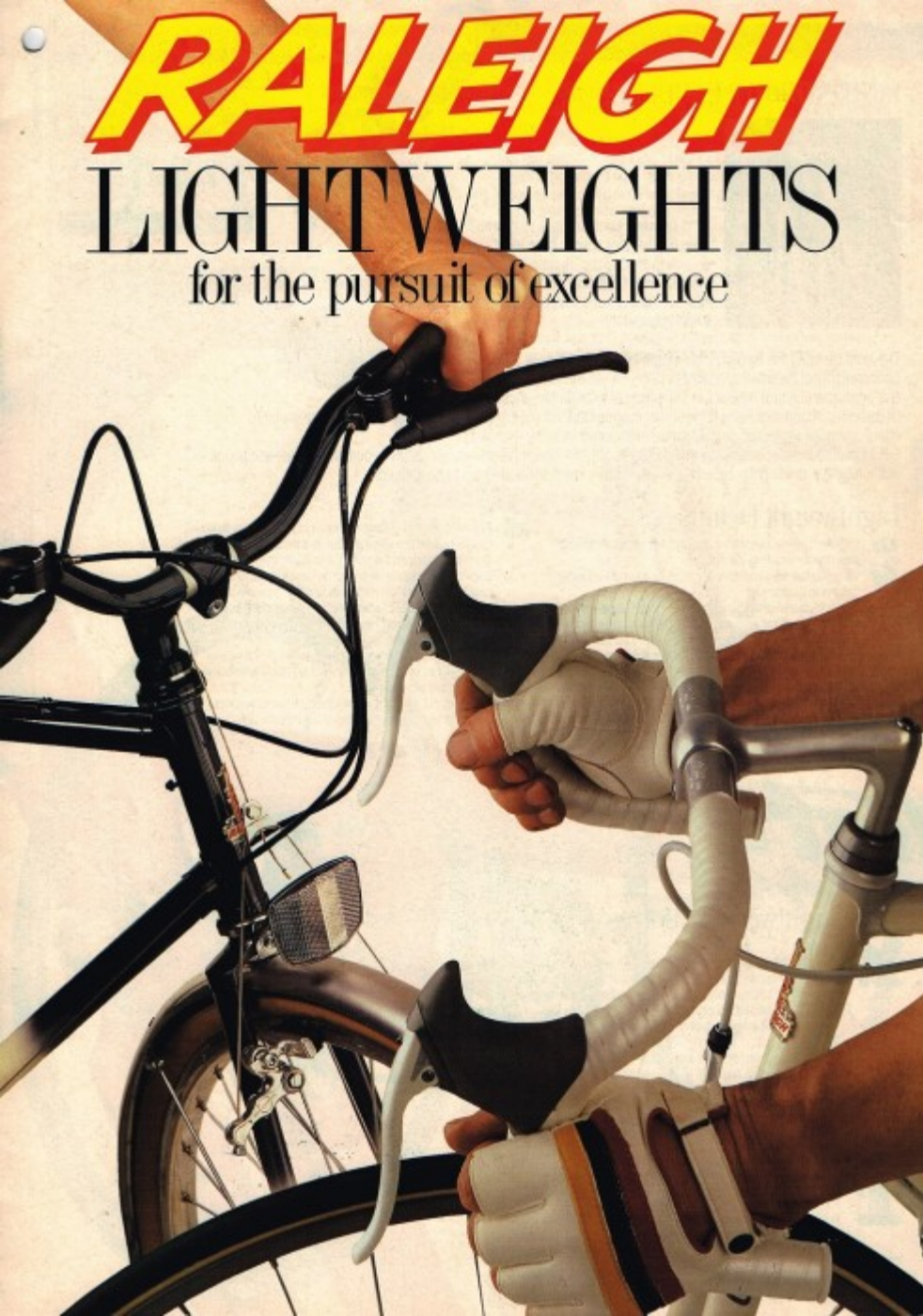
RALEIGH

LIGHTWEIGHTS

for the pursuit of excellence

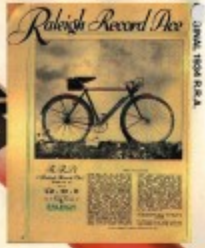


RALEIGH

LIGHTWEIGHT EXCELLENCE



For over a hundred years since 1887 Raleigh has always been identified with the highest standard in cycle manufacture. Continual involvement in cycle sport at the highest levels has ensured innovation and technical advance.



