliability ride) at the weekend, yet be ready to carry 28Kg on your annual summer cycle camping holiday. (If necessary it will cope with up to 40Kg). You're guaranteed a high quality ride, with superb handling. The Club Tour Mk4 can even take 40c tyres with mudguards.

Thorn Sherpa Mk3

Derailleur equipped From £1299

10 different sizes

1 very small size with medium top tube,
4 sizes with long top tubes,
4 sizes with short top tubes,
There's also a step through size!

Choose **MATT BLACK**
or **BLOOD RED**



Choice of **Drops** or **Straights**

We've been honing the design for over 15 years, yet the Sherpa could accurately be described as the **New traditional touring bike.**



The Sherpa can be used for day to day transport, or it can literally travel the world.

The Sherpa's very stable and it handles superbly. There's no possibility whatsoever of accidentally overlapping feet and mudguards.

Whilst the bike is extremely comfortable to ride, it can carry 28Kg of luggage and still handle brilliantly.

It will cope with 40Kg when required.

(The largest sizes will carry even more)

26" wheels are the best possible choice for heavily loaded touring.

The 26" MTB wheel has a vast variety of different tyres available and tyres for this size are obtainable in every country in the world!

The Sherpa has clearance for 2" tyres

Some 26" tyres are for MTB use, some are heavy duty for expedition use, whilst others are very quick indeed! We love to cycle on B roads and country lanes. These roads are in worse condition today, than anyone can remember. On these roads, **fat tyres**, which are

zero-maintenance suspension, make great sense. They make just as much sense in the pot-holed streets of today's cities!

CLICK HERE For
AUDAX Mk3 pdf Brochure.

It may take time for the file to open, please be patient.

CLICK HERE For
CLUB TOUR Mk4 pdf Brochure.

It may take time for the file to open, please be patient.

CLICK HERE For
SHERPA Mk3 pdf Brochure.

It may take time for the file to open, please be patient.

**THORN
RAVEN****26"****From £2169****10 different sizes**

1 very small size with medium top tube,
4 sizes with long top tubes,
4 sizes with short top tubes,

There's also a step through size!

We're very proud of the RAVEN,
it is one of the very finest

Rohloff equipped bikes

on the planet; yet it also manages to be
the least expensive!

The RAVEN makes light work of 28Kg
loads and will carry 40Kg.

(The largest sizes will carry even more)

**The Raven has clearance for 2"
tyres.**

Currently there are several Ravens
undertaking the "American end to end",
Alaska to Tierra del Fuego. There are also
over a thousand Raven Tours delighting their
owners, as they go about their day to day
business, with the least possible fuss.
The RAVEN is wonderfully stable; city streets
tow paths, bridleways, mountain passes,
desserts and continents can all be tackled in
confidence.

**The NEW RAVEN is designed to
provide a lifetime's transport, as
well as keeping the dream of that
"big cycling adventure" well and
truly alive!**

Choose **MATT BLACK**
or **BLOOD RED**

**DROPS or STRAIGHTS**

CLICK HERE For
THORN RAVEN pdf Brochure.

It may take time for the file to open, please be patient.

**Thorn Nomad
Mk 2****26"****From
£2299**

10 different sizes,
5 sizes with long top tubes;
5 sizes with medium length top tubes

The Nomad Mk2 is the ULTIMATE

EXPEDITION TOURING BIKE it can
carry up to 30kg at the rear, without the
need for front bags. It will cope with
over 60Kg including 20Kg at the front.
These bikes are built for **great strength and
reliability.**

**The Mk2's stays have sufficient
clearance for 2.4" tyres.**

The Steel fork will take 2.25" tyres

It has **stainless fittings**, including
oversized (6mm) carrier bosses.

**Mk2 Nomads
are compatible with
80 to 120mm suss forks.**

All Nomad Mk2s have **rear ISO
disc mount** and V brake bosses
and the perfect cable routing for the

EX boxSize
565L

Choose **matt black**
or **Tonka yellow**

Also available with
S&S couplings

**NOMAD
Mk2 frames**
are available with
S&S couplings,

These allow bikes to be transported easily.
Sizes up to 565L can, with extensive disassembly,
even be fitted into a 26" x 26" x 10" case - providing
the steerer of the steel fork isn't longer than 235mm.

SIZE 620L

**A bike for
Giants!**

CLICK HERE For
NOMAD Mk2 pdf Brochure.

It may take time for the file to open, please be patient.

**Thorn Mercury
700c****from £2669**

Available in 8 sizes and in 6 colours.

Long top tube frames for most men
with straight bar options.

Short top tube frames for most men with drop
bars or most women with straight bars.

The Mercury frame can accept 35c tyres with
mudguards but not all fork and brake options work
with this size tyre.

ROHLOFF SPECIFIC**DISC BRAKE OPTIONS****DROPS or STRAIGHTS****BOLD or DISCRETE**

The Mercury can be focused
precisely into your dream bike -
from a seriously quick sport touring
bike to a middleweight tourer.
(For much more detail, please see our brochure)

CLICK HERE For
THORN MERCURY pdf Brochure.

It may take time for the file to open, please be patient.

THORN Bike Recipes - our shortcut to buying the perfect Thorn Bike for YOUR CYCLING. Our recipes are specially chosen to produce the perfect bike, in a variety of popular touring styles. Please see the list of recipes on page 85.

If you're short of time - please go straight to the next page (Page 85)

What are THORN Bike Recipes? How did we arrive at these recipes?

I can't overstate the importance of the statement that I made on page 34 which was:- "There's no quality, that I can design into a frame, that can affect performance and enjoyment, as much as choosing the right tyre!"

Clearly, there's no single *right tyre* (or even *right wheel size*) for every specific cycling requirement.

On pages 6&7 I discussed in depth the pro's and cons of different wheel and tyre sizes.

I also made a series of conclusions about which wheel size and which tyre size I thought was most suitable for a variety of different styles of cycling. For convenience, I've copied and pasted my conclusions from page 7 into the TEXT BOX below - the Recipes are based upon these conclusions.



(Copied and pasted from page 7)

CONCLUSIONS

I've talked about compromises; all 7 listed below work harmoniously.

In the text below, I frequently use the words "*could*", "*may*", "*should*" and "*ought*".

However, if you choose the appropriate THORN TOURING BIKE,

I'm supremely confident that you can substitute these words, with the words "*will be*" or "*does*"

[R] An ultra-lightweight, short wheelbase 700c bike, with close clearances for 23c or 25c tyres and ultra-lightweight wheels, is the longstanding and classic recipe for a road racing bike. In my opinion, such a bike is **only** suitable for racing.

SORRY NO THORN AVAILABLE - WE'RE TOURING SPECIALISTS, WE ONLY MAKE TOURING BIKES.

[A] A lightweight 700c bike, with lightweight wheels and sufficient clearance for 25c or 28c tyres, with mudguards, could be ideal for an experienced cyclist for **Audax rides**, race training and lightweight touring, on a variety of road surfaces.

THORN AUDAX MK3 with forks 1 or 2, or MERCURY with forks 2, 5 or 7

PART 3 of the MEGA BROCHURE, is also a stand-alone document.

PART 3 gives the optimum specification, to create the ideal bike to fulfil each of the briefs stated below.

I've called these specifications **THORN BIKE RECIPES.**

The recipe for each of these bikes is designed to optimise and focus the performance of each style of bike and to enhance the reasons for owning such a machine in the first place.

[B] A fairly lightweight 700c bike, with reasonably lightweight wheels and generous mudguard clearances for premium quality 32c or 35c tyres and super comfortable forks, could also be ideal for Audax rides. It would be especially suitable for Audax rides, if poor surfaces, wet weather and/or longer distances are involved. Such a bike could also be the **ultimate bike for fast touring** with moderate rear only loads, on back country roads.

THORN MERCURY or CLUB TOUR with the MER853VC FORK. Fork 5

[C] A 26" wheel bike, with lightweight wheels and clearances for 1.6" tyres could be the ultimate bike for **brisk, assertive city cycling**. It could accelerate well and could withstand numerous and often unavoidable potholes. It could stop much more quickly, especially in the wet, than skinny 700c tyres. With the right tyres, it could also be a superb machine for very hilly rides on rough surfaces, especially in greasy conditions. This could also be the -

Ultimate, left field, winter training bike. THORN RAVEN, or SHERPA Mk3, with RAV853VC fork. FORK 10

[D] A reasonably light 700c bike, with clearances for high quality medium width 32c or 35c. Such a bike's tyres could have an excellent balance of strength, comfort and performance. Such a bike should **excel in its versatility** - it should perform well at everything - except expedition cycling and high performance sporting events.

