

Club Tour - Order form

Frame Only... £449

The THORN **Club Tour** is available as **frame only**

Frame Only: FSA Orbit XL II headset (fitted), Thorn Micro-adjustable alloy seatpin, 110mm sealed bottom bracket (fitted), touch-up paint & all stainless screws. (please choose frame size & colour below)
Club Tour Frame £449 ☐

Complete Bike...

Club Tour XT £899 ☐

Club Tour XT S.T.I. £949 ☐

24 speed Deore/Sora **S.T.I.** £699 ☐

27 speed Deore **Bar End Shifter** £699 ☐

27 speed Deore/Tiagra **Deluxe S.T.I.** ... £799 ☐

27 speed Deore **Straight Bar** £699 ☐

Individually hand build to your exact specification...
Please choose your desired frame size, frame colour, standard component options & specification options below.

Size & Colour

* = Please ☒ tick box required

Size ☒ **495 S** ☐ **533 S** ☐ **572 S**
☐ **517 L** ☐ **555 L** ☐ **595 L**

Colour ☒ **Blue Powder Coat** ☐
☒ **Green Powder Coat** ☐

Standard Component Options (no pedals included)

* = Please ☒ tick box required

Headset - 1 1/8" threadless FSA Orbit XL II (aerospace bearings... currently the best available)

Wheels - Presta valve inner tubes, Velox rim tape, Panaracer Pasela tyres*

700 x 25 ☐ (measure - 25mm) **700 x 28** ☐ (measure - 28mm) **700 x 32** ☐ (measure - 30mm)

700 x 35 ☐ (measure - 35mm)

Shimano UN52/53 sealed bearing bottom bracket,

Handlebars & stems - Thorn 1 1/8" alloy "front loading" threadless stem (length/angle + alloy spacers to suit)

Stem - Length _____ mm Angle° _____ (Internal use only)

SKS P35 mudguards* **Silver** ☐ **Black** ☐

High quality brake + gear inner wires and outer cables, down tube cable stops.

Thorn alloy micro-adjustable seatpin.

Bike Build-up options... Each bike is individually hand built from the frame up, to your exact specification, on our premises here in Bridgwater. We offer many upgrades and custom options as standard, and can accommodate most component requests... Talk to us now about your dream specification.

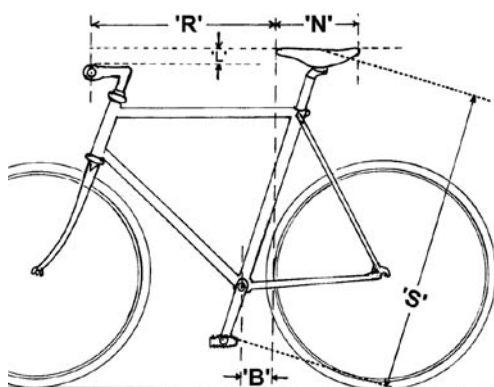
Set-up Dimensions

Standover Height = _____ mm

Height = _____ mm

Preferred riding position =

Relaxed ☐ **Sporty** ☐ **Racing** ☐ **Upright** ☐



The following dimensions will enable us to set up your New bike exactly like your favourite machine.

N = _____ mm

Overall saddle length & name of Saddle:

S = _____ mm

Distance from top of pedal (crank in-line with seat tube) to top of saddle, measured along the seat tube.

L = _____ mm

Distance from the bottom of a level straight edge placed on the top of the saddle to the top of the handlebar stem.

B = _____ mm

Distance that a plumb line (weight on a bit of thread) falls behind the centre of the bottom bracket when suspended from the tip of the saddle.

R = _____ mm

Distance from tip of saddle to the centre of the handlebars.

Note: The dimensions you send us must be accurate, otherwise this is a meaningless exercise... Get somebody else to check your measurements.

Invoice N°

Title: Mr / Mrs / Miss / Ms / Dr

First name _____

Surname _____

Address _____

Town _____

County _____

Postcode **Postcode** _____

Country _____

Telephone Number

Home _____

Work _____

Mobile _____

Email address

_____ @ _____



Call: **01278 441500**
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St John Street Cycles

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Please Note:- Occasionally some items become unavailable for long periods of time. We reserve the right to substitute items of similar (or greater) value where there will be no adverse difference in function. No surcharge will be made.