The team building the Raleigh Lightweight bicycles retains all the skills and dedicated craftsmanship of the small specialist builder, with all the advantages in modern tooling, quality and production control inherent in being part of a large manufacturing group.
Of particular importance is the large primer coating facilities used to give all frames and forks a coating which offers corrosion protection to the highest automotive industry standards.
E.P. or cathodic electrophoretic primer to use its full title, bonds the primer electrically to both the outside and inside of the tubing providing the base for the individually hand sprayed finish to be applied.

Lightweight Details

- Different frame styles to suit purpose; racing/training/touring/commuting/off-road.
- Variable frame geometry on all bikes to ensure better fit of bike to customer.
- Other features change with size e.g. toe-clips where specified and race/training handlebar size as well as stem size. Micro-adjust seat pillars fitted as standard.
- Ease and comfort of cycling — all models have index gears and some have Stic-n-pace chainsets, features that make modern cycling a real pleasure.
- Ladies frames with ladies geometry both for commuting and leisure riding.
- Frame building — large amount of braze-ons, fitted with low temperature silver solder at critical frame points (all are silver soldered on 653). We use either fine gauge super lieger tugs or even some cast lugs and bottom brackets on the top race models for improved frame performance. ATB's feature fully brazed frames with oversize tubes and heavy duty lugs for maximum frame strength under the toughest conditions.
- Recessed brake fitting (Race/Training) — a neater solution that takes a little more time and care, but we believe it is worth while.
- All Raleigh Lightweight models are hand sprayed to ensure the very best in colour and finish.



Lightweight Choices

Racing
These models feature a short wheelbase, high performance racing frame which is extremely responsive and energy efficient in use. There is insufficient clearance for full mudguards, and no allowance is made for their fitting. Suitable for all aspects of cycle racing and for the cycling section of Triathlons for the more experienced cyclist.

Training
Sharing many features of the main frame geometry of our racing frames, the bicycles wheelbase has been lengthened slightly to accomodate the fitting of mudguards for winter use, with the added bonus of making the bike easier to handle and offering a more comfortable ride. A superb dual purpose bicycle, particularly suitable for keep-fit/leisure riding and for new-comers to the sport of cycling. The Triathlon model, and its more extrovert companion, the Quadra, feature components specifically brought together in a package designed for those athletes attracted to cycling from other sports.

Touring
Bicycles designed and equipped purely for touring; comfortable to ride, easy to handle even when fully laden, and geared to handle all terrains, the Tourers are equally at home on city streets or on boulder-strewn tracks in the Himalayas.

Off-Road
Heavy duty frames and components teamed to provide comfortable, responsive performance under the most difficult conditions.

RECORD ACE MODERNE

Raleigh Record Ace is a name traditionally reserved for the very best in production bicycles, and this all new model proudly continues that tradition. It is designed to be a pleasure to own and ride, and boasts a level of sophistication in styling, componentry and frame building previously unmatched on a production bicycle from this Company.

The Frameset — Built with hand-finished sets of Reynolds 653 butted tubing, using high precision investment cast lugs, bottom bracket and fork crown, Campagnolo forged drop-outs and with all fittings (gear lever bosses, cable guides etc.) low temperature silver-soldered in position. Geometry is variable with size, with racing clearances.

The Components — Based around Shimano's newest ensemble Sante: gear selection is indexed and accurate; BIO-PACE chainrings improve pedalling efficiency; Linear Response brakes ensure smooth stopping power with light finger pressure; (the quick-release on the ergonomically styled brake levers ever has an automatic reset to avoid loss of braking action after wheel changes or servicing.)

The Colour — co-ordinated styling of the chainset, gears, brakes and mid-Range hubs is complimented by the stylish Lycra covered Turbo Special saddle and the simple elegance of the Cinelli handlebar and stem.

The Finish — Hand applied over a base coat of electrophoretic primer, the lugs are individually brush painted, and a full coat of pearlescent lacquer is applied. A further coat of water clear lacquer then seals the finish and imparts a deep gloss to the whole frame.



