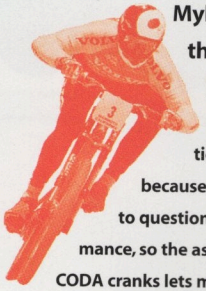

USA
COMPONENT COLLECTION

Cranksets

This year's CODA line of cranksets and chainrings represents CODA's perpetual dedication to creating the finest cycling componentry in the world. At the forefront of the collection is the new CODA 900 Downhill crankset, a world-class CAD-designed, CNC-machined crank that features an integral chain retention plate and hollow elliptical arms. Designed with input from the Volvo/Cannondale Mountain Bike Racing Team, the 900DH crankset powered the team to an impressive four World Cup victories, and a new Reebok Eliminator course record in it's first season of use. The 900 Downhill crank, like every CODA crank, has undergone rigorous fatigue testing in our Quality Lab and meets CODA's stringent standards.



Myles Rockwell on the CODA 900 Downhill crank:
"There's no point questioning your equipment, because if you do, you're going to question your over-all performance, so the assurance I get from CODA cranks lets me focus on winning."

900 Series Cranks

One hundred grams lighter and three times as stiff as the next lightest crank, CODA 900 Series cranks utilize CNC-machining to create intricate, milled chainrings and ovalized tubular crankarms. To minimize weight, while maximizing stiffness, lightweight spider arms milled to an I-beam-like construction join the crankarms to the chainrings.



CODA 900 DOWNHILL CRANKSET (C9DH)

CODA 900 Downhill Crankset (C9DH)

The crankset of choice for the Volvo/Cannondale Mountain Bike Team downhillers. CNC-machined from ultra-light, super-stiff 7075-T6 aluminum. One-piece 48 tooth chainring and chain retention plate. Chainring teeth are precisely milled to grab, hold and release the chain with the greatest degree of efficiency. For use with CODA BB3 bottom bracket only. Weighs 628 g.
Sizes (mm): 175 (E), 180 (G). **Colors (codes):** Silver arms, black rings (CEB).

CODA Downhill Chainrings (C9CRDH)

Unique one-piece chainring and chain retention plate. CNC-machined from 7075-T6 aluminum to provide the stiffest ride possible.
Sizes (codes): 44T, 46T, 48T, 50T, 52T, 54T, 56T, 58T, 60T, 62T, 64T. **Colors (codes):** Black (EBO).

CODA 900 Compact Mountain Crankset (C9HC)

The same cranks Tinker Juarez and Alison Sydor pedaled to World and National Championship titles. Crafted from lightweight, ultra-stiff 7075-T6 aluminum. Precision-machined with CNC equipment. Compact bolt circle. S-56 mm. M&L-94 mm. 22/32/44 CODA chainrings. For use with CODA BB3 bottom bracket only. Weighs just 556 g.
Sizes (codes): 165 (A), 170 (C), 172.5 (D), 175 (E), 177.5 (F), 180 (G).
Colors (codes): Silver arms/rings (CLE), Silver arms, black rings (CEB).

CODA 900 COMPACT
MOUNTAIN CRANKSET (C9HC)



CODA BOTTOM BRACKET (BB)
(Sold separately)



CODA 900 Bottom Bracket (BB)

For the ultimate in bottom bracket performance, we've built the CODA 900 bottom bracket with the cartridge bearings outboard of the bottom bracket shell. This unique construction dramatically reduces flex by minimizing the length of unsupported spindle. Coupled with an oversized and extremely rigid hollow aluminum spindle, the unconventional bearing placement makes the CODA 900 bottom bracket far more rigid - not to mention significantly lighter - than conventional bottom brackets. Additionally, the spindle's eight-lobe taper utilizes more surface area for a stronger, more secure connection with the crankarms, and the 900's "one-key release" crankarm attachment system provides effortless installation and removal. Specify 68, 70 or 73 mm bottom bracket shell widths. BB2 and BB3 bottom brackets available with English or Italian threads. The BB2 weighs 240 g and the BB3 weighs 270 g. Weights include cups, spindle, bearings, shims and mounting studs.

Sizes (codes): For C9SR (BB2), For C9HC, C9SM & C9DH (BB3).
Colors (codes): Clear anodized (CLE).



CODA 900M Mountain Crankset (C9SM)

Precision-milled with CNC equipment from 7075-T6 aluminum. Milled, not stamped, chainrings for long-lasting high performance. Individually milled chainring teeth mate perfectly with the chain. Standard bolt circle (S-74 mm. M&L-110 mm). 24/36/46 CODA chainrings. For use with CODA BB3 bottom bracket only. Weighs just 565 g.

Sizes (codes): 165 (A), 170 (C), 172.5 (D), 175 (E), 177.5 (F), 180 (G). **Colors (codes):** Silver arms and rings (CLE), Silver arms, black rings (CEB).

CODA Standard Chainrings (C9CR)

Individual chainrings to fit standard, compact or road bolt circles. Specify number of teeth and bolt circle.

Colors (codes): Clear/Silver (CLE), Black (EBO).



CODA 900M MOUNTAIN CRANKSET (C9SM)

900 Series Road Cranks

For top triathletes such as New Balance Triathlon team members, Rina Hill (née Bradshaw), Hamish Carter and Garrett McCarthy, choosing the right equipment for their bike usually means choosing the best equipment. So when it comes to cranksets, they rely on CODA. Offering a set of road cranksets that provide the stiffest, lightest construction available today, CODA cranksets are CNC-machined and feature ovalized tubular crankarms. To minimize weight, while maximizing stiffness, lightweight spider arms milled to an I-beam-like construction join the crankarm to the chainrings. And to ensure fast and accurate shifting, CODA chainring teeth are CNC-machined from durable 7075-T6 aluminum.

700, 500 & 400 Series Mountain Cranks

The 400M, 502M and 701M cranks offer lightweight, sturdy performance. The entry-level 400M, is a steadfast, cold-forged crank. The CODA 502M and 701M cranks incorporate CNC-machining and feature super-stiff, one-piece triple chainrings. A computer-guided milling process cuts each chainring tooth to mate perfectly with the chain, grabbing, holding and releasing it with a maximum degree of efficiency. To assure smooth shifting, CODA's Shift Assist System utilizes contours and protrusions in the chainrings to guide the chain smoothly from ring to ring.