THORN MERCURY or CLUB TOUR with ST700 FORK. Fork 4

Q. Are you clear about what you want your next bike for?

Q. Do you believe that we make the definitive bike for a particular purposes? (I certainly do!)

Q. Can you give us some simple body dimensions and an indication of how upright you wish to sit on your bike?

You can trust each of these specifications to deliver exactly what you seek from your next bike - without having to specify every aspect of its build.

You can trust us to supply the correct size frame. We guarantee satisfaction - or your money back!

Please see page 104 for details of our money back guarantees.

[E] A 26" wheel bike, with lightweight wheels, clearances for 1.75" or 2" high tech tyres could make a superb bike for leisure cycling and

general touring, including cycle camping. If fitted with heavy duty wheels, it could be used for expedition cycling or kitchen sink camping.

THORN RAVEN or SHERPA Mk3 with ST26 fork. FORK 9

[F] A robustly built, 26" wheel bike, with generous clearances for high quality fat tyres (2.0 to 2.25") ought to be the strongest and most reliable bike you could own. It should be easier on hills, carry more and be more reliable than would be possible with 29er (Fat 700c) wheels.

This is what we recommend for expeditions and world touring.

Occasionally we recommend it to those seeking a "bomb proof" bike for general use, or even as "Gym equipment" to really big guys, seeking non weight bearing cardiovascular exercise.

THORN NOMAD Mk2 and NOMAD FORKS

Any of these bikes would also make excellent commuting bikes - depending upon what type of commuting you do. Do you use cycling shorts & shoes? Do you wear a suit, tie and brogues? Is your commute 2 miles or 30 miles? Is it on smooth or broken surfaces? Is your bike inside or chained to posts?

These different forks can be seen on pages 16, 17 & 18.

List of THORN Bike Recipes.

Weight and/or luggage capacity increases from **A** through to **F**.

700c wheels grey background.

26" wheels blue background.

Derailleur gears BLACK TEXT - Rohloff gears BLUE TEXT

[A] Recipes for bikes specifically for
Audax rides, training and
credit card touring

(Best with 0 to 8kg luggage) 700 x 25c/28c

[A1] THORN AUDAX MK3 Thorn Special Spec, with 30
speed STI derailleur gears and DROP BARS...see page 86

[A2] THORN Hi-End Spec AUDAX MK3 with 30 speed STI
derailleur gears and DROP BARS...see page 87

[A3] THORN MERCURY Super Sport, Rohloff Equipped,
DROP BARS, calliper brakes, lightest possible build...
...see page 88

[A4] THORN MERCURY Super Sport, Rohloff Equipped,
STRAIGHT BARS, calliper brakes lightest possible build...
...see page 89

[B] Recipes for the ultimate
bikes for long distance
Audax rides and fast touring.

(Best with 0 to 14kg luggage)

700 x 32c

[B1] THORN CLUB TOUR MK4 with 30 speed STI
derailleur gears + DROP BARS...see page 90

[B2] THORN CLUB TOUR MK4 with 30 speed STI
derailleur gears and STRAIGHT BARS...
...see page 91

[B3] THORN MERCURY, Rohloff Equipped,
STRAIGHT BARS, front V brake with rear disc,
light weight build...see page 92

[C] Recipes for ideal bikes for brisk,
assertive city cycling.

These bikes also make super machines for
very hilly rides on rough roads.

The Ultimate left field winter training bike?
(Best with 0 to 14kg luggage) 26 x 1.6"

[C1] THORN SHERPA MK3 with 22 speed STI derailleur
gears Cantilever brakes, and DROP BARS...see page 93

[C2] THORN SHERPA MK3 with 30 speed STI derailleur
gears V brakes, and STRAIGHT BARS...see page 94

[C3] THORN RAVEN Rohloff Equipped, STRAIGHT BARS,
V brakes, medium weight build...see page 95

[D] Recipes for the ultimate,
bike for multi-purpose,
all-round Touring.

(From 0 to 25Kg luggage) 700 x 35c

[D1] THORN CLUB TOUR MK4 with 30 speed STI
derailleur gears and DROP BARS...see page 96

[D2] THORN CLUB TOUR MK4 with 30 speed STI
derailleur gears + STRAIGHT BARS...see page 97

[D3] THORN MERCURY, Rohloff Equipped,
STRAIGHT BARS, front V brake with rear disc,
medium weight build...see page 98

[E] Recipes for superb leisure bikes,
which are also capable of general
touring, including cycle camping.
(From 0 to 35Kg luggage) 26 x 2.0"

[E1] THORN SHERPA MK3 with 30 speed STI derailleur
gears Cantilever brakes, and DROP BARS...see page 99

[E2] THORN SHERPA MK3 with 30 speed STI derailleur
gears V brakes, and STRAIGHT BARS...see page 100

[E3] THORN RAVEN Rohloff Equipped, STRAIGHT BARS,
V brakes, medium weight build...see page 101

[F] The recipe for the
definitive expedition or
trans-global bike.
(25Kg - to well over 40 Kg of
luggage at times) 26 x 2.15"

[F1] THORN NOMAD Mk2
Rohloff Equipped, STRAIGHT BARS,
heavy duty build...see page 102

Recipe [A1] £1299

Thorn Audax Mk3, Thorn Special Spec.

30 speed
Drop Bars
700 x 28c
Mudguards
NO PEDALS



Weight varies between 10.5 and 10.9Kg depending upon which frame size, tyres, rims and gearing options have been chosen.

BIKE SPECIFICATION

Reynolds competition forks.
Top quality sealed headset

Thorn drop bars + stem, cork bar tape.
Shimano Tiagra 10sp STI shifters,

Shimano Deore Hubs
Mavic Open Sport rims.
DT or Sapim stainless spokes.
Panaracer Pasela tyres 700 x 28c
Wheels built, tensioned and stress relieved by a master wheel builder

Shimano Deep Drop Brakes
Shimano Deore quality 26/36/48 chainset.

Your choice of 11-36 or 12-28 cassette
Appropriate front and rear derailleurs.
Good quality Shimano BB unit.

High quality saddle
SKS Mudguards

Bike assembled with care to a very high standard and can be set up to suit your dimensions.

**Choice of Colour:-
RED, BLUE, GUNMETAL,
MATT BLACK or FUCHSIA**



EVERY tube in the frame is a super high quality, cold drawn, seamless, double butted and heat-treated Cr-Mo steel tube.

We're very proud of our Thorn Audax Mk3. It has received many unsolicited letters of praise from its owners - many of whom have said that this is the finest steel frame that they have ever ridden.

With specific regard to the Thorn Special Spec

We're especially proud to have been able to make such a fine machine available, at such a keen price.

The Thorn Special Spec has a very well balanced mix of components, some of which were sourced especially for us.

Shimano made us a Deore quality triple chainset with 26/36/48 rings.

This has allowed us to offer the Thorn Special with a very wide range of gears, which includes a high top gear and a very low bottom gear. You needn't fear any terrain, with such a low bottom gear - even if you're very tired. The Audax Mk3 frame and fork are exceptionally comfortable, yet still respond instantly to a bit of wellie. The handling is exemplary - it's a THORN!

The Mk3 frame and forks can be fitted with front and rear carriers to carry a significant load, as the designer, I know that a Mk3 is at its best at a sporty pace, on reasonable road surfaces, with light to medium loads.

Recipe [A2]

£1999

Thorn Hi-End Spec Audax Mk3.

22 speed Drop Bars

700 x 25c

Mudguards

NO PEDALS

Weight
as shown

9.8Kg

Removing
mudguards
saves 600g.
Much lighter
(but less
comfortable)
saddles are
available.



**Choice of Colour:-
RED, BLUE, GUNMETAL or
MATT BLACK** (853c forks N/A in Fuchsia)



BIKE SPECIFICATION

Includes **THORN 853c FORK**

Top quality sealed headset.

Shimano Pro PLT bars and stem cork bar tape

Shimano 105 11sp STI shifters.

