SOMA
FABRICATIONS



Practical, durable, comfortable, affordable... these are the forces shaping Soma's ideology. This is more unique than it sounds, because most cycling products released each year still cater to the racing world. Our local bike shops have felt a lack of 'real' products aimed at the everyday cyclist and have pitched their ideas at us. And the results are in this little brochure -- that gets a little less little each year.

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fRAMES

Since our beginning we have strived to give you a durable steel frame with a quality ride at a fair price. For four years we chose Reynolds 631 Air-Hardened steel for the front triangles of all our frames.

In 2006, we will begin upgrading to Tange Prestige CrMo Steel. Tange Prestige is STRONGER than 631 – thanks to Tange's heat-treatment process. Soma frames have always offered that fine balance of performance, strength, and value. Now with better tubes at nearly the same price, it is an even better value.





Double Cross:
CYCLO-CROSS

A fantastic DO-ALL frame. Ready for cyclo-cross, trail-riding, commuting and light-to-medium loaded touring. 30 lbs. of groceries? No problem. We make them in TEN sizes.

- Tange Prestige heat-treated CrMo
- Clearance for 700x38c tires with fenders
- Rear dropout spacing is 132.5mm so it fits road or MTB hubs.
- Rear rack and fender braze-ons
- Matching lugged crown CrMo fork features eyelets for front rack or fenders and braze-ons for low-rider panniers.

Paint options: Slick Black or
British Racing Green
Ten sizes: 42,46, 48, 50, 52, 54, 56, 58, 60, 62cm (measured center to top of collar)



DouBLe CRoss

Rush:
FIXED GEAR TRACK

The Rush is our fixed gear frame. Unlike the classic track racer, we've made it commuter-friendly by adding brake and bottle cage mounts. There's nothing like riding a fixie for building speed and cadence. Or run a freewheel on it for stress-free single-speeding.

- Tange Prestige heat-treated CrMo
- Aggressive track-style geometry
- 5mm thick horizontal track dropouts
- 120mm rear hub spacing
- Caliper brake mounts (front and rear)
- Matching flat-crown CrMo steel threadless fork available
- 1" diameter headtube

Paint Options: Slick Black or Fiery Red
Fork is also available in chrome.
Seven sizes: 49, 51, 53, 55, 57, 59, 61cm
(Center to top of collar)



RusH



smooTHIE

Smoothie:
ROAD RACE

The Smoothie has a revised semi-compact geometry and is offered in six sizes to suit you. A speedy and nimble ride w/o the pretentiousness of most race bikes out there. And of course the steel gives the Smoothie a ride no aluminum frame at twice the price can mimic.

- Tange Prestige heat-treated CrMo
- Rear rack & fender braze-ons
- Semi Compact geometry
- Optional IRD Mosaic carbon fork with alloy steerer

Paint Options: Deep Forest Green or Deep Sea Blue
Seven sizes: 48, 52, 54, 56, 58, 60, 62cm (These are virtual sizes. Actual seat tube lengths are shorter. Go by the level/effective top tube measure for proper sizing)



SmootHie ES

Smoothie ES :
ROAD SPORT

"Extra Smooth" is what the "ES" stands for. The velvety ride of steel and our special geometry makes soaking up century miles a breeze. Its stable handling traits make it the ideal multi-day event bike or credit card tourer. Great for commuting, too.

- Tange Prestige heat-treated CrMo
- Clearance for 32c tire with fenders. Uses 57mm reach caliper brakes for more tire clearance.
- Rear rack & fender braze-ons
- Fork options: IRD Roadie 57 CrMo steel unicrown or IRD Mosaic 57 Carbon fork with alloy steerer- both have eyelets for front rack or fenders and fit 57mm reach caliper brakes

Paint options:
Metallic Silver or Cobalt Blue
Eleven sizes: 46, 48, 50, 52, 54, 56, 58, 60, 62, 64, 66cm (center to top of collar)

JUICE:
29'er MTB

The first mating of the versatile Tange Prestige steel tube set with 29" wheels. Whether you run it single-speed or geared, it is a ride that will leave you smiling.

- Tange Prestige heat-treated CrMo steel
- Bent top tube for lower standover height
- Custom horizontal dropouts w/ derailleur hanger
- Uses 700c wheels
- Geometry designed to accomodate a 80mm travel 29'er specific suspension fork
- Enough clearance for 2.35" rubber in case they ever make them.
- Canti and disc brake mounts
- Rear dropout spacing is 132.5mm, so it fits road or MTB hubs.
- Suspension adjusted IRD CrMo unicrown fork available as an option

Paint options: Spice Red or Midnight Silver
Sizes: 16"(M), 18"(L), 20"(XL) Center to top of collar)



4one5:
MTB SINGLE-SPEED

We have re-worked the geometry a little to make it friendly to both trail-riders and SS racers alike. Improved webbed rear dropout design is stronger than in previous year's model.

- Tange Prestige heat treated CrMo
- S-bend rear stays
- Canti and disc brake mounts
- 5mm thick horizontal dropouts
- Geometry designed to accomodate a 80mm travel fork
- Braze-ons for fenders or rack
- Suspension adjusted IRD CrMo unicrown fork available

Paint: Metallic Silver
Sizes: 15, 17, 19, 21"(Center to top of collar)



JuiCe



4one5



Groove:
MTB

Our disc-compatible mountain frame bucks the trend of super long top tubes on current XC racers. It'll give its lucky owner a well-balanced confident ride you'd expect from a more expensive frame. The inclusion of rack mounts gives you options that most race frames neglect.

- Tange Prestige heat-treated CrMo
- Braze-ons for fenders or racks
- Canti and disc brake mounts
- Breeze-In dropouts
- Classic 'NorCal' geometry, not as long in front as NORBA race geometry
- Geometry designed to accommodate a 80mm travel fork
- Suspension adjusted IRD CrMo unicrown fork available

Paint Options: Baja Blue or Slick Black
Sizes: 15, 17, 19, 21"(Center to top of collar)

Lugged Steel Project

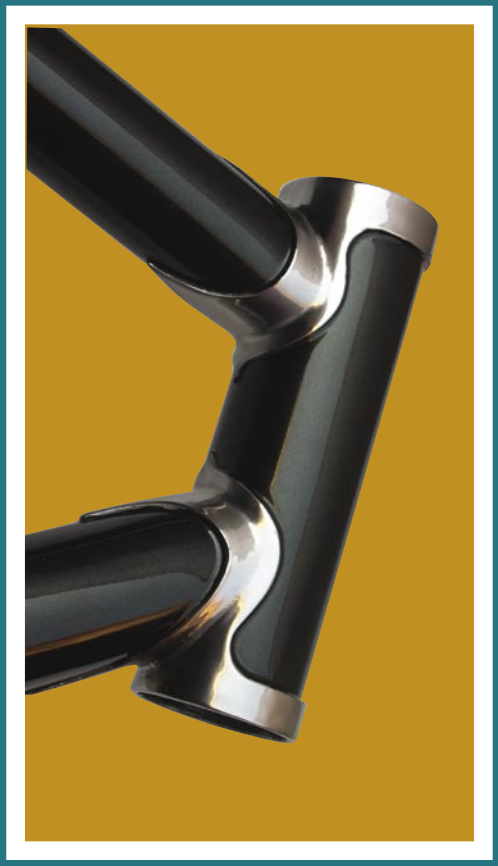
Soma frames are high quality, but have been designed modestly for multiple reasons.
For those desiring a little more sparkle, we are introducing for the first time... lugged frames with chromed head tube lugs.

