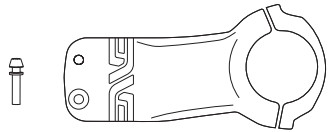
ENVE® Composites LLC
Ogden, UT 84404, USA

ENVE® MOUNTAIN STEM

Parts:

1. ENVE Carbon Fiber Mountain Stem
2. 6x: 16mm Bolts
3. 6x: Washer
4. ENVE Face Plate

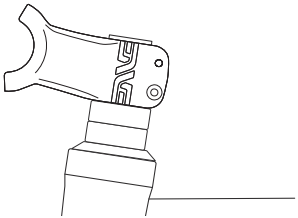


NOTE: All bolts must be installed with washers. Use of a torque wrench is required.

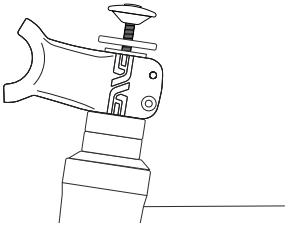
Stem Installation

Step 1: Install the stem by placing the stem onto steerer tube above the desried amount of headset spacers.

NOTE: ENVE requires a minimum of one headset spacer above and below the stem.



Step 2: Install headset preload cap and adjust to the recommended torque specification.

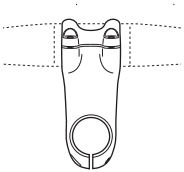


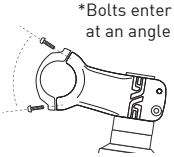
Step 3: Align stem with the wheel and fork. Once the stem is aligned, tighten bolts in half turn increments until the max 5.5 Nm torque specification is reached.

Handle Bar Installation

Step 4: Install the handle bar by centering the bar to the stem and rotate to the desired position.

Step 5: Install face plate over the handle bar by tightening bolts in the face plate until the stem holds the bar in desired position.





NOTE: Evenly tighten top and bottom bolts in the face plate until the small gap in between the stem and face plate are even widths.

Step 6: Once the handle bar and stem are properly aligned, tighten bolts in the stem in half turn increments until the maximum 5.5 Nm is reached.

ENVE® Mountain Stem Instructions

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