Two rings up on the competition

An advantage the CODA 701M and 502M cranks have over the competition is the easily replaceable one-piece triple chainring. At roughly the same price as one comparably-priced chainring, the CODA 701M and 502M chainrings provide the rider with three fresh rings for the price of one.



CODA 900R ROAD CRANKSET (C9SR)

CODA 900R Standard Road Crankset (C9SR)

Over 100 grams lighter (536 g) and three times stronger than the next lightest crankset. Precision-milled with CNC equipment from 7075-T6 aluminum. Standard (130mm) bolt circle. Your choice of 39/53 or 44/56 tooth CODA chainrings. Must be used with CODA BB2 bottom bracket.

Sizes (codes): 165 (A), 170 (C), 172.5 (D), 175 (E), 177.5 (F), 180 (G), 39/53 (93), or 44/56 (46). **Colors (codes):** Silver arms and rings (CLE), Silver arms, black rings (CEB).

CODA 400M Crankset (C400)

Cold-forged construction, an excellent value in a replacement crank. Compact bolt circle. Easily replaceable 22/32/42 chainrings. Accepts standard chainrings. Fits standard bottom brackets. Available in 170 or 175 mm. Weighs 695 g.

Sizes (codes): 170 mm (C400MC), 175 (C400ME). **Colors (codes):** Silver arms, black rings (CEB).

CODA 701M CRANKSET (C701M)



CODA 701M Crankset (C701M)

Patented one-piece triple chainring. CNC-machined from durable, super-stiff 7075 aluminum. Shift Assist chainrings ensure, quick crisp shifting. Easy four-bolt servicing and low-cost one-piece chainring replacement. Weighs just 550 g. Features "Mud-Evac" ports with a unique "FreeFlow" design. Fits standard bottom brackets. Available in 22/32/42 chain rings. Attractive clear finish.

Sizes (codes): 170 mm (C), 175 mm (E). **Colors (codes):** Clear (CLE).

CODA 502M CRANKSET (C502M)



CODA 502M Crankset (C502M)

Unique one-piece aluminum triple chainring. Super-stiff, Shift Assist chainrings ensure crisp shifting. Easy 4-bolt servicing and low-cost chainring replacement. CNC-machined from 2024-T6 aluminum. Affordable chainring replacements (see facing page). Fits standard bottom brackets. Available with 22/32/42 tooth chainrings. Weighs a mere 630 g.

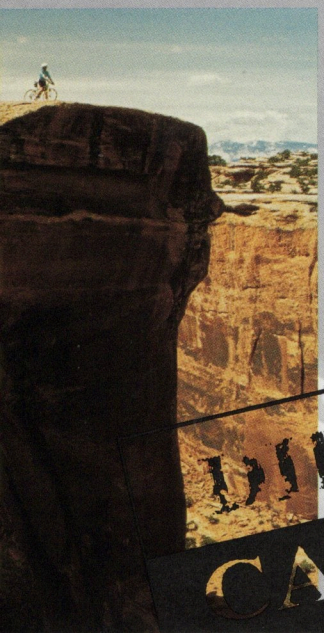
Sizes (codes): 170 mm (C), 175 mm (E). **Colors (codes):** Clear (CLE).



CODA 400M CRANKSET (C400)

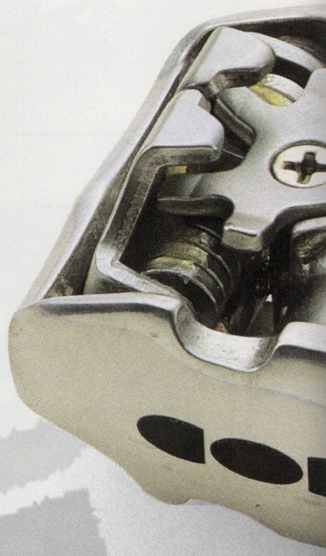
Clipless Pedals

When developing the new CODA 900M pedal, our engineers were determined to establish a new standard in pedal performance, longevity and ease of maintenance. The result: A sturdy, lightweight aluminum clipless pedal that features three separate bearings, an easily serviceable cartridge design and four degrees of float. Combining a needle roller bearing, an Oil Lite® sleeve bearing and a sealed cartridge bearing, the 900M provides superior reliability, and is incredibly resilient to extreme conditions. Additionally, indexed cleat retention settings offer fully adjustable performance and two degrees of float either side of the cleat on each pedal.



Dirt Camp™

Chosen as the official pedal of Dirt Camp Mountain Bike Camps, the CODA 900M pedal has endured field-testing by virtually every level of rider. Rod Kramer, Dirt Camp's director, picked the pedal for it's durability and ease of use. "The 900M is an ideal pedal for all levels of riders from beginners to racers. The racers swear by its compact size and effortless serviceability, and beginners just stepping into a clipless pedal are comfortable with it's liberal float and wide range of retention settings." For more information on Dirt Camp, call them at: (800) 711-DIRT, or check out their website at: www.dirtcamp.com/mtb

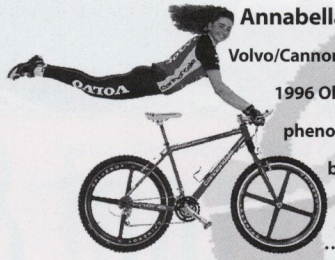


CODA Clipless Pedal (QPD01)

Features three distinctly different bearing systems; a needle roller bearing, an Oil Lite sleeve bearing and a sealed cartridge bearing. Easily removable spindle and cartridge bearing ensure easy service and cleaning. Lock nut and dust cap eliminated from outboard surface of pedal for a slim profile and better cornering clearance. Slim lip seal prevents contamination of the bearing cartridge. Unique cleat clamp design allows easy entry and consistent release. Pedal offers four degrees of float. CODA cleats included. Weighs just 360 g. Attractive polished aluminum finish.