We are developing two models:

The Speedster:
Based on a traditional road geometry, the Speedster is a fast, but well-behaved roadster perfect for centuries and event rides. Includes rack/fender braze-ons. Designed to have clearance for 28c tires with fenders. Requires 57mm reach road brakes. Paint: Garnet Red Metallic.

The Delancey:
The Delancey is a fixie (or single speeder) for those who don't want the aggressive track geometry of the Rush. Do you have ambitions to do a double-century on a fixie? This should be on your short list. Uses standard (i.e. short reach) road brakes. Paint: Black Seaweed.

The new frames will use Tange Prestige butted chromoly tubes.
Lugs at the headtube will be chromed for a little added flash.
Optional lugged forks will be available for both.
Should be available in the late 2006.



DOUBLE CROSS: Cyclo-cross/Touring

A) Size (Center-Top of collar)	42cm	46cm	48cm	50cm	52cm	54cm	56cm	58cm	60cm	62cm
B) Top Tube, Actual C-C (mm)	505	510	525	535	545	560	570	580	590	600
C) Top Tube, Level: C-C (mm	523	526	540	548	556	572	582	592	602	612
D) Head Angle	72	72	72	72	72	72	72	72	72	72
E) Seat Tube Angle	75	75	74.5	74	73.5	73	73.5	72.5	72.5	72
F) Chainstay Length (mm)	420	420	420	425	425	425	425	425	425	425
G) Bottom Bracket Drop (mm)	66	66	66	66	66	66	66	66	66	66
H) Standover Height (inches)	28″	29.2″	29.5″	29.9″	30.5″	31.2″	31.9″	32.6″	33.4″	34.0″
I) Wheelbase (mm)	991	994	1004	1012	1015	1026	1032	1042	1052	1056
J) Fork offset (mm)	44	44	44	44	44	44	44	44	44	44

RUSH: Track Frame

A) Size (Center-Top of collar)	49cm	51cm	53cm	55cm	57cm	59cm	61cm
B) Top Tube, Actual C-C (mm)	515	525	535	550	560	575	585
C) Top Tube, Level: C-C (mm)	515	525	536	551	562	578	585
D) Head Angle	73.5	73.5	74	74.3	74.3	75	75
E) Seat Tube Angle	75.5	75.5	75.3	75.3	75.3	75	75
F) Chainstay Length (mm)	383	383	383	383	383	383	383
G) Bottom Bracket Drop (mm)	58	58	58	58	58	58	58
H) Standover Height (inches)	29.4″	30.4	31.0″	31.8″	32.5″	33.3″	33.9″
I) Wheelbase (mm)	936	948	953	966	976	982	993
J) Fork offset (mm)	38	38	38	38	38	38	38

SMOOTHIE / Road Race

Size (not based on seat tube)	48cm	52cm	54cm	56cm	58cm	60cm	62cm
A) Seat Tube (Center-Top of Collar)	430	490	510	530	550	570	590
C) Top Tube, Level: C-C (mm)	510	530	550	560	570	580	590
D) Head Angle	71.5	72.5	73.5	73.5	73.5	73.5	73.5
E) Seat Tube Angle	75	74	74.5	73.5	73	72.5	72.5
F) Chainstay Length (mm)	410	410	410	410	410	415	415
G) Bottom Bracket Drop (mm)	75	70	70	70	70	70	70
H) Standover Height (inches)	27.9″	29.4″	30.3″	30.9″	31.6″	32.2″	33.0″
I) Wheelbase (mm)	973	977	986	988	993	1000	1012
J) Fork offset (mm)	45	45	43	43	43	43	43

SMOOTHIE ES: Road Sport/Light Touring

A) Size (Center-Top of collar)	46cm	48cm	50cm	52cm	54cm	56cm	58cm	60cm	62cm	64cm	66cm
B) Top Tube, Actual C-C (mm)	505	510	515	530	550	560	570	580	590	595	610
C) Top Tube, Level: C-C (mm	518	521	524	538	557	568	579	589	598	605	618
D) Head Angle	72	73	73	73	73	73	73	73	73	73	73
E) Seat Tube Angle	75	75	75	74	74	73.5	73	73	72.5	72.5	72.5
F) Chainstay Length (mm)	420	420	420	420	420	425	430	430	430	430	430
G) Bottom Bracket Drop (mm)	60	60	70	70	70	70	70	70	70	70	70
H) Standover Height (inches)	29.2″	29.8″	30.0″	30.5″	31.3″	32.0″	32.7″	33.5″	34.2″	34.9″	35.6″
I) Wheelbase (mm)	987	981	986	987	1007	1016	1027	1037	1041	1045	1060
J) Fork offset (mm)	46	46	46	46	46	46	43	43	43	43	43

Numbers

- All frames this year share a 27.2mm seat post size.
- All frames share a 68mm BB shell except for the Juice which is 73mm.
- Only the Rush has a 1″ headtube. The others are 1-1/8″.
- All frames share a front derailleur clamp size of 28.6mm (1-1/8″). Bottom pull.
- Dropout spacing: Rush and Delancey: 120mm; Smoothie, Smoothie ES and Speedster: 130mm; Double Cross/Juice: 132.5mm (fits both road & mtn. hubs); Groove/4one5: 135mm
- TIG-welded road and cross frames have an extra long headtube extension, so you can use less spacers when fitting.
- Lugged road frames have a very traditional geometry with mostly level TT's. They do not have the headtube extension of the standard models. Though the Speedster and Delancey have identical geometry, they do have different brake and fork requirements and the Speedster can potentially have a higher standover height due to it ability to sport beefier tires.
- 26″ mountain frames are designed around a fork with a 440mm axle-to-crown length. Simulates the length of a 26″ wheel suspension fork with 80-90mm of travel.
- 29″ mountain frames are designed around a fork with a 468mm axle-to-crown length. Simulates the length of a 29″ wheel suspension fork with 80mm of travel.