HOPE MONO RS HUBS your colour choice.

DT SWISS RR440 rims - std front 24h +
asymmetric rear 28h.

DT or Sapim stainless spokes.

25c Schwalbe ONE (Ultramo) tyres with
Schwalbe XLight tubes.

Wheels built, tensioned and stress relieved by
a master wheel builder.

**Upmarket Shimano BR-R650 Deep Drop
Brakes** + cartridge shoes

11sp 105 front + GS rear derailleurs

**Shimano 105 compact double chainset 34/50t
rings.**

**Your choice of ULTEGRA
11sp cassette (Inc. 11-32)**

HOPE Stainless BB (colour choice).

Black Selle San Marco Rolls saddle

SKS Mudguards

2 x Thorn Carbon bottle cages

Bike assembled with care to a very high
standard and can be set up to suit your
dimensions.

**EVERY tube in the frame is a super high
quality, cold drawn, seamless, double
butted and heat-treated Cr-Mo steel tube.**

We're very proud of our Thorn
Audax Mk3. It has received many
unsolicited letters of praise from its
owners - many of whom have said
that this is the finest steel frame that
they have ever ridden.

With specific regard to the Thorn Hi-End Spec

We're delighted to be able to offer
such a high quality and lightweight
high performance machine.

The Thorn Hi-End Spec has a very
well balanced mix of components,
with the emphasis being on light
weight, allied with long service life
in the key components.

The wheels in particular are of
exceptional high quality, being
particularly lightweight. They have
24 spokes at the front and 28 at the
rear and they're very strong for a
long distance sports bike.

The rear wheel features an
asymmetric rim, which reduces dish

and therefore allows the LH spokes
to do more of the work.
Shimano have recently introduced
an 11sp 11-32 cassette, which has
enabled us to offer the Thorn Hi-End
spec with a wide range of close-ratio
gears.

The Audax Mk3 frame has provision
for a rear carrier and is
exceptionally comfortable, yet still
responds instantly to a bit of wellie.
The handling is exemplary - it's a
THORN!

I believe the blades
used in the THORN
853c fork are the most
comfortable blades
ever offered, whilst
this fork has provision
for the direct fitting of
a mudguard, it doesn't
have bosses for a
carrier.

The Thorn Hi-End Spec Audax Mk3
is intended for high performance
cycling, with light loads.



Recipe [A3]

Thorn Mercury Super Sport Ultra-Light Drop Bar spec.

£3155

Weight
varies between
10.7 and 10.9Kg
depending upon
which frame
size has been
chosen.

ROHLOFF
14sp EX hub
Drop Bars
700 x 25c
NO Mudguards
NO PEDALS



BIKE SPECIFICATION

Includes **THORN 853c FORK**
Top quality sealed headset.

Shimano Pro PLT bars and stem + cork tape.
GILES BERTHOUD ROHLOFF SHIFTER
Shimano BL-R600 brake levers

ROHLOFF EX HUB your colour choice.
HOPE MONO RS FRONT HUB your
colour choice

DT or Sapim stainless spokes.

DT SWISS RR440 rims.

25c Schwalbe ONE (Ultramo) tyres with
XLight tubes

Wheels built, tensioned and stress
relieved by a master wheel builder

Shimano BR-R650 Deep Drop Brakes +
cartridge shoes

Thorn external bearing Chainset.
Your choice of chain ring and sprocket

THORN VELO saddle

SKS Mudguards

2 x Thorn Carbon bottle cages

Bike assembled with care to a very high
standard and can be set up to suit your
dimensions.

**Choice of Colour:-
GUNMETAL, MATT BLACK,
GREEN RETRO, BLACK RETRO,**

**The frame tubes are unique to us.
The main triangle is Reynolds 853 and
the stays are Reynolds 725**

I'm very proud of the Thorn Mercury. I
have 2 myself and I can say
categorically, that it is the finest
lightweight frame I've ever ridden - and
I've ridden lots! I'm happy to say that
most Mercury owners agree with me.

With specific regard to the Thorn SUPER SPORT DROP BAR Spec

We're delighted to be able to offer such
a high quality and lightweight high
performance, Rohloff equipped
machine.

The Thorn Super Sport Spec has a very
well balanced mix of components. In
keeping with the Rohloff ethos, the
emphasis is on the durability, reliability
and longevity of the components.

The wheels in particular are of
exceptional high quality and they're
exceptionally strong for a long distance
sports bike.

The Mercury frame has provision for a
rear carrier and is exceptionally
comfortable, yet still responds instantly
to a bit of wellie.
The handling is exemplary - it's a
THORN!

I believe the blades used in the THORN
853c fork are the most comfortable
blades ever offered, whilst this fork has
provision for the direct fitting of a
mudguard, it doesn't have bosses for a
carrier. Both Thorn Mercury Super
Sport Specs (Straight bars or drops)
are intended for low
maintenance, high
performance cycling,
with light loads.



Recipe [A4]

Thorn Mercury Super Sport Ultra-Light Straight Bar spec.

£3099

Weight varies
between
11.5 and 11.7Kg
depending upon
which frame size
has been chosen.

ROHLOFF
14sp EX
Disc hub
Straight
Bars
700 x 28c
Mudguards
NO PEDALS



Note the discrete decals hidden from view under the down tube on our Stealth Matt Black finish.



Choice of Colour:-
GUNMETAL, MATT BLACK,
GREEN RETRO, BLACK RETRO,
WHITE TEAM or SKY BLUE TEAM

BIKE SPECIFICATION

Includes **THORN 853c FORK**
Top quality sealed headset.

THORN NARROW BARS + ERGON GP5L grips
with integral bar ends.

ROHLOFF SHIFTER

Shimano BL-R550 straight bar brake levers

ROHLOFF EX HUB your colour choice.

HOPE MONO RS FRONT HUB your colour
choice

DT or Sapim stainless spokes.

DT SWISS RR440 rims.

25c Schwalbe ONE tyres with XLight tubes
Wheels built, tensioned and stress relieved by
a master wheel builder

Shimano BR-R650 Deep Drop Brakes +
cartridge shoes

Thorn external bearing Chainset.

Your choice of chain ring and sprocket

Thorn Velo saddle

SKS Mudguards

2 x Thorn Carbon bottle cages

Bike assembled with care to a very high
standard and can be set up to suit your
dimensions.

The frame tubes are unique to us.
The main triangle is Reynolds 853
and the stays are Reynolds 725



I'm very proud of the Thorn Mercury. I
have 2 straight bar Mercuries myself
and I can say categorically, that it is the
finest lightweight frame I've ever ridden
- and I've ridden lots! Most Mercury
owners agree with me.

With specific regard to the Thorn SUPER SPORT STRAIGHT BAR Spec

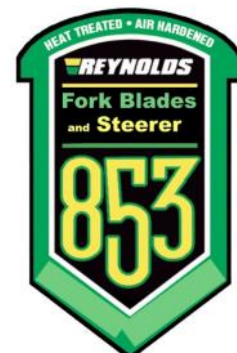
We're delighted to be able to offer such
a high quality and lightweight high
performance, Rohloff equipped
machine.

The Thorn Super Sport Spec has a very
well balanced mix of components. In
keeping with the Rohloff ethos, the
emphasis is on the durability, reliability
and longevity of the components.
The wheels in particular are of
exceptional high quality and they're
exceptionally strong for a long distance
sports bike.

The Mercury frame has provision for a
rear carrier and is exceptionally
comfortable, yet still responds instantly
to a bit of wellie.

The handling is exemplary - it's a
THORN!

I believe the blades used in the THORN
853c fork are the most comfortable
blades ever offered, whilst this fork has
provision for the direct fitting of a
mudguard, it
doesn't have
bosses for a
carrier. Both
Thorn Mercury
Super Sport
Specs (Straight
bars or drops) are
intended for low
maintenance,
high performance
cycling, with light
loads.



Recipe [B1]

£2075

For S&S add £500

Thorn Club Tour Mk4 Fast Touring Drop Bar spec.

30 speed
Drop Bars
700 x 32c
Mudguards
NO PEDALS

Weight,
including
carrier,
Brooks saddle
and mudguards,
varies between
12.0 and 12.2 Kg
Depending
upon which
frame size and
cassette are
chosen.