CODA Clipless Pedal Cleats (QCLT)

Aftermarket cleat provides an excellent option for use with any SPD-compatible pedal. Comes complete with all mounting hardware.



Annabella Stropparo,
Volvo/Cannondale team rider,
1996 Olympian and Italian
phenomenon: "I achieved my
best results using CODA
pedals…coincidence?
…I don't think so!"

Front & Rear Hubs

When there's six inches of suspension travel working to eliminate the pounding caused by a downhiller approaching sixty miles an hour, the hub of choice better have as much integrity as the rider behind the bars. Fortunately, for the members of the Volvo/Cannondale Mountain Bike Racing Team, CODA engineers have developed the beefy new CODA Moto hubs. Constructed of durable 6061-T6 aluminum, the new CODA Moto hub features a 20 mm steel axle and is designed for use with disc brakes. The 900 rear cassette hub features Hugi's indestructible star-ratchet mechanism, four sealed bearings and specially canted flanges for optimum wheel strength. All CODA hubs are CNC-machined from the finest materials.



Alison Sydor, two-time Cross-Country World Champion, Olympian and all-around awesome person digs CODA hubs: "There's a distinguishable difference between CODA hubs and all others."

CODA MOTO 120 HUB (QFHB120)
(Axle sold with Moto fork)

CODA MOTO 80 HUB (A417C/CLE)

CODA Moto 120 Hub (QFHB120)

CAD-designed and CNC-machined from 6061-T6 aluminum. Super-smooth sealed cartridge bearings. Designed exclusively for compatibility with HeadShok Moto 120 forks only. For disc brakes only. Hub of choice for the Volvo/Cannondale Team downhillers. Weighs 175 g. Anodized finish.
Sizes (codes): 36 hole (C). **Colors (codes):** Black (EBO).

CODA Moto 80 Hub (A417)

CAD-designed and CNC-machined from 6061-T6 aluminum. Super-smooth sealed cartridge bearings. Three-piece barrel-shaped stationary aluminum axle. Extended hub flange allows for consistent spoke length overall. Designed for use with CODA disc brakes and HeadShok Moto 80 forks only. 36 hole. Weighs 138 g. Anodized finish.
Sizes (codes): 36 hole (C). **Colors (codes):** Clear (CLE).

CODA Quick Release Set (A384, A385)

Front (pictured right) and rear quick release feature "Positive Click" when releasing and closing. Utilizes a combination of materials to assure lightweight, durable performance. Steel contacts assure a secure grip against dropouts. Quick release set available for 130 mm (A384) or 135 mm rear dropouts (A385). Rear weighs 57 g, front weighs 53 g.



CODA REAR CASSETTE HUB (A375CX/CLE)

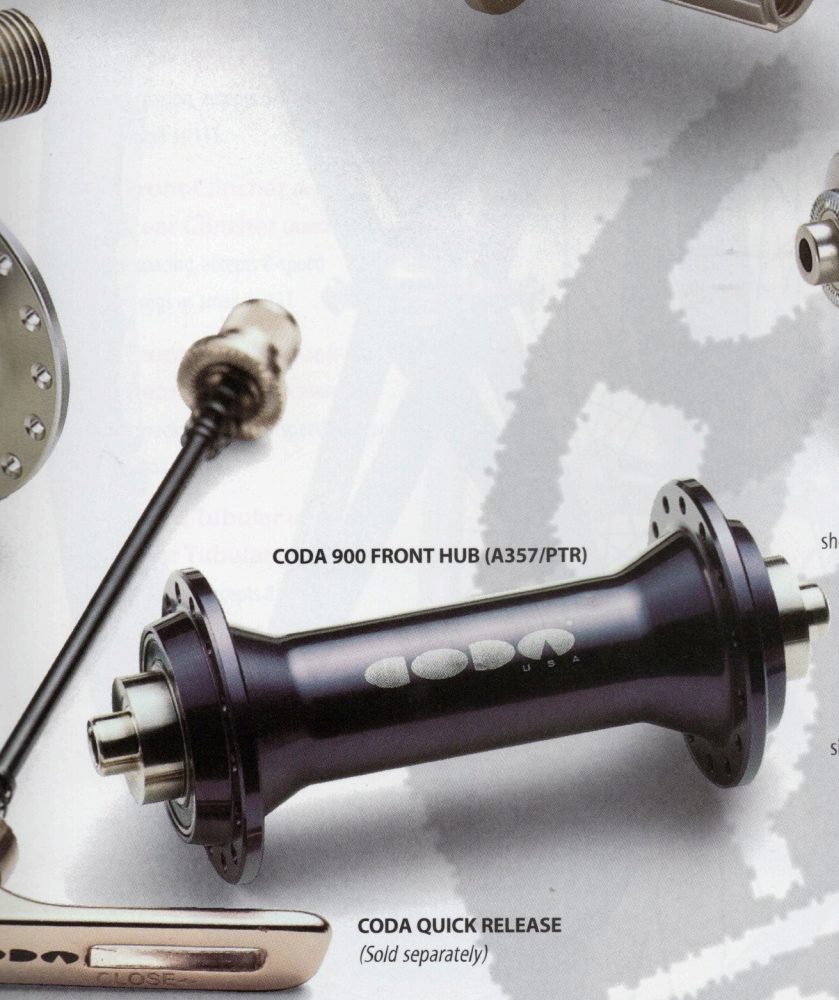
CODA 900R Rear Cassette Hub (A375)

CNC-machined in the U.S. from 7075-T6 aluminum. Features the indestructible Hugi Star Ratchet system. Super-smooth sealed cartridge bearings. Shell flanges are canted at 5 degrees and 7 degrees for reduced spoke head stress. Choice of 130, 135 and 140 mm spacing. Available in 28, 32, 36 and 40 hole configurations. 140 mm hubs available threaded for use with drum brakes. Weighs 300 g.