GROOVE: MTB

A) Size (Center-Top of collar)	15″	17″	19″	21″
B) Top Tube, Actual C-C (mm)	520	535	565	584
C) Top Tube, Level: C-C (mm)	539	560	582	606
D) Head Angle	71.5	71.5	71.5	71.5
E) Seat Tube Angle	73	73	73	73
F) Chainstay Length (mm)	422	422	422	422
G) Bottom Bracket Drop (mm)	40	35	35	35
H) Standover Height (inches)	26.9″	28.3″	30.0″	31.4″
I) Wheelbase (mm)	1003	1026	1057.5	1073

4ONE5: SS MTB

A) Size (Center-Top of collar)	15″	17″	19″	21″
B) Top Tube, Actual C-C (mm)	539	560	577	597
C) Top Tube, Level: C-C (mm)	558	586	602	620
D) Head Angle	71.5	71.5	71.5	71.5
E) Seat Tube Angle	74	73	73	73
F) Chainstay Length (mm)	422	422	422	422
G) Bottom Bracket Drop (mm)	40	35	35	35
H) Standover Height (inches)	26.9″	28.3″	30.0″	31.4″
I) Wheelbase (mm)	1031	1052	1068	1087

JUICE / 29" Wheel MTB

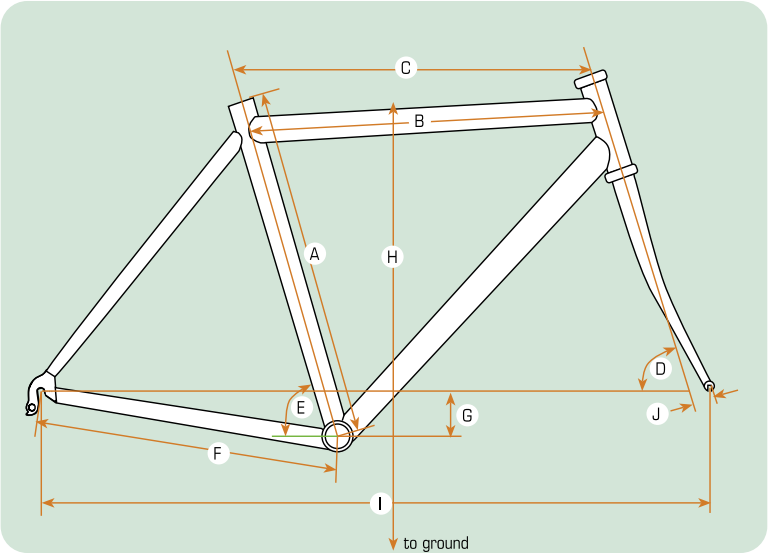
A) Size (Center-Top of collar)	M(16″)	L(18″)	XL(20″)
B) Top Tube, Actual C-C (mm)	n/a	n/a	n/a
C) Top Tube, Level: C-C (mm)	576	600	621
D) Head Angle	71	71.5	72
E) Seat Tube Angle	73	73	73
F) Chainstay Length (mm)	447	447	447
G) Bottom Bracket Drop (mm)	68	68	68
H) Standover Height (inches)	29.5	30.5″	32.0″
I) Wheelbase (mm)	1060	1081	1096

SPEEDSTER: Lugged Steel Road Sport

A) Size (Center-Top of collar)	52cm	54cm	56cm	58cm	60cm
B) Top Tube, Actual C-C (mm)	535	546	565	575	590
C) Top Tube, Level: C-C (mm	527	550	565	575	590
D) Head Angle	73	73	73	73.5	73.5
E) Seat Tube Angle	73.5	73.5	73	73	73
F) Chainstay Length (mm)	420	420	425	425	430
G) Bottom Bracket Drop (mm)	70	70	70	70	70
H) Standover Height (inches)	30.5″	31.3″	32.0″	32.7″	33.5″
I) Wheelbase (mm)	984	994	1009	1013	1034
J) Fork offset (mm)	45	45	45	43	43

DELANCEY: Lugged Steel SS Road

A) Size (Center-Top of collar)	52cm	54cm	56cm	58cm	60cm
B) Top Tube, Actual C-C (mm)	535	546	565	575	590
C) Top Tube, Level: C-C (mm	527	550	565	575	590
D) Head Angle	73	73	73	73.5	73.5
E) Seat Tube Angle	73.5	73.5	73	73	73
F) Chainstay Length (mm)	420	420	425	425	430
G) Bottom Bracket Drop (mm)	70	70	70	70	70
H) Standover Height (inches)	30.5″	31.3″	32.0″	32.7″	33.5″
I) Wheelbase (mm)	984	994	1009	1013	1034
J) Fork offset (mm)	45	45	45	43	43



aCCesSories

WOODIE Pocket Tool

A good pocket tool is like a reliable old friend. Always there when you need it. Doesn't talk much, but that's fine with you. Feature chrome-vanadium steel for added hardness and torque ability. Very compact, but still comfortable to use.
Available in 4 configurations:

8-function:
Hex: 2, 2.5, 3, 4, 5, 6mm
#2 Philips head screwdriver
#5 Flat head screwdriver

10-function:
All of the above plus:
8mm hex(fits over the 6mm), Torx 25 wrench

11-function (including chain tool):
All of the above plus:
Universal chain tool (8-9-10 speed)

20-function (including chain tool):
All of the above plus:
Tire lever, Torx 10, 14/15g spoke wrench,
Bottle opener, #3 flat head and #1 Philips head screwdrivers,
L-bend 2mm and 3mm hex wrenches.

WOODIE MULTI-TOOL

CHOOSE FROM 4 MODELS
8, 10, 11 OR 20 FUNCTIONS



Woodie 11



Woodie 20



Woodie 10



Woodie 8





4.5 'Yellow Jerseys'
from CyclingNews.com

Reinforced Nylon over a Flat **STEEL Beam.** Virtually unbreakable! Designed to cope with the **tighter beads** of today's performance tires.





STEEL CORE Tire Levers

- Slim and trim to fit into today's tighter beads.
- Steel plate inside, so they are virtually unbreakable
- Reinforced polymer exterior will not mar aluminum rims or pinch tubes.
- Shop mechanic-approved

Look for it in a counter-top display at your favorite bike shop or on a hang card.





Lo-Pro 8 Pocket Tool

A super low-profile tool. So thin it will fit easily in your seat bag side pocket or jeans coin pocket. All steel construction.