Frame Size
54.5cm
57cm
59.5cm
62cm

Reynolds 653 · SIS · biopace · SCR



ROAD ACE SELECT

The new Shimano Ultegra 600 ensemble is not only stylish but exceptionally functional; fourteen speed index gears, Linear Response brakes, light alloy headset, sealed mechanism hubs and bottom bracket, and even specially styled cycling shoe cleats and fittings are supplied. The racing geometry frameset incorporates Reynolds 531C tubing, and precision cast fork crown, bottom bracket and seat lug.

Anodised aero-style rims are shod with narrow section high pressure tyres, and the handlebar and stem are from Cinelli.

Frame Size
54.5cm
57cm
59.5cm
62cm





COMPETITION

Sporting the very latest Raleigh Team scheme, the 1988 Competition is equipped with a racing geometry frame in Reynolds 531C tubing, and a full Shimano 105 ensemble. One special feature is a set of Team sponsor decals supplied with the bicycle to enable a total Team look to be achieved.

Frame Size
54.5cm
57cm
59.5cm
62cm



CORSA

Based around a 531 butted main tubes racing frame, the Corsa is equipped with the all new EXAGE Sport ensemble; both front and rear derailleurs are indexed ensuring accurate gear changing on all 12 gears; the chainset features BIO-PACE rings for efficient pedalling and brakes are smooth acting Linear Response type, with a safety styled quick release mechanism on the brake lever.

Frame Size
54.5cm
57cm
59.5cm
62cm

RITMO

A bright newcomer to the range, this training geometry bicycle is based around the highly successful Raleigh Trainer frameset, and features a Reynolds 531 butted main tube frame, super leger lugs and sloping fork crown.

Twelve speed index gears, a full alloy chainset (with detachable rings should you wish to change the gearing) and quick release alloy wheels with high pressure narrow section tyres are fitted, and the colour and graphic styling ensure the RITMO will stand out in any crowd.

Frame Size
54.5cm
57cm
59.5cm
62cm







QUADRA

The Quadra offers all the features of the Triathlon plus dramatic styling, the latest generation hollow section aero-styled alloy rims with dark grey anodising, and butted, stainless steel spokes for lighter, more durable wheels.

Frame Size
54.5cm
57cm
59.5cm
62cm





TRIATHLON

The TRIATHLON is specifically designed as an off-the-peg model for triathletes new to cycling, but is equally well suited to those requiring a stylish, well-equipped mount for general purpose leisure/keep fit activities.

Frame/Fork

The frame geometry varies with size, and with a slightly longer wheelbase than our pure racing cycles, the handling is more predictable and stable and allows the rider to concentrate more on speed than on controlling the bike in a straight line.

The stiffness of the rear triangle, however, ensures that there is no loss of power transmission when stomping hard on the pedals. Frame and fork ends are fitted with eyes to enable mudguards to be fitted for winter training, and clearances are sufficient for a narrow lightweight guard with no toe clip overlap when correctly adjusted. Main frame tubes are 531 butted, with taper gauge 531 fork blades.

Wheels

Hollow section Weinmann rims are used for strength and rigidity, and are shod with Pro-Lite tyres, which are not only extremely light in weight but also have very low rolling resistance on the road. The soft Kevlar bead makes them easy to fit and remove, and of course they can be folded if a spare is carried.

Transmission

Derailleur gears are Shimano New 105 with indexed levers, ensuring perfect gear changes every time. The New 105 chainset features Bio-Pace chainrings, giving improved pedalling efficiency with an action that more closely matches the cadence of the human legs when walking or running.

The pedals are very special — a wide platform design offering full foot support, with a detachable plate allowing use with conventional cycling shoes with cleats when removed, and running/training shoes when in place. Gearing is also slightly wider than normal racing ratios, which together with the Bio-Pace chainrings optimises performace opportunities.

Saddle

A new design from Selle Royal; the narrow styling reduces chafing, whilst the special covering material improves grip on wet clothes. The nylon chassis also incorporates a sprung area ensuring the best combination of support and comfort.

Other Features

Twin bottles are fitted as standard, and the direct fit pump is accommodated under the top tube. Handlebar size varies with frame size — 400mm width/medium drop on 54.5 and 57cm sizes, 420mm width/deep drop on 59.5 and 62cm sizes. Aero brake levers feature comfortable ergonomically designed covers for "on the hoods" riding, and the cushion tape provides a comfortable grip for other positions.