Sizes (codes): 28H/130 mm (A375AX/), 28H/135 mm (A375AY/), 32H/130 mm (A375BX/), 32H/135 mm (A375BY/), 36H/130 mm (A375CX/), 36H/135 mm (A375CY/), 36H/140 mm threaded (A375DZ/), 40H/140 mm threaded (A375EZ/). **Colors (codes):** Clear (CLE).



CODA 901M FRONT HUB (A901B/CLE)



CODA 900 FRONT HUB (A357/PTR)

CODA QUICK RELEASE
(Sold separately)

CODA 901D Front Hub (A901D)

Uses the same CNC-machined shell as the Moto 80 hub (see facing page, 901D not shown). Super-smooth double-sealed bearings. Integral labyrinth bearing shield. 19 mm oversized axle. Canted flanges reduce spoke stress. Fully serviceable. Weighs 175 g.

Sizes (codes): 32 hole (B), 36 hole (C). **Colors (codes):** Clear (CLE).

CODA 901M Front Hub (A901)

CNC-machined aluminum shell. Super-smooth double-sealed bearings. 19 mm oversized axle. Integral labyrinth bearing shield designed to handle independent fork blade travel of suspension forks. Canted flanges reduce spoke head stress. Weighs 114 g.

Sizes (codes): 28 hole (A), 32 hole (B), 36 hole (C). **Colors (codes):** Clear (CLE).

CODA 900M Front Hub (A357)

Featherlight (99 g), oversized aluminum construction. CNC-machined from 6061-T6 aluminum. Super-smooth, sealed cartridge bearings. Anodized finish.

Sizes (codes): 28 hole (A), 32 hole (B), 36 hole (C).

Colors (codes): Clear (CLE), Pewter (PTR).

Racing Wheels

The CODA/Spinergy alliance brings the stout performance and lightweight aerodynamics of Rev-X technology to the dirt with the Rev-X Rox mountain wheels. Like its road brethren, the Rev-X Rox™ is constructed of four pre-stressed carbon fiber blades to provide unparalleled strength and lateral stability. The official wheel of World Champion trials rider Libor Karas, Rev-X Rox wheels provide Libor with the lightweight strength he needs to leap and bounce to Championships around the globe.

Spinergy Rev-X and Rev-X Rox Wheels

As used by the following professional mountain bike and road cycling teams: Volvo/ Cannondale, American Eagle, United States Postal Service, Polti, Festina, Panaria, Rabobank, Collstrop, Saab, Guiltless Gourmet, Bodywise, Timex/Cannondale, Giant-AIS, Die Continentale, Vlaanderen 2002 and many of the world's top triathletes.

CODA/Spinergy Rev-X Rox Carbon Fiber Mountain Wheels

Patented Tri-Tension technology joins four pre-stressed sets of opposing carbon fiber spokes at the hub to provide unmatched strength and lateral stability. Cross-section constructed from heat-treated aluminum alloy. Rim section is 26" x 23 mm with a deeper braking surface. Rims are double heat-treated to provide a reliable and predictable braking surface in all weather conditions. Wider bead seat for improved tire stability. Composite spokes give twice the strength of 32 standard 14-gauge steel spokes. No truing necessary, ever.

Sizes (codes):

26" Front Mountain Clincher (A369F/)

26" Rear Mountain Clincher (A369R/)

Accepts 8-speed Shimano cogs with 11 or 12T small cog.



SPINERGY REV-X ROAD WHEEL

CODA/Spinergy Rev-X Carbon Fiber 700c & 650c Road Wheels

Weighing less than 800 g, the Rev-X is lighter than any other composite racing wheel. Constructed from advanced, ultra-light carbon fiber and Kevlar. Unique aerodynamic configuration for a faster ride. Four pre-stressed sets of opposing spokes provide twice as much strength as 32 standard steel spokes. Resilient spokes lessen road shock for a more comfortable ride. No truing necessary, ever.

Sizes (codes):

700c Front Clincher (A361F/)
700c Rear Clincher (A361R/12T)
130 mm spacing, accepts 8-speed Shimano cogs as small as 11T.

650c Front Clincher (A362F/)
650c Rear Clincher (A362R/12T)
130 mm spacing, accepts 8-speed Shimano cogs as small as 11T.

700c Front Tubular (A364F/)
700c Rear Tubular (A364R/12T)
130 mm spacing, accepts 8-speed Shimano cogs as small as 11T.

650c Front Tubular (A363F/)
650c Rear Tubular (A363R/12T)
130 mm spacing, accepts 8-speed Shimano cogs as small as 11T.

Mountain Bike, Front, Clincher (Q418F/32)

Superior wheels, hand-trued in Bedford, Pennsylvania. New 32 hole CODA 901M hub with bearing shields, Mavic 217 rims, DT Swiss 15-16 double-butted spokes and aluminum nipples.



CODA Wheels

Adding to CODA's collection of quality equipment are our all-new pre-built, mountain bike wheels - ready to roll right out of the box. All CODA wheels feature CODA hubs, Mavic rims, DT Swiss spokes and alloy nipples. Assembled by hand in Bedford, Pennsylvania, each CODA wheel must pass stringent performance standards established by CODA engineers.

Mountain Bike, Rear, Clincher (Q418R/32)

Superior wheels, hand-trued in Bedford, Pennsylvania. 32 hole CODA 900R rear hub with Hugi Star Ratchet system, Mavic 217 rims and DT Swiss 15-16 double-butted spokes and aluminum nipples.

Brakes

In development for two years, CODA's new 1000 cantilever brake system offers exceptionally responsive stopping power. Crafted from forged aluminum, cylindrical brake arms provide torsionally stiff performance and offer reversible cable routing. To reduce the possibility of interference and hang-ups the brakes return springs are positioned inside the brake arms. Reversible cable routing makes the brakes compatible with a variety of brake cable set-ups. To ensure the most accurate brake pad positioning, twin bolt adjustments secure the pads to the arms. The CODA 1000 brake system, and every CODA brake product is constructed with close attention to safety, detail and quality.