St John Street Cycles is a trading style of Thorn Cycles Ltd (incorporated in England 4121096 - registered office: St John Street Cycles 91-93 St John Street, Bridgwater TA6 5HX)

Club Tour Specification Options

Club Tour XT Specification & Options

- > Shimano® Dura Ace 9spd bar end shifters, > Shimano® R400 drop bar brake levers,
- > Shimano® Deore M510 chainset 26/36/48t
 - choice of crank length* **170mm** ☐ **175mm** ☐
 - or** Thorn chainset 24/36/48t (**NOT** compatible with drop bar S.T.I.
 - choice of crank length* **160mm** ☐ **165mm** ☐
- > Shimano® XT M761 front mech,
- > Shimano® XT SGS 9spd rear mech,
- > Shimano® XT cassette M760 9spd 11-34t (nickel plated)
- > Shimano® XTR 9spd chain,
- > Efficient Tektro cantilever brakes for touring,
- > Shimano® XT 36 hole Parallax hubs (135mm rear O.L.N),
- > Sun CR18 36 hole rims hand built using stainless steel spokes,
- > Saddle* **Gents San Marco Rolls Classic** ☐ **Womens Terry ATB Comp saddle** ☐
- > ITM Europa anatomic alloy drop bars* **40cm** ☐ **42cm** ☐ **44cm** ☐ (centre to centre),
- > Cork bar tape colour* **Black** ☐ Tan ☐ Red ☐ White ☐ Mid Blue ☐
- Other colour (please ask): _____
- > Thorn steel expedition rear carrier, black
- > 2 x **Carbon bottle cage**

Club Tour XT S.T.I. Specification & Options

Specification and options as above... (please select) **But using:**
Shimano® Tiagra 9spd S.T.I. shifters, and Shimano® Tiagra triple band on front mech.

24 speed Deore/Sora S.T.I. Specification & Options

- > Shimano® Sora triple 8spd S.T.I. shifters,
- > Shimano® Sora 3303 chainset 30/42/52t* **170mm** ☐ **175mm** ☐
- > Shimano® Sora 3304 triple 28.6mm band on front mech,
- > Shimano® Deore M510 SGS rear mech,
- > SRAM PC58 chain,
- > Shimano® HG70-i 8spd cassette 11-28t,
- > Efficient Tektro cantilever brakes for touring,
- > Shimano® Deore M510 36 hole Parallax hubs (135mm rear O.L.N),
- > Sun CR18 36 hole rims hand built using stainless steel spokes,
- > Selle Bassano gel saddle* **Gents** ☐ **Womens** ☐
- > ITM Europa anatomic alloy drop bars* **40cm** ☐ **42cm** ☐ **44cm** ☐ (centre to centre),
- > Cork bar tape colour* **Black** ☐ Tan ☐ Red ☐ White ☐ Mid Blue ☐
- Other colour (please ask): _____

27 speed Deore Bar End Shifter Specification & Options

- > Shimano® Dura Ace 9spd bar end shifters, > Shimano® R400 drop bar brake levers,
- > Shimano® Deore M510 chainset 26/36/48t
 - choice of crank length* **170mm** ☐ **175mm** ☐
 - or** Thorn chainset 24/36/48t (**NOT** compatible with drop bar S.T.I.
 - choice of crank length* **160mm** ☐ **165mm** ☐
- > Shimano® Deore LX front mech,
- > Shimano® Deore M510 SGS 9spd rear mech,
- > Shimano® cassette HG50 9spd 11-32 (nickel plated)
- > Shimano® HG53 9spd chain,
- > Efficient Tektro cantilever brakes for touring,
- > Shimano® Deore M510 36 hole Parallax hubs (135mm rear O.L.N),
- > Sun CR18 36 hole rims hand built using stainless steel spokes,
- > Saddle* **Gents San Marco Rolls Classic** ☐ **Womens Terry ATB Comp saddle** ☐
- > ITM Europa anatomic alloy drop bars* **40cm** ☐ **42cm** ☐ **44cm** ☐ (centre to centre),
- > Cork bar tape colour* **Black** ☐ Tan ☐ Red ☐ White ☐ Mid Blue ☐
- Other colour (please ask): _____