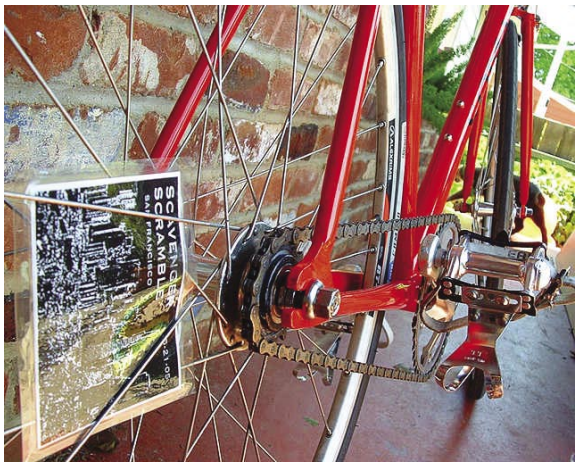
- 2, 3, 4, 5, 6mm hex wrenches
- T25 Torx wrench
- Flat head screwdriver
- #1 Phillips screwdriver

Lo-Pro 8 Pocket Tool

Seriously SMALL

Seen here next to the leading multi-tool, you can see the Lo-Pro is a different class of tool.





A couple of pix from happy Soma customers.



MORNING RUSH
Coffee Holder

Riding a bike and sipping your morning cup of Joe are two of life's simple pleasures.
The Soma Morning Rush lets you do both safely.



Morning Rush
Coffee Holder
INCLUDES:
• Stainless steel insulated commuter mug. Holds a up to 16 oz. Slide button lid means you can open the cap and take a swig with just one hand.

• Stainless steel Mug Holder Ring that mounts to either MOUNTAIN BIKE or ROAD BIKE bars. Simple to remove when you don't need it. The mount is a Cat Eye H-27, which means you can mount an HL-500II or other Cat Eye light to it, when you don't need the mug holder. (31.8mm OS mount available separately.)

No plastic chemical taste!

CRYSTAL POLYPROPYLENE
Water Bottle

Check on the web. The concerns over plastics leaching chemicals into your water or food is on the rise.

The food grade polypropylene in the Crystal PP bottle is the only plastic with no plastic taste AND has not been shown to leach harmful chemicals like bisephenol A or DEHA.

Holds 22 oz.!
Colors: Clear with blue cap, translucent blue and blue cap, translucent charcoal with charcoal cap.



aIR



Dragonbreath STEEL Floor Pump:

Taller and slightly tougher than the alloy Dragonbreath. Also has a nice long hose and a top mount gauge.

- Tough steel barrel
- "Drunken Monkey" Valve Head allows use with Schrader and Presta valves without switching parts, so easy a "drunken monkey" can operate it.
- Comfortable elastomer finished handle
- Maximum pressure 200psi
- Top mount gauge
- Dragon graphics

In the Works:

A redesign of our popular hp Pocket Pump.



PD Mini Pump:

Moves big air!

- Alloy barrel
- Articulating T- handle

fenders



Height Adjustable Stays







With Break Away Safety Brackets

EuroTrip Fenders

Chromoplastic fenders with alloy core and rubber mud flaps. Features European-inspired Break Away brackets which help reduce accidents in case foreign objects ride up between wheel and fender.

- Stays are height-adjustable by 2cm
- Road, hybrid and MTB widths available
- Stainless steel hardware
- Road versions come in semi-translucent colors.

SecURiTY

Anti-Jack II Lock System

This is the way many "once-violated" cyclists in San Francisco now protect their bike... compact U-lock, cable, and non-QR wheel binders. We put it all into an affordable package. You shouldn't have to feel ripped off when you buy a bike lock.

• Narrow 3" crossbar like Krypto's Evo Mini makes it harder to attack with leverage tools and modified car jacks
• Hardened CrMo steel
• Centrally located, pick-resistant square keyway
• Includes 5 keys including one with an LED
• Available in THREE sizes:
  - Standard shackle
  - Long Shackle
  - Medium Shackle that better fits the new reinforced FATTER parking meter poles some cities have installed
• Optional flexible 5-ft steel weave cable
• Optional wheel and seat binders with CrMo shafts.



The ONLY Compact U-Lock with 3 lengths. Now comes with 5 keys including one with a night light.







How The Increased Use of Hemp Fiber Can Improve Our World

1. REDUCE DEFORESTATION: Hemp can help reduce the amount of trees being cut for lumber. Trees are being used up faster than they can be re-grown. While you cannot use hemp to make a teakwood dining table, it can be used to make paper, bags, boxes, napkins, paper plates. And hemp grows... well... like a weed. It yields three to four times more usable fibers per hectare per annum than forests.

2. REDUCE GREENHOUSE GAS EMISSIONS: Gasoline engines pollute our air. Biodiesel and bio-ethanol burn clean, plus they smell like popcorn! Biodiesel can be easily made from hemp oils. General Motor's E85 is a corn-based ethanol mixed with gasoline. And they are made for special FlexFuel engines that run on either gas or ethanol. A fantastic idea, yes, but if hemp could be used instead of corn, it would be much more economical. Why? Because hemp grows faster than corn. And requires little or no pesticides.

3. REDUCE OUR USE OF PLASTICS: Our reliance of petroleum-based plastics is just as great as our reliance on gasoline. We use plastics from everything from garbage bags to valves for artificial hearts. What happens when the oil wells dry up? Enter hemp plastics: The research into this is relatively new. And only a few types of hemp plastic products have been mass produced successfully. But finding alternative plastics is just as important as find alternative fuel sources.

All of our bags use Hemp Canvas as their main component.



FOLSOM

Messenger Bag:

1. Hemp body is water-proofed
2. Vinyl inner lining adds durability and water-proofing. Easier to clean, too.
3. Reflective stripe with tail-light attachment loop
4. Front pocket with zippered pocket and pen slots
5. Internal pockets, including additional pen slots and velcro closure pocket
6. Sternum strap for stabilization while riding
7. Cam Buckle for adjusting shoulder strap
9. Extra Long Key ring
10. Main buckles and lash straps can also be used as a document cylinder holder
11. Removable Pad on shoulder strap

Dimensions: 19" Top Width x 11" Height x
8" Depth x 14" Bottom Width
Volume: 1450 cubic inches





bAGs



TOWNSEND QR Seat Bag

Rail-Grabber clamp for fast install and quick removal. Easily accessible main compartment. Small flat pocket on the inside of the flip down "door" is great for hiding a credit card or spare U-lock key. A side flat pocket is good for holding cash and keys.
Dimensions: 3.5" x 7" x 4"
Volume: 93 cubic inches



TOWNSEND Seat Bag

The ideal size for 50% of cyclists out there. Instead of the Rail- Grabber clamp, this one attaches via nylon web straps.
Easily accessible main compartment. Small flat pocket on the inside of the flip down "door" is great for hiding a credit card or spare U-lock key. Dimensions: 3.5" x 7" x 4"
Volume: 93 cubic inches



HARRISON Seat Bag:

Our expandable bag. With one zip, you quickly get 25% more space when you need it.
One large main compartment
Dimensions: 7" x 4" x2.5"/4"
Volume: 75 to 99 cubic inches



POTRERO Seat Bag:

Compact. Use the compression strap to squeeze it to prevent tools from rattling around. One main compartment and one outer flat pocket.
Dimensions: 2.25" x 6.25" x 4"
Volume: 54 cubic inches



NATOMA Seat Bag:

Compact narrow shape. One main compartment with rear entry. Reflective tape with tail-light attachment loop. Silent zipper pulls.
Volume: 40 cubic inches.