Official Brake Lever of the Volvo/Cannondale Cross-Country Riders

Seamlessly uniting quality construction with versatile adjustability, CODA's totally durable, extremely lightweight brake levers have been named the official brake lever of the Volvo/Cannondale cross-country racers. Relied upon by two-time NORBA National Champion Tinker Juarez, back-to-back World Champion Alison Sydor and Olympian Annabella Stropparo, the CODA 900 brake levers are crafted from 6061-T6 aluminum.



CODA 1000 BRAKE SYSTEM (A351/SIL)
(Brake cable and housing not included. Toe-in nubs shown must be removed before riding.)

CODA 1000 Brake System (A351/SIL)

Forged cylindrical aluminum cantilever arms are exceptionally stiff. Reversible cable routing. Internal return spring prevents interference and hang-ups. Individual spring adjustment for each arm. Twin-bolt pad retention system for custom pad adjustment. Cable tension adjustment. Low-profile, lightweight pads with set-up nubs. Weighs 78 g per pair including pads.

Colors (codes): Silver anodized (SIL).

CODA 700M Cantilever Brakes (A348)

Lightweight aluminum arms. Internal pad retention spring for easy adjustment and alignment. CODA "Pagoda" low profile, lightweight pads. Weighs 154 g per pair including pads.

Colors (codes): Pewter anodized (PTR), Silver anodized (SIL).

CODA Pagoda Brake Pads (A347)

Optimally oversized for the best stopping performance. Special contoured design for maximum grip and total tire clearance. Features pre-set toe-in nub for proper alignment. Unique compound minimizes "squealing".

CODA 700M CANTILEVERS (A348/PTR)



CODA 900M BRAKE LEVERS(A349/SIL)



Mountain Biking UK **on the CODA 900M brake levers:**

"The brakes worked well, something we put down to the CODA brake levers. They were an excellent shape, with good reach adjustability, offering a progressive but not excessively soft feeling brake set-up."

Mountain Bike **gives their nickels-worth :**

"As primitive-looking as these brakes are (no color anodize, no machining, no chi-chis,) everyone liked the performance."

CODA 900M Brake Lever (A349)

Super lightweight at 69 g per lever. Grip Shift and Sachs Power Shift-ready. Adjustable reach with plenty of cable pull.

Colors (codes): Pewter anodized (PTR), Silver anodized (SIL).

Hardware

Engineered to provide minimal flex and weight, while offering maximum shock absorption and control, the new CODA Thermoplastic handlebars were designed with input from Volvo/Cannondale Mountain Bike Team riders Tinker Juarez and Alison Sydor. In addition, two new grips enter the CODA line of handlebar accessories, the CODA Weave and the CODA Calamari. Utilizing advanced rubber compounds and unique CAD-designed surface patterns, both grips offer excellent "feel" characteristics and shock absorption.



Alison Sydor digs the CODA XYZSS bar ends: "CODA bar ends are light, supremely tested and have a really comfortable shape…when I need them they're right there."

CODA Thermoplastic Handlebar (A355/EBO)

Weighs just 120 g with handlebar end plugs (included). Crafted in the USA from durable thermoplastic and carbon fiber material on a custom-built automated machine. Machine automation eliminates variances found in hand lay-up construction. Endurance-tested to ensure high fatigue life. Will accept bar ends. Length is 580 mm, with a three degree bend.

CODA Competition Handlebar (A352)

Weighs a scant 149 g. Crafted from rugged 2014-T6 aluminum. Overall length is 580 mm, with a six degree bend. Aggressively tested to ensure long-term performance.
Color (codes): Black (EBO), Pewter (PTR), Titanium (TIT).

CODA Performance Handlebar (A354)

A durable workhorse of a bar. Beefy end sections will stand up to externally-clamped bar ends. Weighs 220 g.
Colors (codes): Black (EBO), Silver anodized (SIL).

CODA XYZSS Bar Ends (XYZSS)

Forged one-piece aluminum bar ends. A mere 125 g per pair. Three-bend design for more comfortable positioning.

Colors (codes): Matte black (EBO),Pewter anodized (PTR).

CODA Babu 2 Bar Ends (A401/EBO)

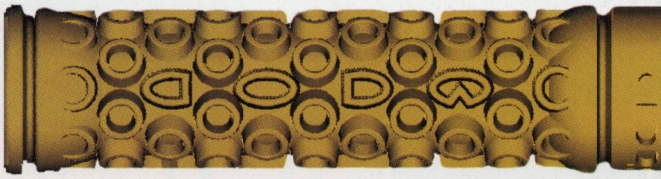
Super-light at 99 g per pair. Constructed of 6061-T6 aluminum. Forged one-piece design with a single bend. Sandblasted finish for a better grip. Laser-etched logo.

Colors (codes): Black (EBO).



CODA XYZ BAR ENDS (XYZSS/PTR)

CODA BABU 2 BAR ENDS (A401/EBO)

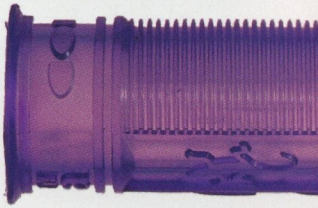


CALAMARI GRIP (A367)

All CODA grips benefit from CAD-design capabilities. Development includes CAD renderings like the Calamari sketch shown above.



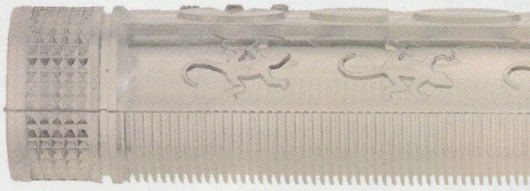
WEAVE GRIP (A366/EBO)



FAT LIZARD (A364/VIO)



FAT LIZARD (A364/BLU)



FAT LIZARD (A364/CLE)



LOUNGE LIZARD (A365/EBO)

CODA Calamari Grips (A367)

Constructed of durable and "sticky" Vicon-40. Multiple tiny suction cups provide excellent grip. Weigh 25 g per grip. End plugs included.

Colors (codes): Clear (CLE), Black (EBO), Team Red (RED), Team Yellow (YEL).

CODA Weave Grips (A366/)

Weigh only 38 g each. Constructed of durable and "sticky" Vicon-40. Circular rope weave design for exceptional grip and increased comfort. End plugs included.