Choice of Colour:- GUNMETAL or R&B

EVERY tube in the frame is a Reynolds 725 tube, these are cold drawn, seamless, double butted and heat-treated Cr-Mo



BIKE SPECIFICATION

Includes **MER853VC FORK**
Top quality sealed headset.

Thorn drop bars + stem, cork bar tape.
Shimano Tiagra 10sp STI shifters,

HOPE 32h MONO RS HUBS
your colour choice

DT SWISS RR440 front rim.
DT Swiss X470 DISC rear rim
DT or Sapim stainless spokes.
32c Schwalbe Supreme folding tyres.
Wheels built, tensioned and stress relieved by a master wheel builder

Avid Shorty Ultimate canti front brake and Avid BB7 rear disc brake.

Shimano Deore quality triple chainset 26/36/48 rings

Your choice of cassette

Tiagra front and XT rear derailleurs.

Brooks B17 saddle (Black or Honey)
SKS Mudguards

Tubus Vega Cro-Mo rear carrier.
2 x Thorn Carbon bottle cages

Bike assembled with care to a very high standard and can be set up to suit your dimensions.

We're very proud of our Thorn Club Tour Mk4. It has received many unsolicited letters of praise from its owners - many of whom have said that this is the finest steel frame that they have ever ridden.

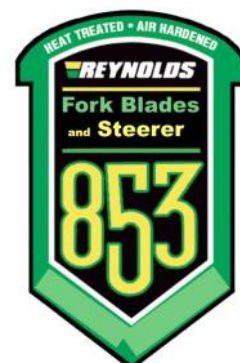
With specific regard to the Thorn Fast Touring Spec

We're delighted to be able to offer such a high quality and lightweight high performance machine. The Thorn Fast Touring Spec has a very well balanced mix of components, with the emphasis being on light weight, allied with long service life in the key components.

The wheels in particular are of exceptional high quality, being particularly lightweight. The Club Tour Mk4 frame has provision for a

rear carrier and is exceptionally comfortable, yet still responds instantly to a bit of wellie. The handling is exemplary - it's a THORN!

I believe the blades used in the MER853VC fork are the most comfortable blades ever offered, whilst this fork has provision for the direct fitting of a mudguard, it doesn't have bosses for a carrier. The Thorn Fast Touring Spec is intended for high performance cycling, with light to medium loads.



Recipe [B2]

£2069

For S&S add £500

Thorn Club Tour Mk4 Fast Touring Straight Bar spec.

30 speed
Straight Bars
700 x 32c
Mudguards
NO PEDALS



Weight,
including carrier,
Brooks saddle
and mudguards,
varies between
12.6 and 12.9Kg
depending upon
which frame size
and cassette are
chosen.



BIKE SPECIFICATION

Includes **MER853VC FORK**
Top quality sealed headset.

Thorn **NARROW** bars with Ergon **GP5L**
grips with integral bar ends.
Shimano **XT 10sp Rapidfire** pods.

HOPE 32h MONO RS HUBS
your colour choice

DT SWISS TK540 rims. Rim brake front
DISC rear.

DT or **Sapim** stainless spokes.
32c Schwalbe Supreme folding tyres.
Wheels built, tensioned and stress
relieved by a master wheel builder

XT front brake and **Avid BB7** rear disc
brake.

Shimano Deore quality triple chainset
26/36/48 rings

Your choice of cassette

XT 10sp front and rear derailleurs.

Brooks B17 saddle (Black or Honey)
SKS Mudguards

Tubus Vega Cro-Mo rear carrier.
2 x Thorn Carbon bottle cages

Bike assembled with care to a very high
standard and can be set up to suit your
dimensions.

Choice of Colour:- GUNMETAL or R&B

**EVERY tube in the frame is
a Reynolds 725 tube, these
are cold drawn, seamless, double
buted and heat-treated Cr-Mo**

We're very proud of our Thorn Club
Tour Mk4. It has received many
unsolicited letters of praise from its
owners - many of whom have said
that this is the finest steel frame
that they have ever ridden.

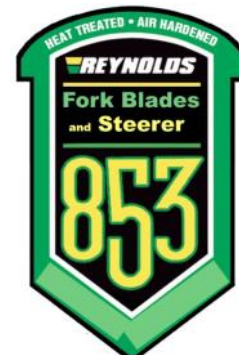
With specific regard to the Thorn Fast Touring Spec

We're delighted to be able to offer
such a high quality and lightweight
high performance machine.
The Thorn Fast Touring Spec has a
very well balanced mix of
components, with the emphasis
being on light weight, allied with
long service life in the key
components.

The wheels in particular are of
exceptional high quality, being
particularly lightweight. The Club
Tour Mk4 frame has provision for a

rear carrier and is exceptionally
comfortable, yet still responds
instantly to a bit of wellie.
The handling is exemplary - it's a
THORN!

I believe the blades used in the
MER853VC fork are the most
comfortable blades ever offered,
whilst this fork has provision for
the direct fitting of a mudguard, it
doesn't have bosses for a carrier.
The Thorn Fast
Touring Spec is
intended for
high
performance
cycling, with
light to medium
loads.



Recipe [B3]

£3275

Thorn Mercury Fast Touring Straight Bar spec.

**ROHLOFF
14sp EX
Disc hub
Straight Bars
700 x 32c
Mudguards
NO PEDALS**



Weight, including carrier, Brooks saddle and mudguards, varies between 12.4 and 12.9 Kg depending upon which frame size is chosen.



Sorry, this bike is shown with an ST700 fork and not the MER853VC fork in the spec.

**Choice of Colour:-
GUNMETAL, MATT BLACK,
GREEN RETRO, BLACK
RETRO, WHITE TEAM or
SKY BLUE TEAM**



BIKE SPECIFICATION

Includes **MER853VC FORK**

Top quality sealed headset.

THORN NARROW BARS + ERGON GP5L grips with integral bar ends.

ROHLOFF SHIFTER.

Shimano XT brake levers.

ROHLOFF EX DISC HUB your colour choice.

HOPE MONO RS FRONT HUB your colour choice.

DT or Sapim stainless spokes.

DT SWISS 32h TK540 rims rim brake front disc rear.

32c Schwalbe Supreme folding tyres.

Wheels built, tensioned and stress relieved by a master wheel builder.

XT front brake and Avid BB7 rear disc brake.

Thorn external bearing Chainset inc. BB.

Your choice of chain ring and sprocket.

Brooks B17 saddle (Black or Honey)

SKS Mudguards.

Tubus Airy Titanium carrier.

2 x Thorn Carbon bottle cages.

Bike assembled with care to a very high standard and can be set up to suit your dimensions.

**The frame tubes are unique to us.
The main triangle is Reynolds 853 and
the stays are Reynolds 725**

I'm very proud of the Thorn Mercury. I have 2 myself and I can say categorically, that it is the finest lightweight frame I've ever ridden - and I've ridden lots! Most Mercury owners agree with me.

With specific regard to the Thorn FAST TOURING STRAIGHT BAR Spec

We're delighted to be able to offer such a high quality and lightweight high performance, Rohloff equipped machine.

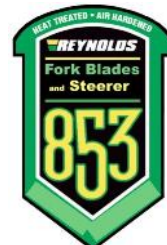
The Thorn FAST TOURING Spec has a very well balanced mix of components. In keeping with the Rohloff ethos, the emphasis is on the durability, reliability and longevity of the components. The wheels in particular are of exceptional high quality and they're

exceptionally strong for a FAST TOURING bike.

The Mercury frame has provision for a rear carrier and is exceptionally comfortable, yet still responds instantly to a bit of wellie.

The handling is exemplary - it's a THORN!

I believe the blades used in the THORN 853c fork are the most comfortable blades ever offered, whilst this fork has provision for the direct fitting of a mudguard, it doesn't have bosses for a carrier. The Thorn Fast Touring Spec Mercury is intended for low maintenance, high performance cycling, with light to medium weight loads.



Recipe [C1]

£2035

Thorn Sherpa Mk3 Fast City, Dream Drop Bar spec.

20 speed
Drop Bars
26 x 1.6"
Mudguards
NO PEDALS



Weight varies between 11.0 and 11.5 Kg depending upon which frame size and cassette are chosen.



Choice of Colour:- Matt Black or Blood Red

EVERY tube in the frame is a THORN 969 tube, these are cold drawn, seamless, double butted and heat-treated Cr-Mo steel tube - which is exclusive to us.