Frame Size
54.5cm
57cm
59.5cm
62cm



OZARK

ATB 18

Strength, lightness and durability are guaranteed with this handbuilt Reynolds 531 ATB frame, giving lively, responsive handling both on and off road. The 18 gears are quickly and accurately selected using indexed gear change, anodised Weinmann rims provide the strong wheels required for serious off roading and Shimano's new U brake is mounted under the rear chainstays for powerful stopping and stylish lines. Adaptability is built in by providing mounts for carriers and mudguards.

Frame Size
46cm
52cm
57cm



AVANTI

ATB 18

The heart of any bike is the frame, and this is hand brazed in Reynolds 531 ATB tubing with a matching 531 fork. The components are the Shimano New Deore group set, including SIS index shift gears, XT pedals and, U brake. With a multi-adjust alloy seat pin and quick release seat bolt, an alloy 'handlebar' anodised Weinmann rims plus the full complement of braze ons and eyelets this completes the picture of the ultimate mountain bike. The shark-fin deflector on the chainstay ensures no jamming of chain against tyre.

Frame Size
46cm
52cm
57cm









Gemini

A bike for all reasons



HAVE YOU EVER WONDERED...

why lightweight sports bikes usually have drop bars, or why town bikes can be heavy and slow?

What if you want a top quality handbuilt lightweight bike in the very best materials? You don't want to race, pedal up mountains, or go long distance touring. You want a general purpose leisure bike that is equipped with the best quality components.

What bike do you choose?
We didn't have the answer.
So it was back to the drawing board.
It had to be:-

- **Responsive, light yet comfortable.**
So we started with a totally lightweight frame with touring bike geometry and added wide section tyres.
- **Easy to control, with good visibility.**
So we gave it a very stable mountain bike style flat handlebar and added thumb operated gear selectors, with indexed gear change.
- **Safe and practical, an all purpose leisure bike, but lots of fun.**
So we gave it light weight mudguards and carrier as standard, powerful cantilever brakes, then we included a quick release front wheel for ease of transport. That was it, we had the answer.

GEMINI

Available as a 6 speed for uncomplicated easy cycling, or an 18 speed with full Shimano ensemble for those with more distant horizons.

6 Speed Colour: Aquamarine highlights on a white base.
Frame Sizes: Ladies 46, 52, 58cms.
Gents 54, 57, 60, 64cms.

18 Speed Colour: Charcoal highlights on a white base.
Frame Sizes: Ladies 46, 52, 58cms.
Gents 54, 57, 60, 64cms.



Frame Size
54cm
57cm
60cm
64cm

Since its introduction, the Randonneur has not only become an extremely popular model, but has probably been more intensively tested than any other production bicycle. The Four Corners bike ride and the British Army trans-Himalayas expedition are two major tours undertaken in 1987 using stock models.

"For any bicycle to prove so strong, reliable, well designed and well made is a great credit to both its designers and its makers. The parts used are of top specification, yet the machine still succeeds in being much more than just the sum of its parts."

Major John Samlin FRGS.
British Army Trans Himalayas Expedition.

KEY FEATURES

Frame
New design with full Reynolds 531 ST tube set and Shimano forged vertical dropouts.

Fork
Forged crown with 501 blades and Shimano double eyelet forged ends.

Brakes
Shimano Cantilever with lined cables and 600 EX levers.

Wheels
Matched sealed bearing 600 CX quick release hubs offer high protection against water and dirt ingress into the bearings. Rims are Mavic MA2D hard anodised hollow section for maximum rigidity and the stainless spokes are single butted 13/14 gauge at the rear for strength.
Tyres are the new Michelin Select 700 x 28C semi-slick incorporating all the latest developments in tread design and rubber compound technology.

Transmission
The chainset is the Shimano FC-M700/80-PACE with forged anodised cranks and 46-36-28 chainrings. A Shimano Deore indexed derailleur is fitted ensuring smooth accurate gear changes under all conditions.

Carriers
Front and rear alloy carriers are included in the specification – the front is low-rider style, and the rear a Blackburn four-point fixing type.