Colors (codes): Clear (CLE), Black (EBO), Team Red (RED), Team Yellow (YEL).

CODA Fat Lizard Grips (A364/)

Made of durable, tacky Kraton rubber. Extra cushion to absorb trail shock. Open-ended for compatibility with bar ends. In-board end of grip features a ramped flange for a smooth transition to "twist-shift" shifting barrel. 20 g per grip. End plugs included.

Colors (codes): Clear blue (BLU), Clear (CLE), Black (EBO), Clear violet (VIO).

CODA Lounge Lizard Grips (A365/)

Specifically designed for use with Grip Shift or Sachs Power Shift shifters. Constructed of Vicon-40, a soft, tacky rubber providing superior grip and ample cushion.

Colors (codes): Black (EBO).

Software

For cyclists in search of stable yet supple support, the CODA saddle line and the new suspension seatpost balance high-performance precision with sound construction to achieve the most comfortable ride. The improved suspension seatpost provides 1 3/4 inches of travel. Also two new comfort-oriented saddles join the line, each providing a wider cut, anatomical contouring and SPG foam padding for increased comfort and performance.

DIRT CAMP

***Dirt Camp's* Rod Kramer puts butts on CODA saddles:**

"When a rider rides a bike that's not their own, the first thing they complain about is the saddle. Surprisingly, that hasn't happened with the CODA saddles on our fleet of demo bikes."

***Mountain Bike Action* reviews the CODA 900S Suspension seatpost:**

"When the 900S was moving through its stroke the stiction couldn't be felt and the action was controlled, with no pogoing, bio-pacing, or bobbing."

CODA 900S Suspension Seatpost (QSP01)

Inner and outer tubes constructed of lightweight, durable 6061-T6 aluminum. One-piece urethane elastomer provides a plush 1 3/4 inches of travel. Precision keyways guarantee zero lateral play. Preload adjustment screw provides an infinite range of suspension settings. UHMWPE bushings ensure ultra-smooth suspension travel with minimal stiction. Ultra-light 430 g weight. Endurance-tested to ensure superior fatigue strength. Fits 27.2 mm seat tubes.





CODA 1000 SADDLE (A379/EBO)



CODA 900 SADDLE (A378/EBO)



CODA 700 SADDLE (A377/EBO)



CODA 500 SADDLE (A402/EBO)



CODA 500W SADDLE (A403/EBO)

***Dirt Rag* on the CODA 1000 saddle:**

"The cutaway seat back and slim profile made for a cool-looking seat that was easy to maneuver on. ...I give this saddle a hearty thumbs-up."

CODA 1000 Saddle (A379/)

Our top-of-the-line, high-performance saddle. Anatomically-contoured for efficient riding and comfortable descending. Comfortable, thin foam cushioning. Premium leather cover. Titanium rails. Lightweight at 210 g.

Sizes (codes): Black (EBO).

CODA 900 Saddle (A378/)

A high performance saddle for all-terrain riding. Anatomically-designed with cutaway rear for easy, "behind-the-saddle" downhill positioning. Comfortable, thin foam cushioning protected by durable vinyl. Titanium-finished CroMo rails. Lightweight at 250 g.

Sizes (codes): Black (EBO), Grey (GRY).

CODA 700 Saddle (A377/)

A lightweight, durable, true-performance saddle. Anatomically-designed with a cutaway rear for easy downhill positioning. Comfortable, thin foam cushioning protected by durable, black vinyl. Titanium-finished steel rails. Weight: 290 g.

Sizes (codes): Black (EBO).

CODA 500 Saddle (A402/)

SPG foam provides generous cushion. Four-way stretch vinyl cover. Wide profile for additional support. Durable steel rails. Weighs only 398 g.

Sizes (codes): Black (EBO).

CODA 500W Saddle (A403/)

Fifteen millimeters shorter than the 500 for easier rider mounting and dismounting. SPG foam provides generous cushion. Four-way stretch vinyl cover. Wider profile for additional support. Durable steel rails. Weighs only 368 g.

Sizes (codes): Black (EBO).

Designed for the quickest and most efficient handlebar replacement, the new CODA Front Loader™ stems are constructed with a two-bolt attachment at the front of the stem. Like all CODA stems, the new Front Loaders are crafted of durable 6061-T6 aluminum, and every stem is reversible to lower or raise a rider's position over the bars.

Stems

***Mountain Bike* comments on the HeadShok™ stem:**

"We also like the different stem lengths available, a good solution for the multitude of sizing problems out there."



CODA SILK ROAD STEMS

CODA Adjustable Tandem Stoker Stem (A399/EBO)

Constructed of durable 6061-T6 aluminum. Adjustable from 120 mm to 170 mm. Weighs just 278 g. 27.2 mm seatpost diameter, 25.4 mm handlebar clamp. Laser-etched logo.

Colors (codes): Black (EBO).



CODA ADJUSTABLE STOKER STEM (A399/EBO)

CODA Silk Road Stem (SRSTM)

Crafted from 6061-T6 aluminum. HeadShok-compatible. Available in five reversible sizes, offering ten positions. Fits Cannondale Silk Road suspension systems only. 26.0 mm handlebar clamp diameter. Strength and fatigue tested to meet CODA safety requirements.

Sizes (codes): 116 mm/-12° (SRSTM01/), 120 mm/-4° (SRSTM02/), 120 mm/8° (SRSTM03/), 120 mm/20° (SRSTM04/), 123 mm/30° (SRSTM05/). **Colors (codes):** Black (EBO).

***Mountain Biking* on HeadShok stem flip-ability:**

"It was like having two bikes. With the stem downwards…it felt at home as a cross-country bike. But flip the stem…and it smokes on the downhills."

CODA HEADSHOK MOUNTAIN STEMS



CODA HeadShok Mountain Stem (HDSTMFL)

Crafted from 6061-T6 aluminum. HeadShok-compatible. Front loading for easy handlebar removal or stem reversal. 25.4 mm handlebar clamp diameter. Available in seven (HDSTM06 not shown) reversible sizes, offering 14 positions. Strength and fatigue tested to meet CODA safety requirements. Fits Cannondale HeadShok suspension systems only.