BIKE SPECIFICATION

Includes **THORN 853c FORK**
Top quality sealed headset.

Shimano Pro PLT bars and stem cork bar tape
Shimano Tiagra 10sp STI shifters.

HOPE 32h MONO RS HUBS your colour choice
Grizzly CSS rims.

DT or Sapim stainless spokes.

26 x 1.6" Schwalbe Supreme folding tyres with XL tubes.

Wheels built, tensioned and stress relieved by a master wheel builder.

Avid Shorty Ultimate cantilever brakes.

Shimano Deore quality compact double chainset 36/48t rings

10sp Tiagra front + XT rear derailleurs

Your choice of 10sp XT cassette

High quality saddle

SKS Mudguards

1 x Profile bottle cage.

Bike assembled with care to a very high standard and can be set up to suit your dimensions.

We're very proud of our Sherpa Mk3. It has received many unsolicited letters of praise from its owners - many of whom have said that this is the finest steel frame that they have ever ridden.

With specific regard to the Thorn Fast City DREAM DROP BAR Spec

We're delighted to be able to offer such a high quality and lightweight high performance machine.

Drop bar bikes, with STI and fat tyres, which are intended for city use, demand the best possible brakes - V brakes won't work with STI.

The Thorn Fast City Spec has a very well balanced mix of components, with the emphasis being on awesome braking and sharp acceleration, combined with long service life in the key components.

The wheels in particular are of extreme high quality, being particularly strong and especially lightweight - but with the

most durable braking surface ever offered by any rim manufacturer - perfect for the cut and thrust of city commuting, or hilly, foul weather training.

The Sherpa Mk3 frame has provision for a rear carrier, it's exceptionally comfortable, yet still responds instantly to a burst of power.

The handling is exemplary - it's a THORN!

I believe the blades used in the RAV853VC fork are the most comfortable blades ever offered, whilst this fork has provision for the direct fitting of a mudguard, it doesn't have bosses for a carrier. The Thorn Fast City Spec is intended for high performance, assertive cycling, with or without the light to medium loads that it can carry so easily.



Recipe [C2]

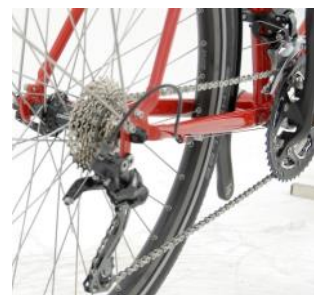
£1565

Thorn Sherpa Mk3 Fast City, Straight Bar spec.

30 speed
Drop Bars
26 x 1.6"
Mudguards
NO PEDALS



Weight varies between 10.0 and 10.5 Kg depending upon which frame size and cassette are chosen.



Choice of Colour:- Matt Black or Blood Red

EVERY tube in the frame is a THORN 969 tube
these are cold drawn, seamless, double butted and heat-treated Cr-Mo steel tube - which is exclusive to us.



BIKE SPECIFICATION

Includes **RAV853VC FORK**

Top quality sealed headset.
Thorn Narrow bars with Ergon GP5L grips with integral bar ends.
Shimano Deore 10sp Rapidfire pods.
Deore Black 32h front and rear hubs.
Grizzly CSS rims.
DT or Sapim stainless spokes.
26 x 1.6" Schwalbe Supreme folding tyres with XL tubes.
Wheels built, tensioned and stress relieved by a master wheel builder.

Deore brake levers and Deore V brakes.
10sp Deore front and rear derailleurs.

Shimano Deore quality triple chainset 26/36/48 rings

Your choice of cassette

High quality saddle
SKS Mudguards.
1 x Profile bottle cage.

Bike assembled with care to a very high standard and can be set up to suit your dimensions.

We're very proud of our Sherpa Mk3. It has received many unsolicited letters of praise from its owners - many of whom have said that this is the finest steel frame that they have ever ridden.

With specific regard to the Thorn Fast City STRAIGHT BAR Spec

We're delighted to be able to offer such a high quality and lightweight high performance machine.

The Thorn Fast City Spec has a very well balanced mix of components, with the emphasis being on excellent braking and sharp acceleration, combined with excellent value for money.

The wheels in particular are of high quality, being particularly strong and especially lightweight - but with the most durable braking surface ever

offered by any rim manufacturer - perfect for the cut and thrust of city commuting, or hilly, foul weather training.

The Sherpa Mk3 frame has provision for a rear carrier, it's exceptionally comfortable, yet still responds instantly to a burst of power. The handling is exemplary - it's a THORN!

I believe the blades used in the RAV853VC fork are the most comfortable blades ever offered, whilst this fork has provision for the direct fitting of a mudguard, it doesn't have bosses for a carrier. The Thorn Fast City Spec is intended for high performance, assertive cycling, with or without the light to medium loads that it can carry so easily.



Recipe [C3]

£2475

Thorn RAVEN Mk3 Fast City, Rohloff Straight Bar spec.

ROHLOFF
14sp hub
Straight Bars
26 x 1.6"
Mudguards
NO PEDALS



Weight varies
between
12.1 and 12.6 Kg
depending upon
which frame size
is chosen.

Choice of Colour:- Matt Black or Blood Red

**EVERY tube in the frame is a
THORN 969 tube**
these are cold drawn, seamless,
double butted and heat-treated Cr-Mo
steel tube - which is exclusive to us.



BIKE SPECIFICATION

Includes **RAV853VC FORK**

Top quality sealed headset.

THORN NARROW BARS + ERGON GP5L
grips with integral bar ends.
ROHLOFF SHIFTER.

ROHLOFF HUB your choice of colour.

Deore Black 32h front hub.

Grizzly CSS rims.

DT or Sapim stainless spokes.

26 x 1.6" Schwalbe Supreme folding tyres
with XL tubes.

Wheels built, tensioned and stress
relieved by a master wheel builder.

Shimano Deore brake levers, Deore front
and rear V brakes.

Deore external bearing Chainset inc. BB.
Your choice of chain ring and sprocket.

Thorn Velo saddle

SKS Mudguards.

1 x Profile bottle cage.

Bike assembled with care to a very high
standard and can be set up to suit your
dimensions.

We're very proud of our RAVEN, It
has received many unsolicited letters
of praise from its owners - many of
whom have said that this is the finest
steel frame that they have ever
ridden.

With specific regard to the Thorn Fast City STRAIGHT BAR Spec

We're delighted to be able to offer
such an affordable, high quality and
lightweight high performance,
Rohloff equipped machine.

The Thorn Fast City **Rohloff** Spec
has a very well balanced mix of
components, with the emphasis
being on excellent braking and sharp
acceleration, combined with
outstanding value for money.
The wheels in particular are of high
quality, being particularly strong and
especially lightweight - but with the

most durable braking surface ever
offered by any rim manufacturer -
perfect for the cut and thrust of city
commuting, or hilly, foul weather
training.

The RAVEN frame has provision for a
rear carrier, it's exceptionally
comfortable, yet still responds
instantly to a burst of power.

The handling is exemplary - it's a
THORN!

I believe the blades used in the
RAV853VC fork are the most
comfortable blades ever offered,
whilst this fork has provision for the
direct fitting of a mudguard, it
doesn't have bosses for a
carrier. The Thorn Fast
City Spec is intended for
high performance,
assertive cycling, with or
without the light to
medium loads that it can
carry so easily.



Recipe [D1]

£1779

For S&S add £500

Thorn Club Tour Mk4 Premium All-rounder Drop Bar spec.

30 speed

Drop Bars

700 x 35c

Mudguards

NO PEDALS

Weight, including front and rear carriers, Brooks saddle, profile cages and mudguards, varies between 14.1 and 14.4 Kg depending upon which frame size and cassette are chosen.

**This space has been reserved until a suitable photo is available, sorry for any inconvenience.
Andy Blance May 2015**

BIKE SPECIFICATION

Includes **THORN 853c FORK**
Top quality sealed headset.

Thorn drop bars + stem, cork bar tape.
Shimano Tiagra 10sp STI shifters,

Black Shimano Deore front and rear hubs.
MAVIC A719 Touring rims.
DT or Sapim stainless spokes.
35c Schwalbe Dureme folding tyres.
Wheels built, tensioned and stress relieved by a master wheel builder

Avid Shorty Ultimate canti front brake and
Avid BB7 rear disc brake.
Shimano Deore quality triple chainset
26/36/48 rings

Your choice of cassette

Tiagra front and XT rear derailleurs.

