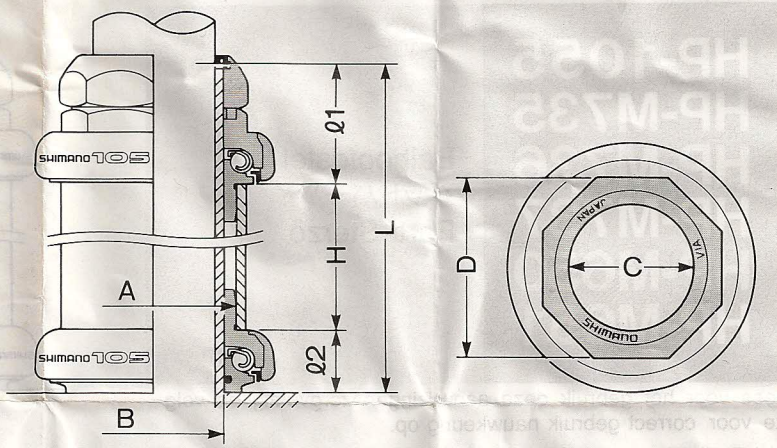
SERVICE INSTRUCTION
EINBAUANLEITUNG
INSTRUCTIONS DE SERVICE

# HP-1055
# HP-M735
# HP-M736
# HP-M737
# HP-M650
# HP-M651

Head Parts
Steuersatz
Pièces de direction

■ **Assembly dimensions**
■ **Einbauanleitung**
■ **Dimensions d'assemblage**




For proper and safe performance, read and follow these instructions carefully.

Lesen Sie bitte diese Anleitung vor der Montage sorgfältig durch.

Avant utilisation, lire soigneusement ces instructions et les respecter de façon à assurer une utilisation correcte.

JIS: Japanese Industrial Standards
JIS: Japanische Industrienorm
JIS: Standard industriels japonais

H: Head tube length
H: Lenkerrohrlänge
H: Longueur du tube de direction

| Model no. Modell-Nr. No. du modèle | Thread dimensions Gewinde Dimensions de filet | Key washer Sicherungsscheibe Rondelle de blocage | A | B | C | D | ℓ1 | ℓ2 | L |
|---|---|---|---|---|---|---|---|---|---|
| HP-1055 | B.C. 1″×24T | ○ | φ30.0mm (JIS) | φ27.0mm (JIS) | φ22.3mm | 32.0mm | 21.2mm | 11.5mm | H+32.7mm |
| | | | φ30.2mm | φ26.4mm | | | | | |
| | | | | φ27.0mm | | | | | |
| | M25×P1.0 | ○ | φ30.2mm | φ26.4mm | | | | | |
| HP-M735 HP-M650 | B.C. 1″×24T | ○ | φ30.0mm (JIS) | φ27.0mm (JIS) | φ22.0mm | 32.0mm | 22.0mm | 11.5mm | H+33.5mm |
| | | | φ30.2mm | φ26.4mm | | | | | |
| | | | | φ27.0mm | | | | | |
| | M25×P1.0 | ○ | φ30.2mm | φ26.4mm | | | | | |
| HP-M736 HP-M651 | B.C. 1-1/8″×26T | ○ | φ34.0mm | φ30.0mm | φ25.5mm | 36.0mm | 22.0mm | 11.5mm | H+33.5mm |
| HP-M737 | B.C. 1-1/4″×26T | ○ | φ37.0mm | φ33.0mm | φ28.7mm | 40.0mm | 27.3mm | 13.0mm | H+40.3mm |