NOE Seat Bag:

Very compact narrow shape. One main compartment with rear entry. Reflective tape with tail-light attachment loop. Silent zipper pulls.
Volume: 24 cubic inches.



VICENTE Seat Bag:

Very compact narrow shape. One compartment accessed via a vertical zipper. A buckle strap is used to attach to the rails, not hook-and-loop.
Volume: 20 cubic inches.



SKYLINE Bar Bag:

Two compartments. Shoulder strap and grip strap. Quick release mount. Water resistant.
Dimensions: 9.5 x 4 x 8"



Hwy One Bar Bag:

One large compartment. Map viewing pocket.Shoulder strap. Quick release mount. Water resistant.
Dimensions: 8.5 x 4.25 x 6.5"

Grocery Tote



FILLMORE Bag

Grocery bag holder that hangs off your rack.
1. Shoulder strap so you can carry it in the market.
2. Folds flat for easy storage.
3. Reflective tape for night visibility
4. Adjustable fore-aft mounting, so you don't hit the bag with your heels.
Dimensions: 12" x 8" x 10.5"
Volume: 1005 cubic inches.

TIP:

Keep some grocery bags in your Fillmore always, so when you go to the store you don't need to take anymore of the market's plastic bags.

In the Works:

We will be adding racks to our line including one that will not interfere with disc brakes and still offer pannier support



Tri Bag



MUNCH BOX

Lets you carry a couple of Clif Bars and Gu in a convenient place without compromising aerodyamics. Straps to the stem and top tube. Mesh top is adjustable.

THE SEAT BAG ALTERNATIVE:

Stash your stuff at lower center of gravity.

Stash Bottle

Some cyclists are actually hacking the tops off their water bottles to turn them into storage containers. Why? They want their stuff at a lower center of gravity. Now they can just buy one of these. (We have these also with tube, tire levers and C02, but they are only available in shops) Maxi or Standard size. Also available loaded: The Emergency Stash Bottle Kit contains a tube, Co2, Co2 inflator, patch kit and our own Steel Core Tire Levers. Specify mtn. or road.







HELL'S BELLS

A polite 'ding' mixed with not so polite imagery. All in the name of safety and good fun. Art licensed from Lo-Fi Customs.







Hell On Wheels



Devil Track Girl



Bad Car



Bone Kitty

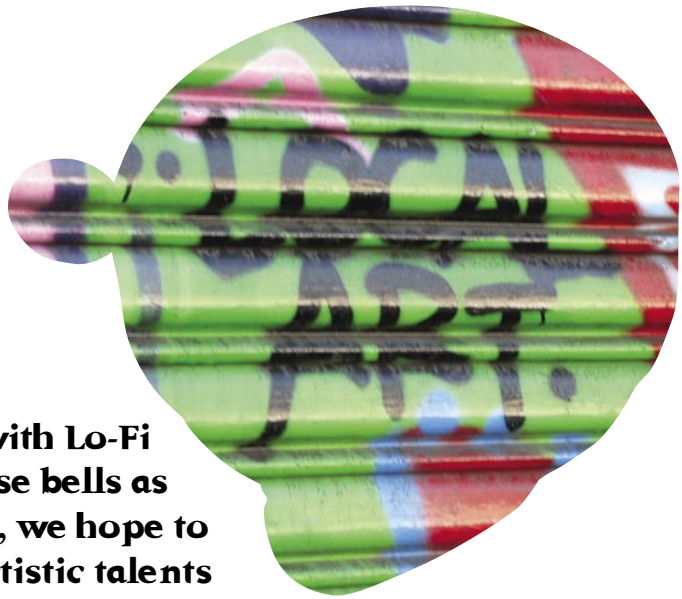


Old Skool Track



Ride It Like You Stole It





By partnering with Lo-Fi Customs on these bells as well as clothing, we hope to showcase the artistic talents of S.F. Bay Area cyclists.

www.lofi customs.com

bars

456 Track bar

A quality steel track bar with a shape reminiscent of classic Cinelli, but our drops extend back a little more.

- Widths: 38 - 48cm
- 25.4 mm center.
- 110mm reach, 170mm drop.

'Major Taylor' Track Bar

A silent statement of retro-chic. This is replica of a 1930's bar that has been hanging on display in legendary Oscar Juner's old shop in S.F. Manufactured by Tange using chrome-plated Tange Steel and named in honor of Marshall "Major" Taylor.

- Widths: 38 - 48cm
- 25.4mm center
- 165mm drop, 65mm reach.

In the Works:

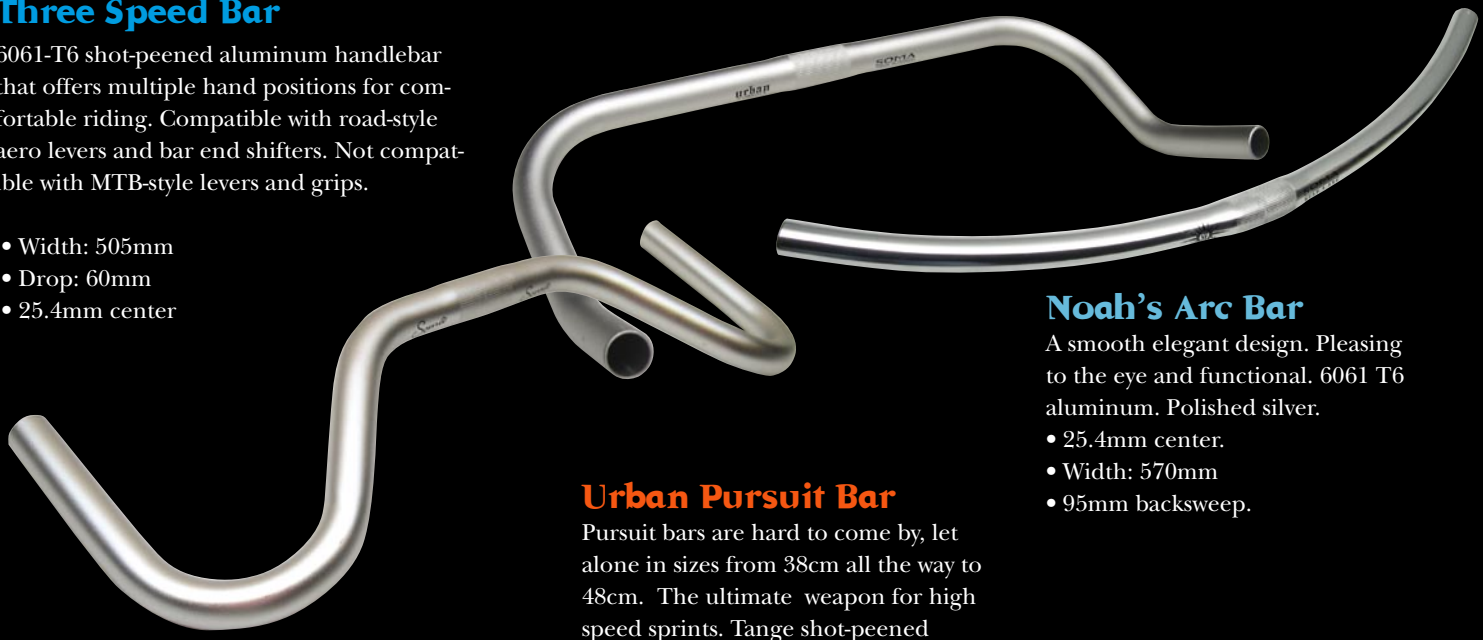
We have three more bars in the works for 2007. One is called the "Sparrow", an upright but narrow "town bar" for squeezing through traffic. The second, the Gull, is a graceful touring bar. The third is still unnamed, but it looks to be vintage style drop bar even more radical than the Major Taylor.



