

Audax 853 - Order form

Frameset...

The THORN **Audax** is available as **frame & fork only**

Frameset: FSA Orbit XL II headset (fitted) & all stainless screws.
531C fork in Gloss R'n'B with white decals (please choose frame size, options & colour) **Audax 853 frameset** £699.99 ☐

Individually hand built to your exact specification...

Please choose your desired frame size, options, frame colour & standard component options.

Complete Bike...

In R'n'B with white decals

9 speed Triple **bar end** shifter **Shimano XT** £1199 ☐
10 speed Triple **bar end** shifter **Shimano 105** £1199 ☐
10 speed Triple **S.T.I.** shifter **Shimano 105** £1299 ☐
10 speed Triple **S.T.I.** shifter **Shimano Ultegra** £1449 ☐
10 speed Triple **S.T.I.** shifter **Shimano Dura Ace** £POA ☐

Size & Colour

* = Please ☒ tick box required

Size { **405 S** ☐ **520 S** ☐ **550 S** ☐ **580 S** ☐
505 L ☐ **535 L** ☐ **565 L** ☐ **595 L** ☐

Colour { Any single colour to choice (4 week wait) + £0 ☐
Paint Colour:
Decal Colour:

Frame options { 130mm rear O.L.N. width (135mm as standard) + £50 ☐
Lo Loader fork bosses + £30 ☐
S&S couplings including cable joiners, fitted to Audax 853 + £350 ☐

Bike Build-up options... Each bike is individually hand built from the frame up, to your exact specification, on our premises here in Bridgwater. We offer many upgrades and custom options as standard, and can accommodate most component requests... Talk to us now about your dream specification.

Invoice N°

Title: Mr / Mrs / Miss / Ms / Dr

First name _____

Surname _____

Address _____

Town _____

County _____

Postcode **Postcode** _____

Country _____

Telephone Number

Home _____

Work _____

Mobile _____

Email address

_____ @ _____



Call: **01278 441500**
online: www.sjscycles.com

St John Street Cycles

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Somerset
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Please Note:- Occasionally some items become unavailable for long periods of time. We reserve the right to substitute items of similar (or greater) value where there will be no adverse difference in function. No surcharge will be made.

St John Street Cycles is a trading style of Thorn Cycles Ltd (incorporated in England 4121096 - registered office: St John Street Cycles 91-93 St John Street, Bridgwater TA6 5HX)

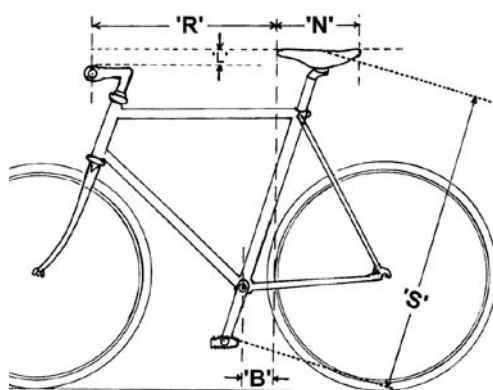
Set-up Dimensions

Standover Height = _____ mm

Height = _____ mm

Preferred riding position =

Relaxed ☐ Sporty ☐ Racing ☐ Upright ☐



Cycle must be on a level surface

The following dimensions will enable us to set up your New bike exactly like your favourite machine.

N = _____ mm

Overall saddle length & name of Saddle:

S = _____ mm

Distance from top of pedal (crank in-line with seat tube) to top of saddle, measured along the seat tube.

L = _____ mm

Distance from the bottom of a level straight edge placed on the top of the saddle to the top of the handlebar stem.

B = _____ mm

Distance that a plumb line (weight on a bit of thread) falls behind the centre of the bottom bracket when suspended from the tip of the saddle.

R = _____ mm

Distance from tip of saddle to the centre of the handlebars.

Note: The dimensions you send us must be accurate, otherwise this is a meaningless exercise... Get somebody else to check your measurements.

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Standard Components & Options (no pedals included)* = Please ☒ tick box required

Headset - 1 1/8" threadless FSA Orbit XL II (aerospace bearings... currently **the best** available), silver

Wheels - 36 hole Shimano Deore M510 Parallax hubs (135mm rear O.L.N), 36 hole Sun CR18 rims, 2.0mm stainless steel spokes, presta valve inner tubes, Velox rim tape.

Panaracer Pasela tyres* **700 x 25** ☐ (measure - 25mm)
700 x 28 ☐ (measure - 28mm)

Brakes - Shimano RX100 A550 47-57mm Dual Pivot caliper brakes silver.

Stem - Thorn 1 1/8" alloy "front loading" threadless stem (length/angle + alloy spacers to suit)

Stem - Length _____ mm Angle° _____ (**Internal use only**)

Handlebars* ITM Europa anatomic alloy drop bars*
40cm ☐ **42cm** ☐ **44cm** ☐ (centre to centre),

Cork bar tape* **Black** ☐ **Tan** ☐ **Red** ☐ **White** ☐ **Mid Blue** ☐
Other colour (please ask): _____

Saddle* **Gents San Marco Rolls Classic** ☐
Velo Crossbow womens (Liberator copy) ☐
Brooks Competition - Lightweight saddle, 270g, alloy rails (NOT Leather) ☐

SKS P35 mudguards* **Silver** ☐ **Black** ☐

High quality brake + gear inner wires and outer cables, down tube cable stops.

Thorn alloy micro-adjustable seatpin.