Pedals
The Shimano PD-T700 is a uniquely styled platform pedal offering the option of using either broader touring/walking shoes or, by removing the plastic insert, conventional cycling shoes with cleats. Toe clips and toning leather straps are naturally provided.

Accessories
Two spare spokes are carried on mount on the chainstay, and these also serve to protect the chainstay from damage by the chain.



This high specification touring model features a full 531ST touring geometry frame with forged vertical dropouts, eighteen speed transmission with a BIO-PACE chainset and indexed derailleur gears, alloy rear carrier, leather covered anatomic saddle and alloy "randonneur" bars.

Frame Size
54cm
57cm
60cm
64cm

LIGHTWEIGHT TECHNICAL SPECIFICATIONS

MODEL	RECORD ACE MIDEPINE	ROAD ACE SELECT
Frame	Full 531 Tube Set, Investment Cast Lugs and Bottom Bracket, Campagnolo Ends	Full 531 Tube Set, Cast Bottom Bracket Shell and Chainstay Lugs
Fork	Investment Cast Crown, Mini Blades, Campagnolo Ends	Investment Cast Crown, Mini Lugs and Dropouts
Headset	Shimano Alloy	Shimano Alloy
Wheels	Rims — Weinmann Aero Alloy, Silver Anodised Hubs — Shimano 105 Quick Release Spokes — Stainless, 13/14 Gauge, Double Butted Tyres — Michelin Select 700 x 28C	Rims — Weinmann Aero Alloy, Gold Anodised Hubs — Shimano 105 Quick Release Spokes — Stainless, 13/14 Gauge, Double Butted Tyres — Michelin Select 700 x 28C
Handlebar	Cinelli Cupido, Duathlon Type	Cinelli Cupido, Duathlon Type
Stem	Cinelli Tipo 10 Alloy	Cinelli Tipo 10 Alloy
Brakes	Shimano Deore, Aero Levers with Quick Release	Shimano Ultegra, Aero Levers
Gear Levers	Shimano Deore, Aero	Shimano Ultegra, Aero
Chainset	Shimano Deore, Cyclo Biopace	Shimano Ultegra, Sprint
Freewheel	6 speed, 14 - 34 Cassette	7 speed, 13 - 31 Cassette
Pedals	Shimano Ultegra Platform	Michaud Alloy Platform
Saddle	Selle Italia Turbo Special Lynx	Selle Italia Flite
Seat pin	Selcof TPS-E, Alloy	Selcof TPS-E, Alloy
Other features	Toe Clips and Straps, Raleigh Silver Chrome, Inflator	Toe Clips and Straps, Raleigh Silver Chrome, Inflator