Three Speed Bar

6061-T6 shot-peened aluminum handlebar that offers multiple hand positions for comfortable riding. Compatible with road-style aero levers and bar end shifters. Not compatible with MTB-style levers and grips.

- Width: 505mm
- Drop: 60mm
- 25.4mm center



Noah's Arc Bar

A smooth elegant design. Pleasing to the eye and functional. 6061 T6 aluminum. Polished silver.

- 25.4mm center.
- Width: 570mm
- 95mm backsweep.

Urban Pursuit Bar

Pursuit bars are hard to come by, let alone in sizes from 38cm all the way to 48cm. The ultimate weapon for high speed sprints. Tange shot-peened aluminum.

- Widths: 38 - 48cm.
- 25.4mm center.

SOLIDS

brown (new)
yellow
red
purple
rose pink
kelly green
blue
white
black
lite grey

CONFETTI

yello/blk
yello/red
red/black
yello/blue
white/blue
black/white
grey/black/white
wht/purp/pink

CORK

yellow
aqua
tan
red
purple
orange
blue
black
white
charcoal grey
pear green (new)

CAMOUFLAGE

grey (new)
brown
green

MARBLE

white/black
white/blue

SWIRLIES

red/black
neon yllo/blk

SOMA Thick + Zesty Bar Tape



SOMA Thick & Zesty bar tape is a special type of environmentally friendly EVA resin. It gives a comfortable (2.5mm thick), satisfying feel, and a very secure grip under all conditions. We offer 3 distinct textures: smooth, smooth with cork bits, and striated. The Camouflage series uses the striated texture, which offers a little more grip than the others.



Track Grips

Replicas of Japanese Keirin track grips. 6.75 inch long. Closed end. In black, white, baby blue and red.

Bar Gel Pads + Bar Gel Pads 2

Do you want an extra level of comfort for your road bars? Slip these under your bar tape.

- Bar Gel Pad 1 are narrow strips for areas where you want concentrated cushioning.
- Bar Gel Pad 2 are wider and flatter strips for overall comfort.







Locking Bar End Plugs

Does your bar tape tend to unravel because of poor pluggage? Loose tape can disqualify you from a race. These lock-in tight and at 8 grams each, they are light enough for racers to use on their carbon fiber drops.





Don't settle for weak bar plugs and unravelling tape.



SoMax Track Wheelsets

Redesigned for 2007. The new SoMax has a fully (not semi) aero profile rim (34mm tall), a tougher sealed bearing flippable fixed/fixed high flanged hub, and stainless steel spokes. 36 hole. Great for training and for hardcore street use.

Get the new Somax in to two versions.

The Black Eye: All black except for nuts and machined sidewalls

The Shiner: All silver except for decals

wheels

kogs



SoMax Track Hubs

High flange design with sealed cartridge bearings. Beefier shell than last year. The rear has flip-flop fix-fix threads. Polished silver or black finish.

32h or 36 hole.

hubs



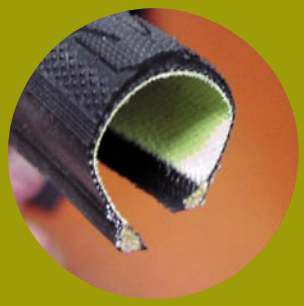




Track Kogs

CNC-machined from hardened chromoly. 1/8" and 3/32". FULL size range: 12-13-14-15-16-17-18-19-20-21-22-23t! Chrome plated or new more affordable Phosphate Black finish. (Black version comes in 13t to 21t)

Lockring available separately. English thread. 1.37 x 24. Fits Shimano and Suzue, but not Campy or Phil Wood.



HYPERTEX CASING

Tough like Kevlar, but more supple to impart a better ride quality. Adds cut resistance, puncture resistance and pinch flat resistance.



tIREs

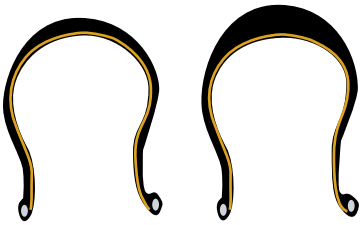


New colored stripe versions: White, rose pink, red, blue and yellow. Not available in all sizes.

NEW EXPRESS tires

Our stab at the "ultimate street tire". A balancing act of durability and good ride characteristics. Created with messengers and hardcore commuters in mind. An awesome tire for multi-day event rides and touring. The 700x23c is very fast-rolling and quite suited for local crits and training rides.
In 700x23, 700x26, 700x28, 700x32, 700x35c, 26x1.25" and 26x.1.75". (90 to 120 psi depending on size)

- HyperTex casing layer - tough like Kevlar, but more supple so it won't ride like a brick. Cut and pinch flat resistant
- Low rolling resistance
- Long lasting high carbon tread
- Black sidewall for durability and longevity
- Kevlar or steel bead
- Colored versions only in 700c sizes, Kevlar bead
- 23 and 26c models handle pressures up to 120psi
- Made in Japan by Panaracer
- Only 260 grams (23c, Kevlar bead)



Typical 23c Everwear 23c

EVERWEAR Tires

For those who insist on a fast narrow tire, but also can't stand how race tires wear out so quickly. Everwear offers double- maybe triple- the mileage of racing rubber.
Fixie riders: try skidding on these.