Sizes-length/rise/flipped rise (codes): 105 mm/3°/35° (HDSTMFL00/SLV), 131 mm/3°/35° (HDSTMFL01/SLV), 137 mm/11°/27° (HDSTMFL04/SLV), 146 mm/25°/13° (HDSTMFL02/SLV), 172 mm/34°/3.7° (HDSTMFL05/SLV), 177 mm/43.5°/-5.5° (HDSTMFL03/SLV), 90 mm/0°/38° (HDSTMFL06/SLV). **Colors (codes):** Silver anodized (SLV).

CODA 1 1/8" Ahead-style DH Stem (QDHSTM)

Constructed of durable forged aluminum. Fits all standard 1 1/8" steerer tubes. Front loading for easy handlebar removal. Double clamp bolt at steerer. 25.4 mm handlebar clamp area.

Sizes (codes): 110 mm/10° (QDHSTM01/). **Color (codes):** Matte black finish (EBO).

CODA 1 1/8" AHEAD-STYLE DH STEM (QDHSTM01/EBO)



CODA 1 1/8" Ahead-style Stem (QSTM)

Constructed from durable forged aluminum. Fits all standard 1 1/8" steerer tubes. Front loading for easy handlebar removal. Internal steerer clamp. 25.4 mm handlebar clamp diameter.

Sizes (codes): 115 mm/5° (QSTM01/), 130 mm/5° (QSTM02/), 145 mm/5° (QSTM03/). **Color (codes):** Matte silver finish (SIL).

CODA 1 1/8" AHEAD-STYLE STEM (QSTM)

Treat your trusty steed to CODA's quality line of upgrades and add-on components. Engineered to enhance a bike's performance and add a personalized touch, the following collection of products uses light-weight 6061-T6 aluminum for weight saving as well as good looks. To ensure long-lasting reliability, each of the components has been tested in CODA's Q-Lab.

Cool Stuff

www.codausa.com

Here's another great URL to add to your surfing safari: http://www.codausa.com. You can check out the complete CODA line of products, locate your nearest authorized CODA retailer or send us feedback and questions



CODA Kickstand (A358)

Custom-crafted to fit a broad range of bicycles, including difficult-to-fit Cannondales. Sturdy, alloy construction with stainless steel bolts. Top quality, durable construction.

Colors (Codes): Black (EBO).



CODA HEADSHOK HEADSET (QHDST/EBO)

CODA HeadShok Headset (QHDST/EBO)

Constructed of durable 6061-T6 aluminum. Double-sealed cartridge bearings. Weighs 97 g including bearings and cups. Black anodized finish.

Colors (codes): Black (EBO).

CODA Slim-Cam Seatpost Binder/QR (A353)

Crafted from lightweight aluminum (40 g). Tough anodized finish. Low-profile design.

Colors (Codes): Black collar, black lever (EBO), Black collar, titanium anodized lever (TI).



CODA SLIM-CAM SEATPOST BINDER (A353/TI)

Suspension Fork Adapter Cups

Makes a Cannondale HeadShok frame compatible with various aftermarket fork brands and models (1 1/8 inch steerer tube). Constructed of durable 6061-T6 aluminum. Designed to provide the same trail as with a HeadShok fork. Black anodized finish.

Sizes (codes): For Quadra 5, Judy SL, Mag 21LI and Quadra 21 (A381), For Judy DH (A382), For Manitou Mach 5, Judy XC, Mag 21 and Quadra 21R (A386), Cannondale Moto (A388).

Colors (codes): Black (EBO).



CODA SUSPENSION FORK ADAPTER CUPS (A381)



CODA T-Shirt (T605)

Constructed with 100% CNC (Comfortable, Natural Cotton) technology, the CODA t-shirt is made to upgrade any wardrobe.

Colors (codes): White with oval CODA logo (WHT).

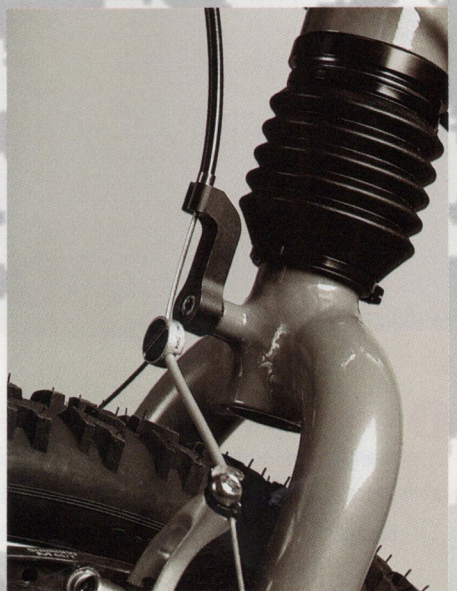
Sizes (codes): M, L, XL.

CODA 6-Panel Cycling Shorts (M362)

Form-fitting, six-panel construction in a matte finish. 5.8 oz/165 g nylon/Lycra®. Soft-grip gripper elastic thigh bands.

Colors (Codes): Black with white CODA logo (COD).

Sizes (codes): S, M, L, XL.



CODA H-Pipe Brake Cable Hanger (A380)

Unique brake cable routing system. Replaces the CODA Force 40 braking system. CNC'd from lightweight aluminum. Simple installation and easy adjustability.

Colors (Codes): Black (EBO).

Shweet Shwag

Pit Lane

CODA's collection of bike care products was introduced only a year ago, and already they've become a favorite among bike shops and the pros. Expanded for '97, the line includes CODA Mountain™ Extreme grease and CODA Mountain Shock Oil. The total CODA Mountain Bike Care collection includes everything a cyclist needs to maximize their bike's performance and preserve its good looks. And unlike the many ozone-eating aerosol bike care products on the market, none of the CODA products are pressurized.