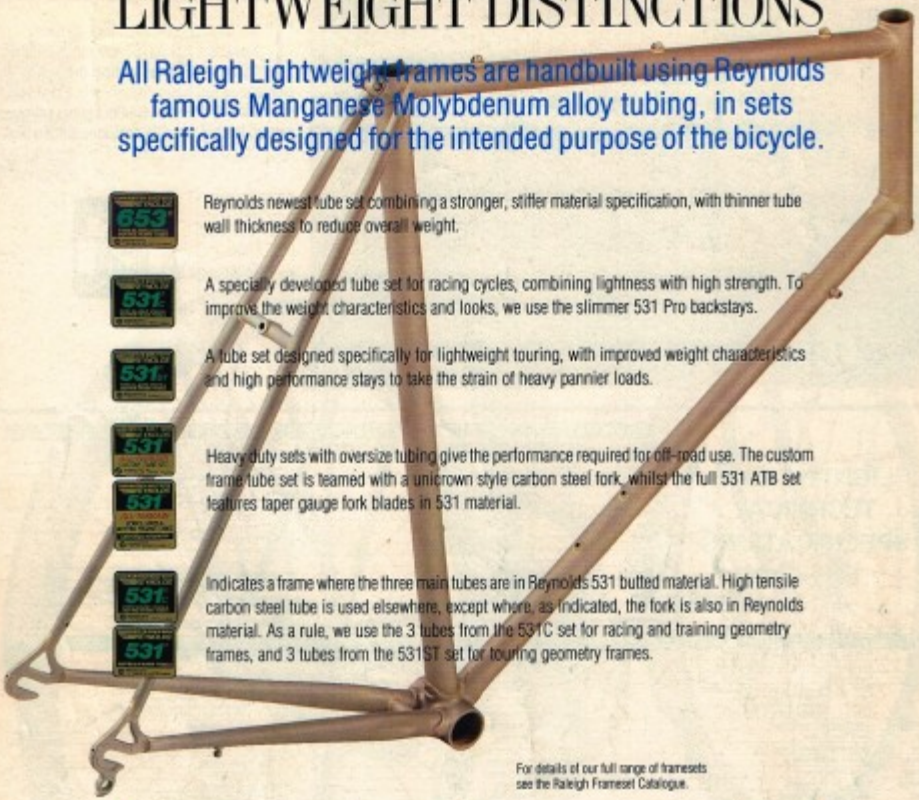
MODEL	TEAM COMPETITION	CORSA	QUADRA
Frame	Full 531 Tube Set, Racing Geometry	21 Tubes 531 Butted, racing geometry	21 tubes 531 butted, racing geometry
Fork	Investment Cast Crown, 531 Forged Unicrown Blades	Investment Cast Crown, Alloy Forged Unicrown Blades	Racing Crown, 531 Blades
Headset	Shimano 105	Ritchey Alloy	Shimano 105
Wheels	Rims — Weinmann Aero Alloy, Grey Anodised Hubs — Shimano 105 Quick Release Spokes — Stainless, 13/14 Gauge, Double Butted Tyres — Michelin Hi-Tech 700 x 23C	Rims — Weinmann Aero Alloy, Grey Anodised Hubs — Shimano 105 Quick Release Spokes — Stainless, 13/14 Gauge, Double Butted Tyres — Michelin Hi-Tech 700 x 23C	Rims — Weinmann Aero Alloy, Grey Anodised Hubs — Shimano 105 Quick Release Spokes — Stainless, 13/14 Gauge, Double Butted Tyres — GP 4 Force Kevlar 700 x 23C
Handlebar	Cinelli Cupido, Duathlon Type	Cinelli Cupido, Duathlon Type	Flat bend Alloy
Stem	Cinelli Tipo 10, Alloy	Cinelli Tipo 10, Alloy	Selcof Custom Light Alloy
Brakes	Shimano 105, Aero Levers with Quick Release	Shimano 105, Aero Levers	Shimano 105 Quick Release, Aero Levers
Headset	Shimano 105 Anodised	Shimano Alloy, Front and Rear 105 Anodised	Shimano 105 Anodised
Headset	Shimano 105, 10/42	Sugino Alloy, 6/42 Maxyaka	Shimano 105, 10/42 Biopace
Freewheel	6 speed, 13 - 34 Cassette	6 speed, 13 - 34 Cassette	7 speed, 13 - 32 Cassette
Pedals	Shimano 105 Alloy Platform	Sugino Mini Platform Alloy	Shimano M737 Alloy, Road Pedal, Alloy
Saddle	Selle Italia Turbo	Selle Italia Flite	Selle Royal Freeline
Seatpin	Selcof TPS-E, Alloy	Selcof TPS-E, Alloy	Selcof TPS-E, Alloy
Other features	Toe Clips and Straps, Inflator	Toe Clips and Straps, Inflator	Toe Clips, Toe Clips and Straps, Inflator