- Extra thick long lasting carbon rubber tread
- Round profile for predictable handling
- All black or with colored stripes; white, rose pink, red, blue, and yellow stripe versions in the works.
- Steel bead only
- Made in Japan by Panaracer
- 23 or 26c (110psi)
- 350 grams



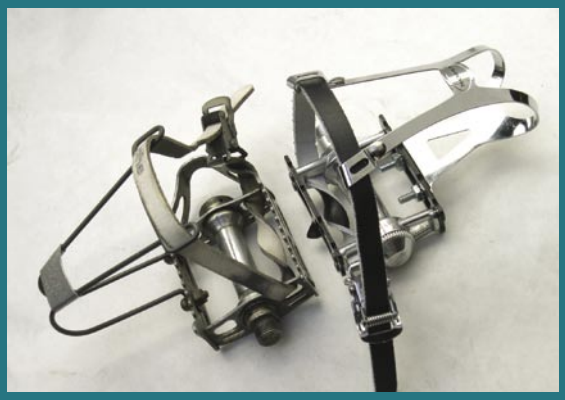


New edition with white "shoulders"



Oppy X Double Gate Toe Clips

The only steel double gates still in production. A model especially for double toe straps is in the works. LG/XL or SM/MD.



The Soma model shown with the original 1930's Oppy Toe Clip made by Cyclo B'ham. It was named after Australian cyclist, Sir Hubert Opperman. Opperman was knighted in 1968.



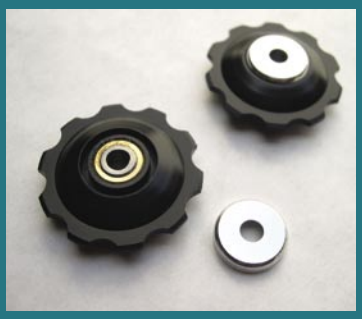
Leather Toe Straps

Genuine leather – all black with chrome buckles.



Leather Double Toe Straps

Genuine leather – all black with chrome buckles.



Nuovo-Retro Jockey Wheels

Fits most older 5, 6, and 7-speed road rear derailleurs. great for tune-ups and refurbishing of old derailleurs especially Italian ones.

- Replicas of a classic Campy style
- Compatible with Campy Super Record, Nuovo Record, Gran Sport and Victory rear derailleurs from the 70's and 80's
- Also fits many older Shimano and Suntour models
- 10 tooth design for use with 1/2" x 3/32" chain
- Includes machined side plates and internal bushing
- Black in color



Derailleur Clamp

Allows braze-on clamp style front derailleurs to be used on frames without the braze-on. Sizes: 28.6, 31.8, and 34.9mm.



Chainstay Protector

Glossy black with silver graphics. Protects your bike's looks without breaking a sweat.



High Rider Stem Adapter

Install a 1-1/8" Ahead stem onto a 1" quill system. Extra tall quill. Aluminum construction.

Cross Levers

Forged aluminum lever. Return spring. Hinged clamp for easy installation. Angled adjuster barrel. Fits 26.0 or 31.8mm diameter drop bars. These babies are a touring, street or cross necessity. We are also told they can make great tri levers. Black only. We may offer them as singles (for fixies with front brakes) this year as well as pairs.



Ergo-Style Levers

Very grippy and comfy hood shape. Cold forged aluminum levers. It may remind some of you of Campy, but this is actually affordable.
Two reaches:
- 81.9mm (standard)
- 72.2mm (for smaller hands)

Colors: Black or silver levers with black hood



Urban Pursuit Levers

Works with tri and bullhorn bars. Forged alloy lever. Reach adjustable. Expanding plug design fits bar ID's from 19.6 to 20.6mm. Matte black or polished silver.





SF Forged Stem

Your typical forged alloy stem, but in an atypical variety of rises and sizes:
- 40° MTB(25.4) and Road(26.0): 90-110-120mm only; black only
- 17° MTB(25.4) and Road(26.0): 90 to 120mm; black only
- 6° OS 31.8mm: 90 to 120mm; black only

A discreet Soma logo on the front face-plate.



3-D Forged Stem

3-D cold forged alloy. 2-bolt front plate. In road(26.0mm) and MTB(25.4mm). Road model includes reducing shim (1-1/8" to 1") and comes in sizes 80-130mm. MTB sizes: 90-120mm. Sand-blast black and silver. 1-1/8".
7° rise. 180 grams.



SOMA SeatPost

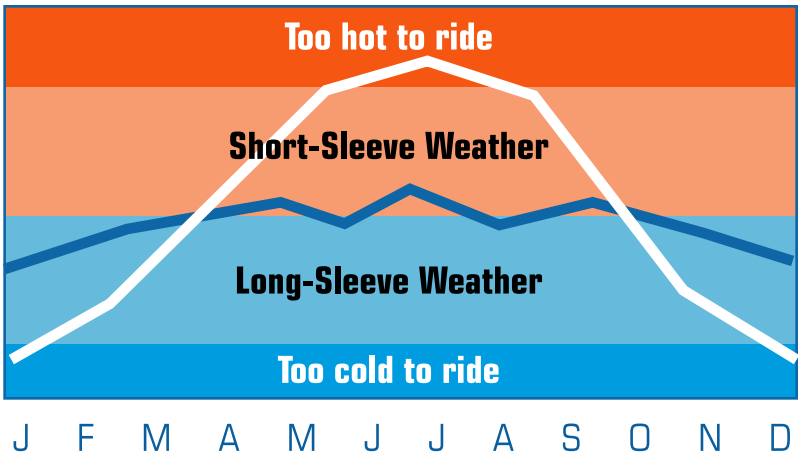
Forged layback design with easy to use single bolt clamp. 270mm or 350mm lengths. 26.8, 27.0, 27.2. 30.9 and 31.6mm. Black or silver.



SUMMER FOG CONCEPT

What the hell does a bike frame maker from San Francisco know about clothing? Well as cycling wear consumers, we know we can't find long sleeve jerseys and knickers in the summer, which is a problem in our area, since a typical summer morning ride can begin at a chilly 50 - 55 degrees.
Our warmest weather is in late September, when most apparel makers are totally out of short sleeve stuff.
Soma Fabrications just wants to make available comfortable, affordable cycling clothes - for cool and warm times - ALL YEAR ROUND.
That is the Summer Fog concept.





Most places have distinct seasons. Weather can range from too hot to ride to too cold to ride. Apparel companies plan their releases only around these locations.

Temperatures in San Francisco and other coastal/maritime cities stay rather cool year round. This means plenty of days where a long-sleeve jersey is needed. Cities like this include Portland, Seattle, London. In parts of Northern California, the summers are actually cooler than the fall and spring.
Apparel companies do not make special consideration for people who live in these locations. That's unfortunate.



SHORT SLEEVE TC JERSEY:

Unisex Club cut short sleeve. Moisture wicking TechComfort combines natural and synthetic materials for a soft organic hand. Three rear pockets. Solid black or gray. Small - XXL



LONG SLEEVE TC Jersey:

Unisex Club Cut long sleeve. Moisture wicking TechComfort combines natural and synthetic materials for a soft organic hand. Three rear pockets. Solid black or gray. Small - XXL



RAIN+WIND Shell:

Simple lightweight water-resistant shell that is easily portable. Nylon with venting under the arms. Neon yellow or Royal Blue. Unisex Small - XXL



Arm Warmers

Medium weight Lycra
Two sizes: SM/MD or LG/XL.

