

Cycloportif - Order form

Frameset...

The THORN Cycloportif is available as **frame & fork only**

Frameset: FSA Orbit XL II headset (fitted) & all stainless screws. 531C fork (please choose frame size, options & colour)
Cycloportif frameset £899.99 ☐

Individually hand built to your exact specification...

Please choose your desired frame size, options, frame colour & standard component options.

Complete Bike...

10 speed Triple **bar end** shifter **Shimano 105** £1599 ☐
10 speed Triple **S.T.I.** shifter **Shimano 105** £1699 ☐
10 speed Triple **S.T.I.** shifter **Shimano Ultegra** £1849 ☐
10 speed Triple **S.T.I.** shifter **Shimano Dura Ace** £2199 ☐

Size & Colour

* = Please ☒ tick box required

Size { 485mm short ☐ 500mm short ☐ 515mm short ☐ 530mm short ☐
545mm short ☐ 560mm short ☐ 575mm short ☐ 590mm short ☐
605mm short ☐

Size { 485mm medium ☐ 500mm medium ☐ 515mm medium ☐ 530mm medium ☐
545mm medium ☐ 560mm medium ☐ 575mm medium ☐ 590mm medium ☐
605mm medium ☐

Size { 485mm long ☐ 500mm long ☐ 515mm long ☐ 530mm long ☐
545mm long ☐ 560mm long ☐ 575mm long ☐ 590mm long ☐
605mm long ☐

Colour { Frame with matching fork.
Flame Starburst (red/yellow) ☐
Blue Starburst (several shades of blue) ☐
Green Starburst (several shades of green) ☐

Any finish - colours, airbrushing, starburst etc that you can think of are possible, prices vary (use separate colour sheet) £_____ ☐

Frame options { 130mm rear O.L.N. width (135mm as standard) £0 ☐
3 sets of bottle cage bosses (2 as standard) £0 ☐
Choice of - Dynamo boss brazed onto back of right fork blade £0 ☐
S&S couplings including cable joiners, fitted to Cycloportif + £350 ☐

Bike Build-up options... Each bike is individually hand built from the frame up, to your exact specification, on our premises here in Bridgwater. We offer many upgrades and custom options as standard, and can accommodate most component requests... Talk to us now about your dream specification.

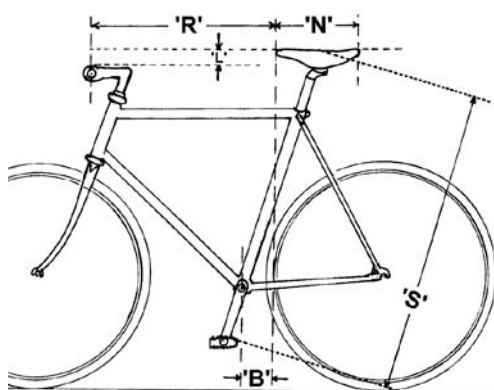
Set-up Dimensions

Standover Height = _____ mm

Height = _____ mm

Preferred riding position =

Relaxed ☐ Sporty ☐ Racing ☐ Upright ☐



Cycle must be on a level surface

The following dimensions will enable us to set up your New bike exactly like your favourite machine.

N = _____ mm

Overall saddle length & name of Saddle:

S = _____ mm

Distance from top of pedal (crank in-line with seat tube) to top of saddle, measured along the seat tube.

L = _____ mm

Distance from the bottom of a level straight edge placed on the top of the saddle to the top of the handlebar stem.

B = _____ mm

Distance that a plumb line (weight on a bit of thread) falls behind the centre of the bottom bracket when suspended from the tip of the saddle.

R = _____ mm

Distance from tip of saddle to the centre of the handlebars.

Note: The dimensions you send us must be accurate, otherwise this is a meaningless exercise... Get somebody else to check your measurements.