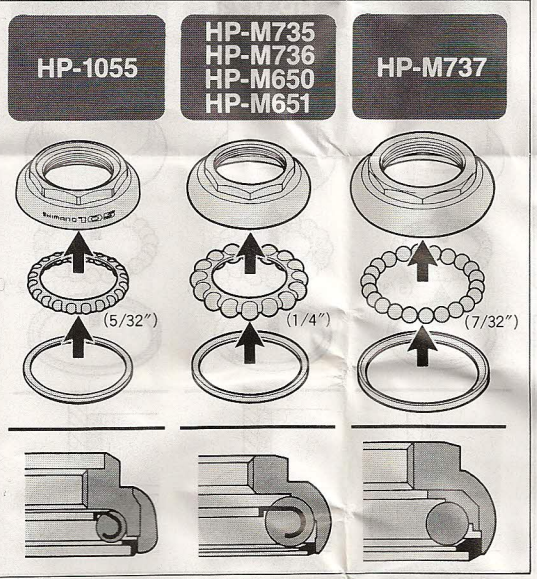
**Note:** The "B" dimension for HP-1055, HP-M735 and HP-M650 is the dimension with the press-fit ring.
**Hinweis:** Die Abmessung B für den Steuersatz HP-1055, HP-M735 und HP-M650 ist inklusive Paßring.
**Remarque:** La dimension "B" pour HP-1055, HP-M735 et HP-M650 correspond à celle avec la bague de pose en force.

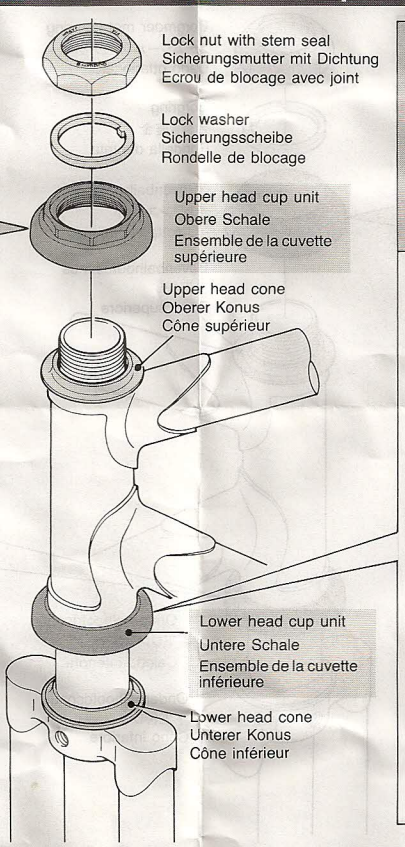
## Assembly notes / Zusammenbauhinweise / Remarques concernant l'assemblage

**Fit together before assembly.**
**Note:** Be sure that the ball retainer and the dust seal face in the correct direction.

**Vor dem Zusammenbau zusammensetzen.**
**Hinweis:** Kontrollieren, ob der Lagerkäfig und die Staubdichtung richtig ausgerichtet sind.

**Mettre ensemble avant l'assemblage.**
**Remarque:** Veiller à ce que le retient-billes et le joint soient alignés correctement.

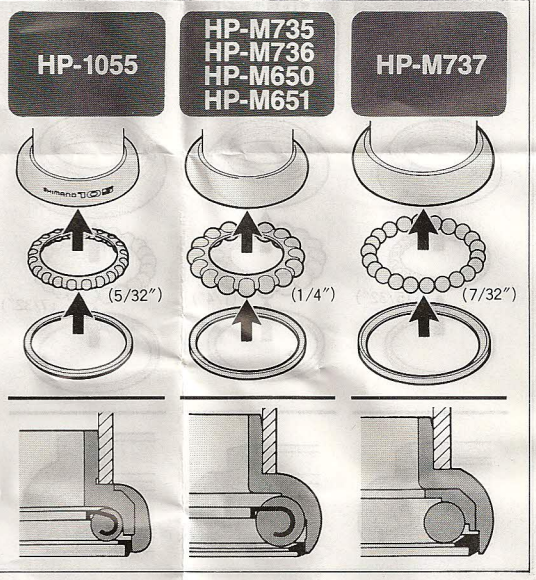



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**Remarque:** Veiller à ce que le retient-billes et le joint soient alignés correctement.




- Please note: Specifications are subject to change for improvement without notice. (English)
- Änderungen vorbehalten. (German)
- Les spécifications sont sujettes à modifications, pour amélioration des produits, sans préavis. (French)

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