Leg Warmers

Medium weight Lycra
Two sizes: SM/MD or LG/XL.



Knickers:

6-panel design.
Perfect for when it's too cold for shorts but might end up too warm for full length tights. Medium weight Lycra. Leg grippers. Synthetic molded chamois.
Men's Small-XL

Toe Warmers

When a winter bootie is too much, these are the ticket. These cover the vents in shoes to keep out the chill. They can't slip off when riding, because your cleats keep them on.
Models available to fit all type of cycling shoes. Neoprene.





Soma Cycling Gloves

We designed these to feel just as good as one of those expensive European cycling gloves. We use a nice washable Cerino leather. Instead of the problematic Velcro® closure, which snags and tears at whatever clothing it might inadvertantly stick to, we have a tapered design that fits great and is easily removed using nylon pulls at the fingers. Terry cloth thumb. Generous padding.

Colors: Black, Red, Blue





Soma Beanie:

Lightweight micro-fleece material. Sunburst logos all around. One size.



KEIRIN BEER T-Shirt

Like Keirin racing?
Like beer?
Sizes: XS - XXL



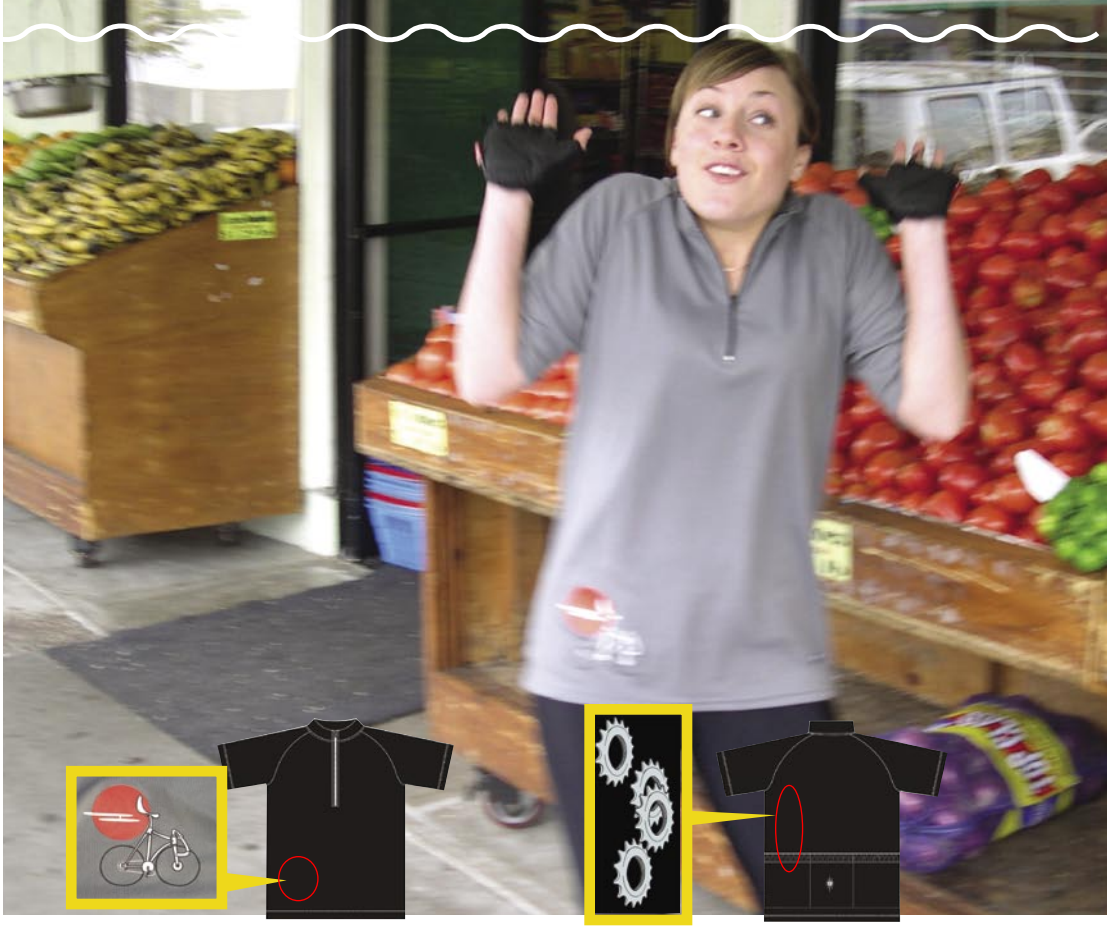
Soma Trouser Bands:

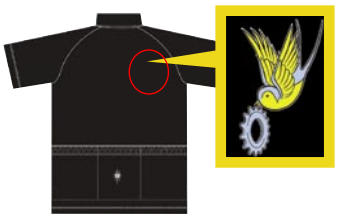
Black with reflactive striping. Velcro® closure.

GRAPHIC JERSEYS BY LO-FI CUSTOMS

Designed to lend a little self expression without looking like a neon sign. With new and classic art from Lo-Fi Customs. Printed on our Tech Comfort Jerseys.

- All designs are available in short or long sleeves.
- Sizes available are small through XXL. Unisex club cut.
- Not all are available in both colors





A. Swallow with Kog
Available in black only. Art by Yohei.

B. Japanese Track Bike
Available in grey or black. Art by Yohei.

C. Kogs
Cascade of kogs on the left back



D. Keirin Ticket
Available in black only.



E. Ride It Like You Stole It
Large graphic in the back only.



F. Hell on Wheels
Little devil girl riding a cruiser.



F. MudFlap Devil Girl
Like the little philly you see on 18-wheelers only more devilish. Large graphic in the back. Reflective ink. Available in black only.



G. Skull n Cross Bones
Reflective ink. Large graphic in the back. Available in black only.





DISTRIBUTORS
Frames and Parts

USA

BTI	1-800-558-8324	bti-usa.com
Downeast	1-800-242-1043	debike.com
The Hawley Co.	1-800-822-1980	hawleyusa.com
The Merry Sales Co.	1-800-245-9959	merrysales.com

CANADA

ACS Distributing	905-841-7868	khscanada.com

AUSTRALIA

SCV Imports	+61 02 4353 2633	scvimports.com.au

DISTRIBUTORS
Parts Only

USA

UBP	1-800-482-1984	unitedbicycle.com
Cyclone Bicycle	1-800-927-9242	cyclonebicycle.com
Tom Hall Enterprises	562-547-6144	tomhallent.com

UNITED KINGDOM

Fine-ADC	+44 (0) 11896 833 142	fine-adc.com

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www.somafab.com

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