Brooks B17 saddle (Black or Honey)
SKS Mudguards

Tubus Vega Cro-Mo rear carrier and
THORN front Cro-Mo Expedition carrier.
3 x Profile bottle cages

Bike assembled with care to a very high standard and can be set up to suit your dimensions.

Choice of Colour:- GUNMETAL or R&B

EVERY tube in the frame is a Reynolds 725 tube, these are cold drawn, seamless, double butted and heat-treated Cr-Mo

We're very proud of our Thorn Club Tour Mk4. It has received many unsolicited letters of praise from its owners - many of whom have said that this is the finest steel frame that they have ever ridden.

With specific regard to the Thorn Premium All-rounder DROP BAR Spec

We're delighted to be able to offer such a high quality, rugged - yet still relatively lightweight, touring machine. It is capable of being used with care on bridleways, or of completing a 200Km Audax, or of cycle-camping in France for a Month - it's ideal for commuting and helping with the weekly shop.
The Thorn Premium All-rounder Spec has a very well balanced mix of components, with the emphasis being to create a versatile, multi-purpose and affordable machine.

The wheels in particular are of very high quality, being relatively lightweight, yet very strong.

The Club Tour Mk4 frame has provision for a rear carrier and is exceptionally comfortable, yet still responds instantly to a bit of wellie. The handling is exemplary - it's a THORN!

The Thorn ST 700 fork is very comfortable, yet strong enough to carry over 5Kg per side. In this spec, the Club Tour could carry 40Kg in total but would be happier carrying 25Kg.

With regard to owning the Premium All-rounder Spec CT

Unless it was being used frequently, I would remove the front carrier for day to day use and re-fit it whenever necessary.



Recipe [D2]

£1699

For S&S add £500

Thorn Club Tour Mk4 Premium All-rounder Straight Bar spec.

**30 speed
Straight Bars**

700 x 35c

Mudguards

NO PEDALS

Weight, including front and rear carriers, Brooks saddle, profile cages and mudguards, varies between 14.1 and 14.4 Kg depending upon which frame size and cassette are chosen.

**This space has been reserved until a suitable photo is available, sorry for any inconvenience.
Andy Blance May 2015**

Choice of Colour:- GUNMETAL or R&B

BIKE SPECIFICATION

Includes **THORN 853c FORK**

Top quality sealed headset.

THORN FLAT TRACK BARS + ERGON GP5L grips with integral bar ends.

Shimano Deore Rapidfire pods.

Black Shimano Deore front and rear hubs.

MAVIC A719 Touring rims.

DT or Sapim stainless spokes.

35c Schwalbe Dureme folding tyres.

Wheels built, tensioned and stress relieved by a master wheel builder

Deore brake levers, Deore front V brake and Avid BB7 rear disc brake.

Shimano Deore quality triple chainset 26/36/48 rings

Your choice of cassette

Deore front and rear derailleurs.

Brooks B17 saddle (Black or Honey)

SKS Mudguards

Tubus Vega Cro-Mo rear carrier and THORN front Cro-Mo Expedition carrier.

3 x Profile bottle cages

Bike assembled with care to a very high standard and can be set up to suit your dimensions.

EVERY tube in the frame is a Reynolds 725 tube, these are cold drawn, seamless, double butted and heat-treated Cr-Mo



We're very proud of our Thorn Club Tour Mk4. It has received many unsolicited letters of praise from its owners - many of whom have said that this is the finest steel frame that they have ever ridden.

With specific regard to the Thorn Premium All-rounder STRAIGHT BAR Spec

We're delighted to be able to offer such a high quality, rugged - yet still relatively lightweight, touring machine. It is perfectly capable of being used on bridleways, or of completing a 200Km Audax, or of cycle-camping in France for a Month - it's ideal for commuting and helping with the weekly shop.

The Thorn Premium All-rounder Spec has a very well balanced mix of components, with the emphasis being to create a versatile, multi-purpose and affordable machine.

The wheels in particular are of very high quality, being relatively lightweight, yet very strong.

The Club Tour Mk4 frame has provision for a rear carrier and is exceptionally comfortable, yet still responds instantly to a bit of wellie. The handling is exemplary - it's a THORN!

The Thorn ST 700 fork is very comfortable, yet strong enough to carry over 5Kg per side. In this spec, the Club Tour could carry 40Kg in total but would be happier carrying 25Kg.

With regard to owning the Premium All-rounder Spec CT

Unless it was being used frequently, I would remove the front carrier for day to day use and re-fit it whenever necessary.

Recipe [D3]

£3199

Thorn Mercury Ultimate all rounder Straight Bar spec.

ROHLOFF
14sp
EX Disc hub
Straight Bars
700 x 35c
Mudguards
NO PEDALS

Weight, including front and rear carriers, Brooks saddle, profile cages and mudguards, varies between 14.0 and 14.3 Kg depending upon which frame size is chosen.



Choice of Colour:-
GUNMETAL, MATT BLACK,
GREEN RETRO, BLACK RETRO,
WHITE TEAM or SKY BLUE TEAM

BIKE SPECIFICATION

Includes **THORN ST 700 FORK**
Top quality sealed headset.

THORN FLAT TRACK BARS + ERGON GP5L
grips with integral bar ends.
ROHLOFF SHIFTER.

ROHLOFF EX DISC HUB, your choice of colour.

HOPE MONO RS FRONT HUB your choice of colour.

DTSWISS 32h TK540 rims - rim brake front + disc rear.

DT or Sapim stainless spokes.

35c Schwalbe Dureme folding tyres

Wheels built, tensioned and stress relieved by a master wheel builder.

Shimano XT brake levers and XT front V brake
with Avid BB7 rear disc brake.

THORN external bearing Chainset inc. BB.
Your choice of chain ring and sprocket.

Brooks B17 saddle (Black or Honey)

SKS Mudguards

Tubus Airy Titanium rear carrier,

Thorn Expedition Cr-Mo front carrier.

3 x Profile bottle cages.

Bike assembled with care to a very high standard and can be set up to suit your dimensions.

The frame tubes are unique to us.
The main triangle is Reynolds 853
and the stays are Reynolds 725



We're very proud of our MERCURY It has received many unsolicited letters of praise from its owners - many of whom have said that this is the finest steel frame that they have ever ridden.

With specific regard to the Thorn Ultimate All-rounder STRAIGHT BAR Spec

We're delighted to be able to offer such a high quality, rugged - yet still relatively lightweight, touring machine. It is perfectly capable of being used, with care, on bridleways, or of completing a 200Km Audax, or of cycle-camping in France for a Month - it's ideal for commuting and helping with the weekly shop. The Thorn Ultimate All-rounder Spec has a very high quality specification, with the emphasis being to create a versatile, multi-purpose machine, with a long service life.

The wheels in particular are of outstanding high quality, being relatively lightweight, yet very strong. The Mercury frame has provision for a rear carrier and is exceptionally comfortable, yet still responds instantly to a bit of wellie. The handling is exemplary - it's a THORN!

The Thorn ST 700 fork is very comfortable, yet strong enough to carry over 5Kg per side. In this spec, the Mercury could carry 36Kg in total but would be happier carrying 25Kg.

With regard to owning the Ultimate All-rounder Spec Mercury

Unless it was being used frequently, I would remove the front carrier and 3rd cage for day to day use and re-fit them whenever necessary.

Recipe [E1]

£1549

Thorn Sherpa Mk3 Sensible General Touring Drop Bar spec.

30 speed
Drop Bars
26 x 1.6"
Mudguards
NO PEDALS



Weight varies between 13.8 and 14.3 Kg depending upon which frame size and cassette are chosen. Much of this weight is due to the sturdy carriers and the Brooks Saddle.

**Choice of Colour:-
Matt Black or Blood Red**

EVERY tube in the frame is a THORN 969 tube, these are cold drawn, seamless, double butted and heat-treated Cr-Mo steel tube - which is exclusive to us.



BIKE SPECIFICATION

Includes **THORN ST 26 FORK**
Top quality sealed headset.

Thorn drop bars + stem, cork bar tape.
Shimano Dura Ace 10sp bar end shifters.

