K013014 Attack 4.0 Pivot Rebuild Kit

K013014

Attack 4.0 main pivot rebuild kit

This Kit fits:
2001: Attack 4.0

CAUTION: K2 Bike strongly recommends that this rebuild kit be installed by a K2 Bike dealer, or other qualified technician. Improperly installed rebuild kits can be extremely dangerous and can result in failure during use and severe injury.

This kit includes:

QTY	Part#	Description
2	16339	Spacer Bearing
4	16340	Cartridge Bearing
4	16341	Bearing, flanged
2	16348	Seal washer
4	16672	Cartridge Bearing
2	16680	Seal Washer, Frame

Torque Specifications:

Torque	Part#	Description
260 in-lbs	16335	Main pivot Bolt
80 in-lbs	14125	Rear pivot Bolt
80 in-lbs	16673	Linkage Bolt

It is highly recommended to download the exploded view drawing of the Attack 4.0 from the tech library on **www.k2bike.com** before you start working on your bike

Instructions:

- Remove rear wheel and clean main pivot area and swingarm thoroughly.
- Remove the main pivot bolt and the two rear pivot bolts.
- Use a long M8 bolt to press the main pivot axle out of the frame.
- Press the bearings out of the frame using a 24 mm sized dowel. Take care not to damage the frame in any way.

5. Lightly grease the inside of the pivot bore in the frame and press the bearings and bearing spacers in the frame. It will be easier to press each bearing into the frame from either side of the frame. The bearings will recess 1.5mm into the frame on either side.
6. Coat the bearings with grease and press the aluminum washer and the seal washer in the frame. The grease will hold them in place during further assembly.
7. Install the swingarm onto the frame, aligning the holes in the swingarm with the frame pivot bore. Press the main pivot axle in the frame until it is flush with the outer edge of the swingarm
8. Install the main pivot bolt and tighten it to 260 in-lbs.
9. Remove the flanged bearings by prying them out of their bore, using a sharp wide bladed screw driver.
10. Lightly grease the inside of the bore and press the new bearings in place.
11. Grease the pivot bore and press the pivot spacers in until flush with the outer edge of the bearings.
12. Install the rear pivot bolts and tighten them to 80 in-lbs.
13. Press the linkage bearings out of the frame using a 16mm sized dowel.
14. Lightly grease the inside of the pivot bore in the frame and press the bearings and bearing spacers in the frame. It will be easier to press the bearings into the frame from either side of the frame. The bearings will recess 1.5mm into the frame on either side.
15. Coat the bearings with grease and press the Frame Seal Washer in the frame. The grease will hold them in place during further assembly of the linkage.
16. Press the linkage bearings out of the seatstay using a 14mm sized dowel. Note that bearings need to be pressed out from the inside of the seatstay.
17. Lightly grease the inside of the pivot bore in the seatstay and press the bearings in the seatstay until flush.
18. Install the linkage bolts and tighten them to 80 in-lbs. Make sure to use blue loctite on the linkage bolts. Take care not to over-tighten the linkage bolts as this can damage the cartridge bearings.

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