MODEL	TRIATHLON	RITMO	GEMINIS	GEMINI 10
Frame	21 Tubes 531 Butted, Racing Geometry	21 Tubes 531 Butted, Touring Geometry	21 Tubes 531 Butted, Touring Geometry, Sloping Tubeset Option	Tubes 531 Butted, Touring Geometry, Sloping Tubeset Option
Fork	Racing Crown, Alloy Forged Unicrown Blades	Touring Crown, High Tensile Blades	Touring Crown, High Tensile Blades	Touring Crown, High Tensile Blades
Headset	Shimano 105	Ritchey Unicrown TR	Tange Unicrown 21, Loose Pivot	Tange Unicrown 21, Loose Pivot
Wheels	Rims — Weinmann Aero Alloy, Silver Anodised Hubs — Shimano 105 Quick Release Spokes — Stainless, 13/14 Gauge, Double Butted Tyres — GP 4 Force Kevlar 700 x 23C	Rims — Weinmann Aero Alloy, Silver Anodised Hubs — Shimano 105 Quick Release Spokes — Stainless, 13/14 Gauge, Double Butted Tyres — Michelin Hi-Tech 700 x 28C	Rims — Weinmann Aero Alloy, Silver Anodised Hubs — Shimano 105 Quick Release Spokes — Stainless, 13/14 Gauge, Double Butted Tyres — Michelin Hi-Tech 700 x 28C	Rims — Weinmann Aero Alloy, Silver Anodised Hubs — Shimano 105 Quick Release Spokes — Stainless, 13/14 Gauge, Double Butted Tyres — Michelin Hi-Tech 700 x 28C
Handlebar	Cinelli Cupido, Duathlon Type	Ergonomic Alloy, Cruiser Type	Ritchey Ergonomic, Touring Type	Alloy, Touring Type
Stem	Selcof Custom Light Alloy	Selcof Custom Light Alloy	Selcof Alloy	Selcof Alloy
Brakes	Shimano 105, Aero Levers with Quick Release	Shimano 105, Aero Levers	Shimano 105, Aero Levers	Shimano 105, Aero Levers with Combined Brakes and Gear Levers
Headset	Shimano 105 Anodised	Ashtabula	Ashtabula Anodised	Tange M300 Anodised, Ashtabula Cranked
Bottom	Shimano 105 Anodised	Ritchey Alloy, Ashtabula Cartridge Bearings	Ritchey Alloy, Cartridge Ashtabula Bearings	Tange M300 Anodised, 68, 24 x 68 Bearings
Freewheel	6 speed, 13 - 34 Cassette	6 speed, 14 - 34	6 speed, 13 - 28 Cassette	6 speed, 14 - 34 Cassette
Pedals	Shimano M737 SM, Road Pedal, Alloy	Alloy Platform	Black Resin	Resin Platform
Saddle	Selle Italia Turbo	Selle Italia Flite	Selle Royal Freeline	Selle Royal Freeline
Seatpin	Selcof TPS-E, Alloy	Selcof TPS-E, Alloy	Selcof TPS-E, Alloy	Selcof TPS-E, Alloy
Other features	Toe Clips and Straps, Inflator	Toe Clips and Straps, Inflator	Toe Clips, Alloy Rear Carrier, Inflator	Toe Clips, Alloy Rear Carrier, Inflator

MODEL	OZARK II	AVANTI	ROYAL	RANDONNEUR
Frame	531 ATB Double Butted Tubeset, All Terrain Geometry, Forged Vertical Rear Dropouts	Full 531 Tube Set, All Terrain Geometry, Shimano Forged Vertical Rear Dropouts	Full 531 Tube Set, Touring Geometry, Vertical Rear Dropouts	Full 531 ST Tube Set, Touring Geometry, Shimano Forged Vertical Rear Dropouts
Fork	Full Chromoly, Alloy Forged Crown, Tange Blades	Full Chromoly, Alloy Crown, 531 Blades	Forged Crown, 531 Blades	Forged Crown, 531 Blades
Headset	Tange Unicrown 21, Loose Pivot	Tange MT3 200	Tange	Tange MT3 200
Wheels	Rims — Weinmann Alloy Anodised Hubs — Shimano Deore Anodised Spokes — Stainless, 13/14 Gauge, Double Butted Tyres — Specialized Crossroads 26 x 1.5	Rims — Weinmann Alloy Anodised Hubs — Shimano 105 Quick Release Spokes — Stainless, 13/14 Gauge, Double Butted Tyres — Specialized Grand Prix Comp 26 x 1.95	Rims — Weinmann Alloy Hubs — Shimano 105 Quick Release Spokes — Stainless, 13/14 Gauge, Double Butted Tyres — Michelin Select 700 x 28C	Rims — Weinmann Alloy Anodised Hubs — Shimano 105 Quick Release Spokes — Stainless, 13/14 Gauge, Double Butted Tyres — Michelin Select 700 x 28C
Handlebar	ATB Style, Forged Alloy	Ritchey Alloy, Riser Style	Ritchey Ergonomic, Cruiser Type	Alloy Ergonomic Randonneur, Cruiser Type
Stem	Selcof Alloy	Ritchey Alloy	Selcof Custom Light Alloy	Selcof Custom Light Alloy
Brakes	Cantilever Arch, Shimano 'U' Brake Type	Shimano Cantilever Front, U-Brake Rear	Alloy Cantilever, Aero Lever Levers	Shimano Cantilever, Shimano Braided Levers
Headset	Alloy Type, Indexed Arch	Shimano Deore Arch Indexed, Ventilated Centre	Alloy Type, Indexed Arch	Shimano Deore Arch Indexed
Gearset	Shimano Biopace Anodised	Shimano Biopace Anodised	Shimano FC-M700/80-PACE Anodised	Shimano FC-M700/80-PACE Anodised
Freewheel	6 speed, 14 - 34 Cassette	6 speed, 14 - 28 Cassette	6 speed, 14 - 34 Cassette	6 speed, 14 - 34 Cassette
Pedals	Shimano PD-T600 Alloy Pedal	Shimano PD-T600 Alloy Pedal	M737 SM, Alloy Platform	Shimano M737 SM, Alloy
Saddle	Selle Royal Anatomic, Leather Covered	Selle Royal Anatomic, Leather Covered	Selle Royal Anatomic, Leather Covered	Selle Royal Professional Leather, Non Suspension, Normal Width
Seatpin	Selcof TPS-E, Alloy	Selcof MT3, 31.6 Micro-adjust Alloy	Selcof TPS-E, Alloy	Selcof Alloy
Other features	Toe Clips	Toe Clips	Full Mudguards, Mini Pump, Carrier, Toe Clips and Straps, Inflator	Full Mudguards, Mini Pump, Rear Carrier, Toe Clips and Straps, Inflator, Bottle Cage