27 speed Deore/Tiagra Deluxe S.T.I. Specification & Options

- > Shimano® Tiagra 9spd S.T.I. shifters,
- > Shimano® Deore M510 chainset 26/36/48t
 - choice of crank length* **170mm** ☐ **175mm** ☐
- > Shimano® Tiagra triple band on front mech,
- > Shimano® Deore M510 SGS 9spd rear mech,
- > Shimano® cassette HG50 9spd 11-32 (nickel plated)
- > Shimano® HG53 9spd chain,
- > Efficient Tektro cantilever brakes for touring,
- > Saddle* **Gents San Marco Rolls Classic** ☐ **Womens Terry ATB Comp saddle** ☐
- > ITM Europa anatomic alloy drop bars* **40cm** ☐ **42cm** ☐ **44cm** ☐ (centre to centre),
- > Cork bar tape colour* **Black** ☐ Tan ☐ Red ☐ White ☐ Mid Blue ☐
- Other colour (please ask): _____
- > Thorn steel expedition rear carrier, black

27 speed Deore Straight Bar Specification & Options

- > Shimano® Deore M510 9spd Rapidfire shifter pods,
- > Alloy V brake set,
- > Shimano® Deore M510 4 arm chainset 26/36/48
 - choice of crank length* **170mm** ☐ **175mm** ☐
- > Shimano® Deore LX front mech,
- > Shimano® Deore M510 9spd rear mech,
- > Shimano® cassette HG50 9spd 11-32 (nickel plated)
- > Shimano® HG53 9spd chain,
- > Efficient Tektro cantilever brakes for touring,
- > Saddle* **Gents San Marco Rolls Classic** ☐ **Womens Terry ATB Comp saddle** ☐
- > High quality alloy straight bars, Handle bar grips,

Spec Upgrades (not applicable to XT specs)

XT Wheel Upgrade - CR18 36 hole rims handbuilt on to Shimano XT hubs using stainless steel spokes £55 ☐

Front Carriers

Thorn steel lo loader, black £70 ☐

Rear Carriers (not applicable to XT and Deluxe S.T.I. specs)

Blackburn MTN rear carrier black ☐ or silver ☐ £25 ☐

Blackburn EX1 Expedition rear carrier black ☐ or silver ☐ £30 ☐

Thorn steel expedition rear carrier, black £70 ☐

Pedals

SPD type

> Shimano (M324) SPD on one side and open cage on the other, combines the efficiency of the SPD system with the convenience of a platform pedal. Serviceable cup & cone bearings. 530g (inc cleats) £40 ☐

Shimano (M520) SPD double sided pedals (inc cleats) Silver £20 ☐

Shimano LX (M540) SPD double sided pedals (inc cleats) £40 ☐

Clip & Strap type

MKS GR9 platform pedals, including toe clips & straps -

S ☐ **M** ☐ **L** ☐ **XL** ☐ £30 ☐

Other pedals please specify: _____

Lighting

Vista VO305 Nebula, 5 Super bright L.E.D's - Steady - 60 hours, flash & chase - 300 hours, seatpin fitting £10 ☐

Budget halogen dynamo set - with upgrade bulb for front use only, Union Turbo generator, Union 9430 Ellipsoid headlamp & headlamp offset spacer bracket As a "standby" lighting setup £34 ☐

Standard halogen dynamo set - with upgrade bulb for front use only, Busch & Muller 6 generator (includes optional wire brush roller kit), Busch & Muller Lumotec Plus halogen headlamp with standlight, & headlamp offset spacer bracket £80 ☐

Accessories

Zefal HPX pump, best quality ever, easy to obtain high pressure (best to purchase this now to avoid size confusion at a later date) £20 ☐