Groupset Specifications

9 speed Triple bar end shifter Shimano XT Specification

- > Shimano Dura Ace 9spd bar end shifters & Shimano R400 brake levers
- > Shimano Deore M510 Hollowtech tapered square chainset 26/36/48t - choice of crank length* **170mm** ☐ **175mm** ☐
- > Shimano UN53 sealed bearing bottom bracket - 110mm / 68mm English thread
- > Shimano XT M761 triple band-on front mech
- > Shimano XT M760 SGS 9spd rear mech
- > Shimano XT M760 9spd cassette 11-32t
- > Shimano XTR/Dura-Ace CN7701 9spd chain

10 speed Triple Shimano 105 Components & Options

- > Shimano 105 (5603) Hollowtech II chainset 30/39/53 - choice of crank length* **170mm** ☐ **172.5mm** ☐ **175mm** ☐
- > Shimano 105 (5603) Hollowtech II bearing cups - 68mm English thread
- > Shimano 105 (5603) triple band-on front mech,
- > Shimano 105 (5600) GS 10spd rear mech.
- > Shimano 105 (5600) 10spd cassette **12-25** ☐ **12-27** ☐
- > Shimano 105 (5600) 10spd chain

10 speed Triple bar end shifter Shimano 105 Specification

- >> Using 10 speed Triple Shimano 105 Components - with Shimano Dura Ace 10spd bar end shifters & Shimano R400 brake levers.

10 speed Triple S.T.I. shifter Shimano 105 Specification

- >> Using 10 speed Triple Shimano 105 Components - with Shimano 105 (5600) 10spd S.T.I. levers

10 speed Triple S.T.I. shifter Shimano Ultegra Components & Options

- > Shimano Ultegra 6600 10spd Triple S.T.I. levers
- > Shimano Ultegra 6603 Hollowtech II chainset 30/42/52t - choice of crank length* **170mm** ☐ **172.5mm** ☐ **175mm** ☐
- > Shimano Ultegra 6600 Hollowtech II bearing cups - 68mm English thread
- > Shimano Ultegra 6603 triple band-on front mech
- > Shimano Ultegra 6600 GS 10spd rear mech
- > Shimano Ultegra 6600 10spd cassette* **11-23** ☐ **12-23** ☐ **12-25** ☐ **12-27** ☐
- > Shimano Ultegra 6600 10spd chain

Upgrades

Brake upgrades

Shimano R600 47-57mm Dual Pivot deep drop caliper brakes £40 ☐

Wheel upgrades

36 hole Shimano XT M760 hubs handbuilt on to Sun CR18 rims using double butted spokes (135mm OLN) £65 ☐

36 hole Shimano XT M760 hubs handbuilt on to Open Pro CD rims using double butted spokes (135mm OLN) £125 ☐

32 hole Shimano XTR M960 hubs + Revolution spokes (double butted on drive side) with alloy nipples (135mm OLN) handbuilt on to Open Pro CD rims £260 ☐

36 hole Shimano XT M760 hubs handbuilt on to Open Pro CD rims using double butted spokes (135mm OLN) Open Pro CD Ceramic £190 ☐

32 hole Shimano XTR M960 hubs + Revolution spokes (double butted on drive side) with alloy nipples (135mm OLN) handbuilt on to Open Pro CD Ceramic rims £325 ☐

Saddle & Seatpost upgrades

Gents Saddles

Fi'zi:k CP3 Nisene Titanium rails £25 ☐
Selle Italia Flite Titanium rails, black £35 ☐

Womens Saddles

Terry Liberator X womens saddle - black £20 ☐

Seatposts

Carbon seatpost, 400mm length, micro adjustable alloy head, 250g £30 ☐

Bar & Stem upgrade

Profile Lava OS (31.8mm) bars: **40cm** ☐ **42cm** ☐ **44cm** ☐ & Profile Lava OS (31.8mm clamp) stem 1 1/8" - 80 degree: **80mm** ☐ **90mm** ☐ **100mm** ☐ **110mm** ☐ **120mm** ☐ **130mm** ☐ + £80 ☐

Accessories

Rear Carriers

Blackburn MTN rear carrier black ☐ or silver ☐ £25 ☐
Blackburn EX1 Expedition rear carrier black ☐ or silver ☐ £30 ☐
Thorn steel expedition rear carrier, black £70 ☐

Pedals

SPD type

Shimano (M324) double sided pedals - SPD system one side, standard rat trap style on the other, steel cage (inc cleats) £40 ☐

Shimano LX (M540) SPD double sided pedals (inc cleats) £40 ☐

Shimano M959 SPD double sided pedals (inc cleats) £75 ☐

Clip & Strap type

MKS GR9 platform pedals, including toe clips & straps -
S ☐ M ☐ L ☐ XL ☐ £30 ☐

Other pedals please specify: _____

Accessories

Thorn SuperLite Carbon Fibre Bottle Cage... 35g, securely holds 0.5 / 0.75L bottles £18 ☐

Thorn SuperSlick Full Wrap-Around Carbon Fibre Bottle Cage..... 40g, securely holds 0.5/0.75L bottles £18 ☐

Original design Profile cage "made exclusively for Thorn" **THE BEST EVER BOTTLE CAGE!** (Not to be confused with the current offering.)

Great for touring, securely holds LARGE drinks bottles
..... Number required _____ x £6 each = £_____ ☐

Composite MTN bottle cage, ultimate security and cleanliness
..... Number required _____ x £5 each = £_____ ☐

Thorn alloy accessory bar, black: 50mm ☐ 100mm ☐ £14.99 ☐

Cateye CC-MC100W Micro wireless cycle computer - 10 function, LED back light, very neat + reliable, no messy wires, fitted and set up ... £35 ☐