LIGHTWEIGHT DISTINCTIONS

All Raleigh Lightweight frames are handbuilt using Reynolds famous Manganese Molybdenum alloy tubing, in sets specifically designed for the intended purpose of the bicycle.



653 Reynolds newest tube set combining a stronger, stiffer material specification, with thinner tube wall thickness to reduce overall weight.

531 A specially developed tube set for racing cycles, combining lightness with high strength. To improve the weight characteristics and looks, we use the slimmer 531 Pro backstays.

531 A tube set designed specifically for lightweight touring, with improved weight characteristics and high performance stays to take the strain of heavy pannier loads.

531 **531** Heavy duty sets with oversize tubing give the performance required for off-road use. The custom frame tube set is teamed with a unicrown style carbon steel fork, whilst the full 531 ATB set features taper gauge fork blades in 531 material.

531 **531** Indicates a frame where the three main tubes are in Reynolds 531 butted material. High tensile carbon steel tube is used elsewhere, except where, as indicated, the fork is also in Reynolds material. As a rule, we use the 3 tubes from the 531C set for racing and training geometry frames, and 3 tubes from the 531ST set for touring geometry frames.

For details of our full range of framesets see the Raleigh Frameset Catalogue.

HAND BUILT BY CRAFTSMEN



Each model is hand assembled by individual craftsmen. The exclusive touch: a card, with your bike, signed by the man who actually built it (not on Criterium, Record Sprint or Zenith).

RALEIGH SPECIALIST LIGHTWEIGHT DEALER

After you've perused this catalogue — and tentatively chosen the cycle, or cycles, you'd like to see - call on your Specialist Lightweight Dealer. He has the range and the information that'll help you make up your mind.

RALEIGH Specialist Lightweight Dealer

THE RALEIGH 15 YEAR GUARANTEE

Every bicycle in this catalogue carries the Raleigh 15 year guarantee on frame and forks plus a 1 year guarantee on all other components. See the Raleigh Bicycle Guide for details.

This catalogue is one of a set of 5 available free from your Raleigh dealer.



Our policy of continual improvement means that product specification and appearance may be changed while this catalogue is still in use.

All the bicycles shown in this catalogue are available from your RALEIGH DEALER –

Discount Cycles
249 STOCKPORT ROAD
CHEADLE, CHESHIRE
SK8 2DP
Telephone: 061-428 3311

RALEIGH

RALEIGH LTD., NOTTINGHAM, ENGLAND

Issue Date JAN '88