Shimano Deore front and rear **BLACK** hubs.

Rigida Andra 30 rims.

DT or Sapim stainless spokes.

26 x 2.0" Schwalbe Dureme folding tyres.
Wheels built, tensioned and stress relieved by a master wheel builder

Tektro drop bar V brake levers and Shimano Deore V brakes.

Shimano Deore quality Chainset 26/36/48

Your choice of 10sp cassette

Deore front and XT rear derailleurs

Brooks B17 saddle (Black or Honey)

SKS Mudguards

Thorn expedition front and rear carriers.
3 x Profile bottle cages.

Bike assembled with care to a very high standard and can be set up to suit your dimensions.

We're very proud of our Sherpa Mk3. It has received many unsolicited letters of praise from its owners - many of whom have said that this is the finest steel frame that they have ever ridden.

With specific regard to the Sensible General Touring DROP BAR Spec

We're delighted to be able to offer such a fine, capable and versatile machine at such a keen price.

The use of ultra long-lasting and reliable bar end shifters allows us to use V brakes with drop bars, which provide outstanding and predictable braking at a sensible price.

The Thorn General Touring Spec has a very well balanced mix of components, with the emphasis being on rugged reliability at an affordable price.

The wheels in particular are high quality, very strong and long lasting. The Sherpa Mk3 frame is exceptionally

comfortable, yet still responds instantly to a burst of power.

The handling is exemplary - it's a THORN!

The bike is equipped with 3 profile cages and our awesome Thorn Cro-Mo Expedition front and rear carriers. This bike is ready for a cycle camping trip anywhere in the world. If the bike is not destined to carry home the weekly shop, I'd remove the front Lo-Loaders and the 3rd cage, until such time as they're needed.

The Thorn Sensible General Touring Spec Sherpa is an excellent day to day workhorse and is completely at home on any road surface, smooth or broken, wet or dry, summer or winter.

It makes an excellent rough stuff bike in dry conditions.

It is particularly relaxing to ride on rough country lanes, on the way to the pub on summer evenings.

Recipe [E2]

£1575

Thorn Sherpa Mk3 Sensible General Touring STRAIGHT BAR spec.

30 speed
Straight Bars
26 x 1.6"
Mudguards
NO PEDALS

Weight varies between 14.5 and 14.8 Kg depending upon which frame size and cassette are chosen.

Much of this weight is due to the sturdy carriers and the Brooks saddle.

This space has been reserved until a suitable photo is available, sorry for any inconvenience.
Andy Blance May 2015

**Choice of Colour:-
Matt Black or Blood Red**

EVERY tube in the frame is a THORN 969 tube, these are cold drawn, seamless, double butted and heat-treated Cr-Mo steel tube - which is exclusive to us.



BIKE SPECIFICATION

Includes **THORN ST 26 FORK**
Top quality sealed headset.

Thorn Flat Track bars with Ergon GP5 integral grips and bar ends.
Shimano Deore 10sp Rapidfire shifters.

Shimano Deore front and rear **BLACK** hubs.
Rigida Zak 19 rims.

DT or Sapim stainless spokes.
26 x 2.0" Schwalbe Dureme folding tyres.
Wheels built, tensioned and stress relieved by a master wheel builder

Deore V brake levers and Deore V brakes.
Shimano Deore quality Chainset 26/36/48

Your choice of 10sp cassette
Deore front and rear derailleurs

Brooks B17 saddle (Black or Honey)
SKS Mudguards
Thorn expedition front and rear carriers.
3 x Profile bottle cages.

Bike assembled with care to a very high standard and can be set up to suit your dimensions

We're very proud of our Sherpa Mk3. It has received many unsolicited letters of praise from its owners - many of whom have said that this is the finest steel frame that they have ever ridden.

With specific regard to the Sensible General Touring STRAIGHT BAR Spec

We're delighted to be able to offer such a fine, capable and versatile machine at such a keen price.

The Thorn General Touring Spec has a very well balanced mix of components, with the emphasis being on rugged reliability at an affordable price.

The wheels in particular are high quality, strong and reasonably lightweight.

The Sherpa Mk3 frame has provision for a rear carrier, it's exceptionally comfortable, yet still responds instantly to a burst of power.

The handling is exemplary - it's a THORN!

The bike is equipped with 3 profile cages and our awesome Thorn Cro-Mo Expedition front and rear carriers. This bike is ready for a cycle camping trip anywhere. If the bike is not destined to carry home the weekly shop, I'd remove the front Lo-Loaders until such time as they're needed.

The Thorn Sensible General Touring Spec Sherpa is an excellent day to day workhorse and is completely at home on any road surface, smooth or broken, wet or dry, summer or winter.

It makes an excellent rough stuff bike in dry conditions and, with a change of tyres and some care, it could go anywhere an MTB can go - and carry luggage whilst doing it!

It is particularly relaxing to ride on rough country lanes, on the way to the pub on summer evenings.

Recipe [E3]

£2459

Thorn Raven Sensible General Touring Straight Bar spec.

ROHLOFF
14sp hub
Straight Bars
26 x 2.0"
Mudguards
NO PEDALS



Weight varies between 14.6 and 15.1Kg depending upon which frame size is chosen.

Much of this weight is due to the sturdy carriers and the Brooks saddle

Choice of Colour:- Matt Black or Blood Red

BIKE SPECIFICATION

Includes **THORN ST 26 FORK**
Top quality sealed headset.

THORN FLAT TRACK BARS + ERGON
GP5L grips with integral bar ends.
ROHLOFF SHIFTER.

ROHLOFF HUB, your choice of colour.
Shimano Deore front hub, black or silver.
Rigida Zak 19 rims.
DT or Sapim stainless spokes.
26 x 2.0" Schwalbe Dureme folding tyres.
Wheels built, tensioned and stress relieved by a master wheel builder

Shimano Deore brake levers.
Deore front and rear V brakes.
Shimano Deore Chainset.
External bearing BB.

Your choice of chain ring and sprocket

Brooks B17 saddle (Black or Honey)
SKS Mudguards
Thorn expedition front and rear carriers.
3 x Profile bottle cages.

Bike assembled with care to a very high standard and can be set up to suit your dimensions.

EVERY tube in the frame is a THORN 969 tube
these are cold drawn, seamless, double butted and heat-treated Cr-Mo steel tube - which is exclusive to us.



We're very proud of our RAVEN, It has received many unsolicited letters of praise from its owners - many of whom have said that this is the finest steel frame that they have ever ridden.

With specific regard to the Sensible General Touring STRAIGHT BAR Spec

We're delighted to be able to offer such a fine, capable and versatile **ROHLOFF EQUIPPED** machine at such a keen price.

The Thorn General Touring Spec has a very well balanced mix of components, with the emphasis being on rugged reliability at an affordable price.

The wheels in particular are high quality, strong and reasonably lightweight.

The RAVEN frame has provision for a rear carrier, it's exceptionally comfortable, yet still responds instantly to a burst of power.

The handling is exemplary - it's a THORN!

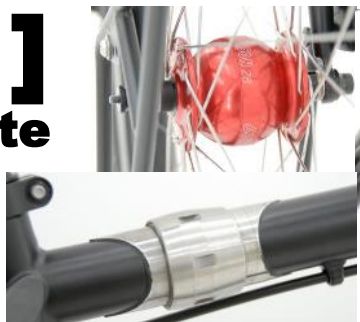
The bike is equipped with 3 profile cages and our awesome Thorn Cro-Mo Expedition front and rear carriers. This bike is ready for a cycle camping trip anywhere. If the bike is not destined to carry home the weekly shop, I'd remove the front Lo-Loaders until such time as they're needed.

The Thorn Sensible General Touring Spec RAVEN is an excellent day to day workhorse and is completely at home on any road surface, smooth or broken, wet or dry, summer or winter. It makes an excellent rough stuff bike in dry conditions and, with a change of tyres and some care, it could go anywhere an MTB can go - and carry luggage whilst doing it! It is particularly relaxing to ride on rough country lanes, on the way to the pub on summer evenings.



Recipe [F1]

Thorn Nomad Ultimate Expedition Spec.



£2769

For S&S add £500
For Dynohub
+ Edelux add £220

Weight varies between 15.0 and 17.4 Kg depending upon which frame size is chosen, and whether you have S&S, SON dyno, Edelux etc. Much of this weight is also due to the sturdy carriers, rims, tyres and the Brooks saddle.