Invoice N°

Title: Mr / Mrs / Miss / Ms / Dr

First name _____

Surname _____

Address _____

Town _____

County _____

Postcode _____

Country _____

Telephone Number

Home _____

Work _____

Mobile _____

Email address

_____ @ _____



Call: ☎ 01278 441500
online: www.sjscycles.com

St John Street Cycles

Thorn Cycles Ltd.
91-93 St John Street
Bridgwater
Somerset
TA6 5HX

01278 441500
sales@sjscycles.com
www.sjscycles.com

Please Note:- Occasionally some items become unavailable for long periods of time. We reserve the right to substitute items of similar (or greater) value where there will be no adverse difference in function. No surcharge will be made.

St John Street Cycles is a trading style of Thorn Cycles Ltd (incorporated in England 4121096 - registered office: St John Street Cycles 91-93 St John Street, Bridgwater TA6 5HX)

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Standard Components & Options (no pedals included)* = Please ☒ tick box required

Headset - 1 1/8" threadless FSA Orbit XL II (aerospace bearings... currently **the best** available), silver

Wheels - 36 hole Shimano LX M570 Parallax hubs (135mm rear O.L.N), 36 hole Mavic Open Pro silver rims, 2.0mm stainless steel spokes, presta valve inner tubes, Velox rim tape.
Pana racer Pasela tyres* **700 x 23** (recommended & will fit with mudguards) ☐
700 x 25 (will NOT fit with mudguards) ☐

Brakes - Shimano 105 5501 39-49mm Dual Pivot caliper brakes silver.

Stem - Thorn 1 1/8" alloy "front loading" threadless stem (length/angle + alloy spacers to suit)

Stem - Length _____ mm Angle° _____ (**Internal use only**)

Handlebars* ITM Europa anatomic alloy drop bars*
40cm ☐ **42cm** ☐ **44cm** ☐ (centre to centre),

Cork bar tape* **Black** ☐ **Tan** ☐ **Red** ☐ **White** ☐ **Mid Blue** ☐
Other colour (please ask): _____

Saddle* **Gents San Marco Rolls Classic** ☐
Velo Crossbow womens (Liberator copy) ☐
Brooks Competition - Lightweight saddle, 270g, alloy rails (NOT Leather) ☐

> Thorn alloy micro-adjustable seatpin.

> High quality brake + gear inner wires and outer cables, no pedals included.

Groupset Specifications

10 speed Triple Shimano 105 Components & Options

- > Shimano 105 (5603) Hollowtech II chainset 30/39/53 - choice of crank length* **170mm** ☐ **172.5mm** ☐ **175mm** ☐
- > Shimano 105 (5603) Hollowtech II bearing cups - 68mm English thread
- > Shimano 105 (5603) triple braze-on front mech,
- > Shimano 105 (5600) GS 10spd rear mech.
- > Shimano 105 (5600) 10spd cassette **12-25** ☐ **12-27** ☐
- > Shimano 105 (5600) 10spd chain

10 speed Triple bar end shifter Shimano 105 Specification

- >> Using 10 speed Triple Shimano 105 Components - with Shimano Dura Ace 10psd bar end shifters & Shimano R400 brake levers.

10 speed Triple S.T.I. shifter Shimano 105 Specification

- >> Using 10 speed Triple Shimano 105 Components - with Shimano 105 (5600) 10spd S.T.I. levers

10 speed Triple S.T.I. shifter Shimano Ultegra Components & Options

- > Shimano Ultegra 6600 10spd Triple S.T.I. levers
- > Shimano Ultegra 6603 Hollowtech II chainset 30/42/52t - choice of crank length* **170mm** ☐ **172.5mm** ☐ **175mm** ☐
- > Shimano Ultegra 6600 Hollowtech II bearing cups - 68mm English thread
- > Shimano Ultegra 6603 triple braze on front mech
- > Shimano Ultegra 6600 GS 10spd rear mech
- > Shimano Ultegra 6600 10spd cassette* **11-23** ☐ **12-23** ☐ **12-25** ☐ **12-27** ☐
- > Shimano Ultegra 6600 10spd chain