UNITED STATES POSTAL SERVICE Pro Cycling Team

U.S. Postal Service Professional Cycling Team

Neither snow, nor rain, nor heat, nor the gloom of road dirt can stop CODA bike care products from maintaining a bicycle's highest performance capabilities. Named the official bike care products of the 1997 United States Postal Service Professional Cycling team. CODA lubes and protective formulas are created to improve a bike's function and maintain a show room finish.

The Skinny...

	Bottle size	4-pack	6-pack	Cleaning	Polishing	Degreasing	Lubrication	Chain Care
CODA Starter Kit (A392)	*	✓		✓	✓	✓		✓
CODA Degreaser (A391/DG)	16oz	✓		✓		✓		✓
CODA Clear Wash (A389/CW)	16oz	✓		✓				✓
CODA Clear Polish (A390/CP)	16oz	✓		✓	✓			
CODA Aluminum Polish (A376)	5oz		✓		✓			
CODA Shock Oil (A396)	8 oz	✓						
CODA Extreme Grease	3.5/16oz	✓					✓	
CODA Dry Wax (A387/DW4)	4oz**		✓					✓

*Starter Kit contains: 1 x 8 oz. Clear Wash, 8 oz. Clear Polish, 8 oz. Aqua Degreaser, 4 oz. Dry Wax.

** Dry Wax also available in 1 oz bottles, 20-count.

2 CODA Mountain Aqua-Degreaser (A391/DG)

Biodegradable formula safely removes grease and dirt accumulation from frames, forks and components. 16 oz. bottle.

1 2 3 4 CODA Mountain Starter Kit (A392)

Starter and maintenance kit contains: 8 oz. Clear Wash, 8 oz. Clear Polish, 8 oz. Aqua Degreaser, 4 oz. Dry Wax.



1 CODA Mountain Dry Wax (A387/A393)

High performance lubrication resists dirt and seals out moisture. Anti-wear and extreme-pressure additives out-last and out-perform wet lubes. **Sizes (codes):** Available in 4 oz. bottles (A387/DW4) or a 20-count clear jar of 1 oz bottles (A393).

3 CODA Mountain Clear Polish (A390/CP)

Biodegradable formula safely cleans, shines and protects frames, forks and components. 16 oz. bottle.

4 CODA Mountain Clear Wash (A389/CW)

Biodegradable formula safely dissolves dirt and grime from frames, forks and components. 16 oz. bottle.

5 CODA Mountain Shock Oil (A396)

Synthetic formula provides consistent fork damping in all riding conditions. High viscosity index. Available in three weights - 2.5 weight, 5 weight and 10 weight. 100% seal compatibility. Anti-foaming. High shear stability. Excellent resistance to oxidation. 8 oz. bottles.

Codes: 2.5 weight (A396/2), 5 weight (A396/5), 10 weight (A396/10).



6 CODA Mountain Extreme Grease (A394/A395)

Synthetic formula provides superior lubrication. Excellent low and high temperature performance. High water washout resistance. 3.5 oz. tube compatible with most lube guns.

Sizes (codes): 3.5 oz. tube (A394) or 16 oz. jar (A395).

7 CODA Mountain Aluminum Polish (A376)

Cleans, shines and removes scratches from polished frames and components. Available in 5 oz. jar.

Testing, testing, testing...we can't get enough

of it. Fortunately we have three of the world's greatest testing facilities at our finger tips...our Experimental Stress Analysis Lab, our Quality Lab (collectively known as Q-Lab) in Bedford, Pennsylvania, and the Volvo/Cannondale Mountain Bike Racing Team. Respectively, these institutions exhaust testing standards and, provide product input from the world of professional mountain biking - because although the goal of the Q-Lab is to replicate realistic uses and stresses and push product to the point of failure, you sure can't beat asking Myles Rockwell to see how a product holds up at 60 mph or asking Alison Sydor whether, after two hours of racing, a CODA product made a difference in a sprint finish for a World Championship title.

The Q-Lab has been testing products for more than 10 years, and because we feel so strongly about the role that testing plays in all product development and evaluation, many of our standards exceed industry-recognized benchmarks such as ISO and CPSC. Without realistic testing standards to measure product performance against, the Q-Lab was established so we could all sleep a little better at night.

CODA's Q-Lab continuously tests prototypes, final products, even competitor's products, in an attempt to refine product design, and to set testing and safety standards that realistically represent the conditions and use that products will encounter in the field. Shown here, a CODA 900S Suspension Seatpost undergoes more than 50,000 cycles on the Seatpost Fatigue Machine. If it doesn't survive at least 50,000 cycles it's sayonara seatpost and back to the drawing board.

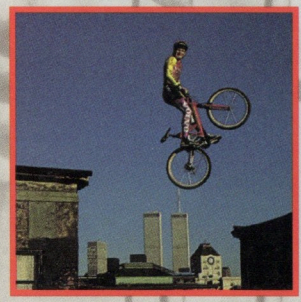
CODA Highlights



1995 & 1994 World Cross Country Champion, Alison Sydor



1995 & 1994 National Cross Country Champion, Tinker Juarez



World Champion Trials/Stunt Rider, Libor Karas



1994 World Downhill Champion, Missy Giove

http://www.codausa.com

CODA USA, Friendship Rd, RD#7, Bedford, PA 15522. 1-888-CODA-USA (2632-872).
CODA Europe, Postbus 5100, Hanzepoort 27, 7570 GC, Oldenzaal, Netherlands. Tel: (31) 5415-89898
CODA Japan, 59-1 Hara Machi, Kawachinagano Shi Osaka Fu, 548 Japan. Tel: (81) 721-56-5770

© 1996 CODA. Volvo is a registered trademark of AB Volvo and is used with their permission. Trimax is a registered trademark of the Timex Corporation. Mountain, clear wash, clear polish, aqua-degreaser, dry wax, extreme grease, aftershock and aluminum polish are trademarks of Mountain Industries. CODA is a registered trademark. Babu, Calamari, Fat Lizard, H-Pipe, Lounge Lizard, Mud Fonc, Pagoda, Shift Assist and Weave are trademarks. Handshok, Silk Road and Moto are trademarks of Cannondale Corporation.