PLEASE NOTE:-
This bike is shown with S&S, Son and Edelux options and would cost **£3489.**

ROHLOFF
14sp
EX Disc
hub
Straight
Bars
26 x 2.15"
Mudguards
NO PEDALS



Choice of Colour:-
Matt Black or Tonka Yellow

BIKE SPECIFICATION

Includes **THORN NOMAD FORK**
Top quality sealed headset.

THORN FLAT TRACK BARS + ERGON GP5L
grips with integral bar ends.
ROHLOFF SHIFTER.

ROHLOFF EX DISC HUB, your choice of colour.

HOPE MONO RS FRONT HUB your choice of colour.

Rigida Andra rims CSS rear, plain front.
DT or Sapim stainless spokes.

26 x 2.15" Schwalbe Mondial HS428 folding tyres

Wheels built, tensioned and stress relieved by a master wheel builder

XT brake levers.

XT front and rear V brakes.

Shimano Deore EX bearing chainset.

Your choice of chain ring and sprocket

Brooks B17 saddle (Black or Honey)

SKS Mudguards

Thorn expedition front and rear carriers.

3 x Profile bottle cages.

Bike assembled with care to a very high standard and can be set up to suit your dimensions.

EVERY tube in the frame is a THORN 969 tube
these are cold drawn, seamless,
double butted and heat-treated Cr-Mo
steel tube - which is exclusive to us.



We're very proud of our NOMAD, It has received many unsolicited letters of praise from its owners - many of whom have said that this is the best expedition bike in the world - I'm inclined to agree!

With specific regard to the Ultimate Expedition Spec.

We're delighted to be able to offer this iconic **ROHLOFF EQUIPPED** machine at such a keen price.

The Ultimate Expedition spec uses the most appropriate and high quality parts available. Currently, there is no disc brake suitable for expedition use - if and when one is available, you can retro-fit one at minimal expense - we've specified the bike with a disc compatible hub.

The wheels in particular are super high quality - very strong and super durable. The NOMAD frame is suspension compatible, super tough and can carry all that you could possibly wish.

The handling is exemplary - it's a THORN!

The bike is equipped with 3 profile cages and our awesome Thorn Cro-Mo Expedition front and rear carriers. This bike is ready to load up and ride anywhere. If, between adventures, the bike is being used as a bomb-proof day to day bike, I'd remove the front Lo-Loaders and swap the tyres to 2.0" Duremes

Without mudguards, the Ultimate Expedition Spec Nomad can be fitted with knobbly tyres up to 2.4" and be taken anywhere an MTB can go - and carry full camping kit whilst doing it! It may be totally overbuilt for day to day cycling but it most certainly can do it - as long as you don't expect it to go like a City Spec Raven, you'll be happy.

If the Special Forces ever decide to form a cycling unit, they'd find the perfect machine right here!

Here's a selection of some recent unsolicited customer correspondence, taken from literally hundreds that we've received.



Just to show that the bike is being put to good use, here is me giving it its first serious outing in the St George's Sportive in the Chilterns on Sunday (Bronze Medal finishing time). Really enjoying the new bike, and even love the sound of the Hope hubs :-)
Thanks to you and your colleagues for great service and a great bike.
Brian

Just a quick note, esp. to Andy and Steve, saying how pleased I am with my new Mercury. Only regret is I wish I'd owned it twenty years ago. 100km Audax on Exmoor on Sunday, and really the bike was perfect. I have done no adjustments since I picked the bike up.....what more can I say!

James Goodwin

Well! What a service it couldn't get any better.....

Just put the bikes together and they are exactly what we wanted just waiting for panniers now, you've made someone very happy ill be posting on all the sites where I can and recommending you...

Thanks again for a great service Richard, Sarah and the team.

Hi Steve

Thank you very much for your help. The clips arrived on Sat and are just the job
The bike is great and everything we hoped for.
Your help and attention also has been second to none. Very glad we worked with Thorn and yourself
Kind regards

Simon

Dear Steve and Andy,

I just wanted to thank you both for setting up the Raven so well. Since December, I have been pootling around London on 25-30 mile rides, but at the weekend I went on my first proper ride (40 miles) over a Welsh mountain, through snow and ice. The bike was fabulous. I only had to get off and walk once, when an icy 1 in 5 defeated me. Otherwise, it was glorious. I got home without a niggle, no pains anywhere, and comfortable all the way, even on some very bumpy and challenging downhills. Next stop audax?

Best wishes,
Michael Nelson

Hi Steve - April and myself would like to extend our thanks and gratitude to Thorn Cycles, and specifically to yourself, for the time and personal attention you afforded to us on Friday of last week during our visit to view and test the Thorn bikes. We were particularly impressed with the thoroughness with which our visit was treated and the fact that not once did we feel we were being given the 'hard sell'. For us, all the information we were given was pitched at exactly the right level, not too technical, but in sufficient detail to confirm that this particular bike would be the right one for us.

We haven't quite made up our minds yet about whether or not to purchase, after all it's quite an investment by most people's standards (and certainly by ours!), but I should say that we both feel very positive after our visit and we will certainly let you know one way or the other over the next couple of weeks.

Once again, many thanks to yourself and to Thorn Cycles for the very professional, personal and indeed personable service provided to us during our visit.

Best regards
Martyn (Bickerton) & April (Andrews)

Steve,

Just wanted to let you know my bike arrived here in Germany yesterday morning. Of course I've been looking forward to this for a while, but even with already high expectations I've been pleasantly impressed by my first look at the bike. You guys clearly put a lot of care into everything on the bike and I really appreciate it.

Monte

Dear All at Thorn Cycles,
It has been my pleasure to become the proud owner of a new Thorn Mercury bicycle with Rohloff hub gears. I bought the cycle approximately 6 weeks ago and after the recommended 1000 km of running in I did the John O'Groats to land's End ride of 1014 miles on it, unsupported with a pannier and bar bag. It is a beautiful machine and functioned absolutely perfectly from day 1. I had no mechanicals and the ride was very comfortable.
Steve did a fab job at recommending what I would need and advising me on the gear ratios when I ordered the bike.
It has so far, been worth every penny.
Thank you for an excellent product and good service.

Pradeep Madhavan
Consultant Spinal Surgeon

Glen Burmeister

Sep 5th, 7:12pm

Hi. Guinness World Records have recently updated their website and included my record breaking ride from north to south and west to east across the United States. I thought you'd be interested to check out the link below which shows a picture of me with my Thorn Raven Sport Tour; the bike used for my ride. This was the second of three record breaking rides I have completed on the same bike. My first was for the 'Fastest cycle across Europe (North Cape to Tarifa) which earned a place in the 2003 edition of Guinness World records and last year I set a record for 'Most countries visited by bicycle in 7 days' which will be in the new book out next week. You can find a little more information on my website.

www.glenburmeister.com. I still have at least one more huge record breaking ride I hope to achieve next year. As a guy who can just about get by with the most basic mechanical skills, I definitely picked the right bike for the long haul. Apart from regular wear and tear (tyres, brake pads) all I've had is one broken spoke. Thanks. [http://www.guinnessworldrecords.com/records-1000/fastest-cycle-across-the-usa-\(n-s-and-e-w\)/](http://www.guinnessworldrecords.com/records-1000/fastest-cycle-across-the-usa-(n-s-and-e-w)/)

UNIQUE



PLEDGE

All of our bikes have a frame warranty for the lifetime of the original purchaser.

We also offer Money back guarantees of satisfaction.



Buy a **Thorn Rohloff equipped bike**, ride it for 100 days and, if you're not totally delighted, return it to us either in person, or safely packaged in a Thorn bike box. We will refund you the purchase price of the bike including any or all **UPGRADES** found in **PART2** of the **MEGA BROCHURE**

This offer does not include pedals, tools or accessories.

This offer applies to complete bike sales and to EU customers only.



Buy a **Thorn derailleur equipped bike**, ride it for 14 days and, if you're not totally delighted, return it to us, either in person or safely packaged in a Thorn bike box, we will refund the purchase price of the bike, including any or all

UPGRADES found in **PART2** of the **MEGA BROCHURE**

This offer does not include pedals, tools or accessories.

This offer applies to complete bike sales and to EU customers only.