10 speed Triple S.T.I. shifter Shimano Dura Ace Components & Options

- > Shimano Dura Ace 7801 10spd Triple S.T.I. levers
- > Shimano Dura Ace 7803 Hollowtech II chainset 30/39/53t - choice of crank length* **165mm** ☐ **170mm** ☐ **172.5mm** ☐ **175mm** ☐
- > Shimano Dura Ace 7800 Hollowtech II bearing cups - 68mm English thread
- > Shimano Dura Ace 7803 triple braze on front mech
- > Shimano Dura Ace 7800 GS 10spd rear mech
- > Shimano Dura Ace 7800 10spd cassette* **11-21** ☐ **11-23** ☐ **12-21** ☐ **12-23** ☐ **12-25** ☐ **12-27** ☐
- > Shimano Dura Ace 7800 10spd chain

Upgrades

Brake upgrades

Shimano R600 47-57mm Dual Pivot deep drop caliper brakes £30 ☐

Shimano Ultegra 6600 39-49mm Dual Pivot caliper brake £25 ☐

Shimano Dura-Ace 7800 39-49mm Dual Pivot caliper brake £85 ☐

Wheel upgrades

36 hole Shimano XT M760 hubs with double butted spokes (135mm OLN) £30 ☐

32 hole Shimano XTR M960 hubs + Revolution spokes (double butted on drive side) with alloy nipples (135mm OLN) £165 ☐

32 hole Shimano Ultegra 6600 hubs with double butted spokes (130mm OLN) £55 ☐

32 hole Shimano Dura-Ace 7800 hubs + Revolution spokes (double butted on drive side) with alloy nipples (130mm OLN) £190 ☐

Mavic Open Pro CD rims £15 ☐

Mavic Ksyrium Equipe black £121 ☐

Saddle & Seatpost upgrades

Gents Saddles

Selle Italia Flite Titanium rails, black £35 ☐

Womens Saddles

Terry Liberator X womens saddle - black £20 ☐

Seatposts

Carbon seatpost, 400mm length, micro adjustable alloy head, 250g £30 ☐

Bar & Stem upgrade

Profile Lava OS (31.8mm) bars: **40cm** ☐ **42cm** ☐ **44cm** ☐ & Profile Lava OS (31.8mm clamp) stem 1 1/8" - 80 degree: **80mm** ☐ **90mm** ☐ **100mm** ☐ **110mm** ☐ **120mm** ☐ **130mm** ☐ + £80 ☐

Accessories

Rear Carriers

Blackburn EX1 Expedition rear carrier black ☐ or silver ☐ £30 ☐

Blackburn MTN rear carrier black ☐ or silver ☐ £25 ☐

Pedals

SPD type

Shimano LX (M540) SPD double sided pedals (inc cleats) £40 ☐

Shimano M959 SPD double sided pedals (inc cleats) £75 ☐

Clip & Strap type

MKS GR9 platform pedals, including toe clips & straps - S ☐ M ☐ L ☐ XL ☐ £30 ☐

Other pedals please specify: _____

Accessories

Thorn SuperLite Carbon Fibre Bottle Cage... 35g, securely holds 0.5 / 0.75L bottles £18 ☐

Thorn SuperSlick Full Wrap-Around Carbon Fibre Bottle Cage..... 40g, securely holds 0.5/0.75L bottles £18 ☐

Original design Profile cage "made exclusively for Thorn" **THE BEST EVER BOTTLE CAGE!** (Not to be confused with the current offering.)

Great for touring, securely holds LARGE drinks bottles
..... Number required _____ x £6 each = £ _____ ☐

Composite MTN bottle cage, ultimate security and cleanliness
..... Number required _____ x £5 each = £ _____ ☐