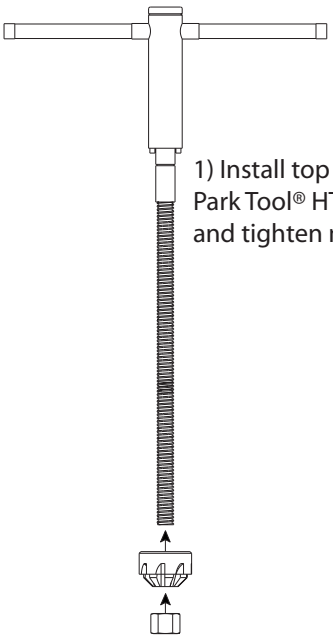
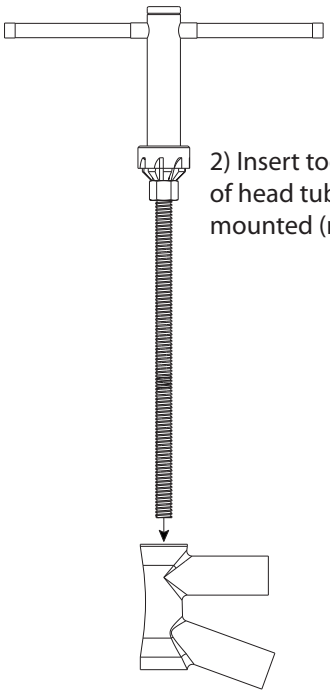
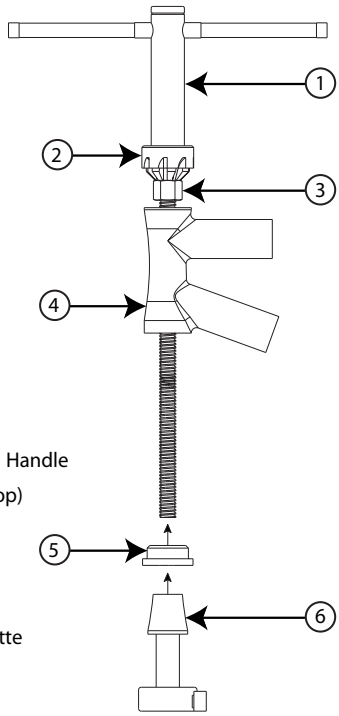
IS Cutting Tools Instructions



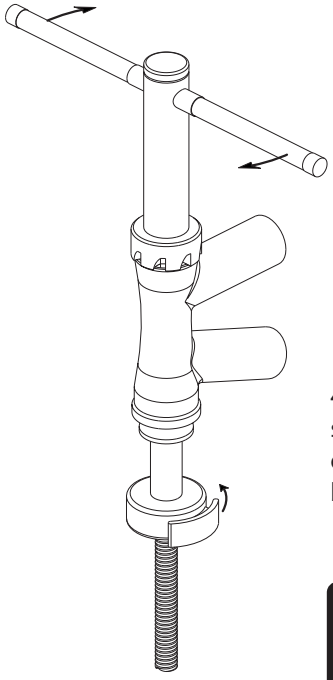
1) Install top cutter onto Park Tool® HTR-1 handle and tighten nut.

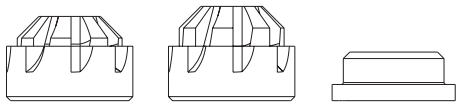


2) Insert tool through top of head tube with bicycle mounted (rigidly) in stand.



1. Park Tool HTR-1 Handle
2. Cutting Tool (Top)
3. Nut
4. Head Tube
5. Cutting Guide
6. Park Tool Cassette





Cutting Tool *(Top)*

Cutting Tool *(Bottom)*

IS Cutting Guide

3) Place cutting guide above cassette. Press black knob on cassette and slide onto threaded shaft until cutting guide contacts head tube.

4) Liberally apply cutting lubricant to head tube and cutting tools. Rotate cassette clockwise to preload spring. Rotate cutter handle in clockwise direction only. Increase preload as necessary. Cut until top of head tube and inside taper have smooth continuous surfaces. Remove preload before pressing black knob to release cassette. Repeat process using bottom cutter (taller) for bottom of head tube.

WARNING! *The cutting tools are designed for finishing only and should not be used to remove significant amounts of material. Removing material from certain head tubes with abrupt external tapers may result in excessively thin head tubes and must be avoided.*

WARRANTY

Cane Creek Cycling Components warrants the SOLOS IS for a period of 10 years from the original date of purchase. Any product that is found to be defective in materials or workmanship will be repaired or replaced at the discretion of Cane Creek. This warranty applies to the original owner only. This warranty does not cover damage or failure resulting from misuse, abuse, alteration, neglect, wear and tear, crash or impact, lack of maintenance or other conditions judged by Cane Creek to be abnormal, excessive, or improper. It is mandatory that a Return Authorization Number (RA#) be obtained by calling Cane Creek before any product is returned. Additionally, a dated Proof of Purchase must accompany the product when returned. (Revised 7.15.2003)

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